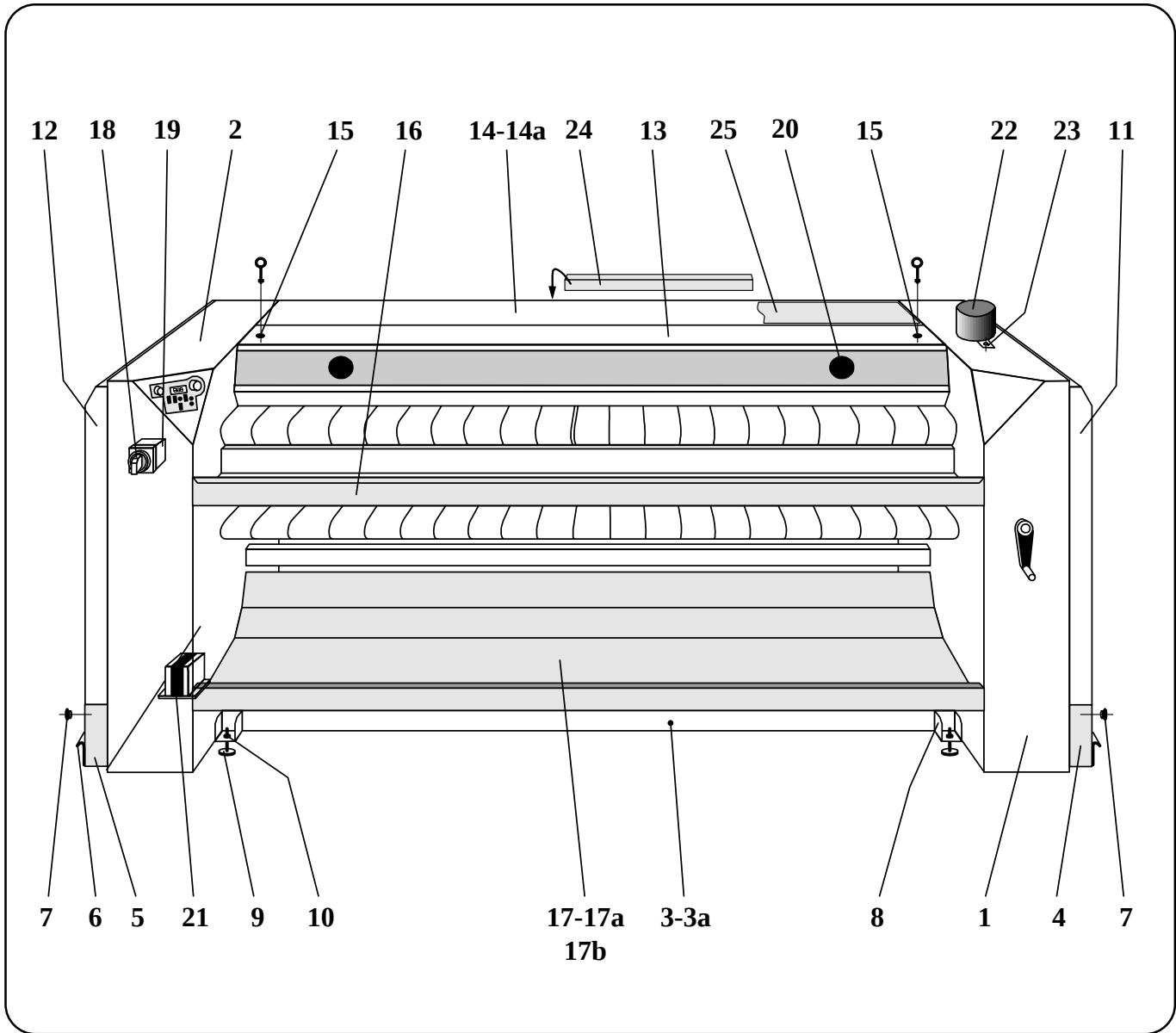


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Flatwork Ironers / Folder

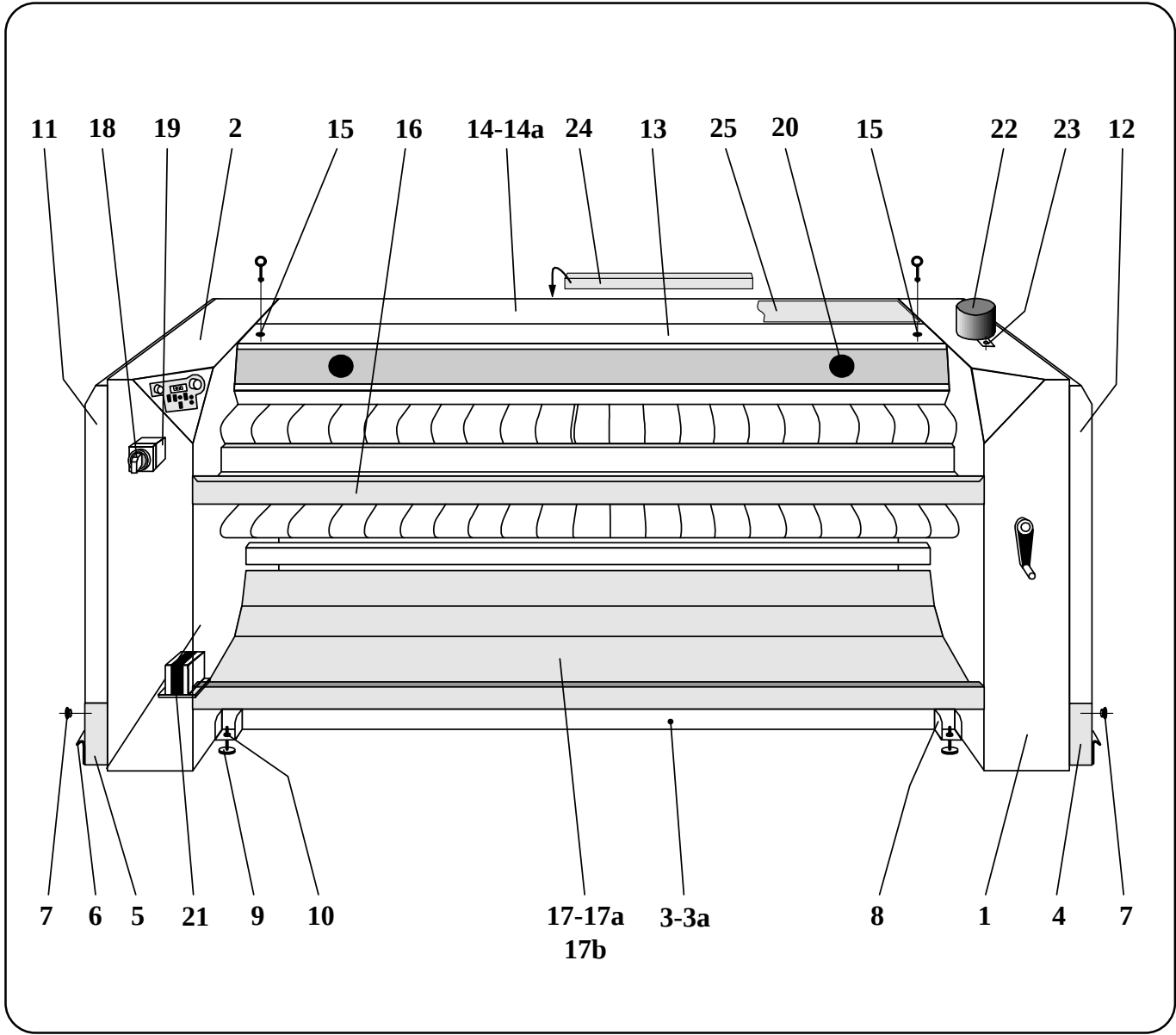
IM/SPA 5019-5021-5025-5028-5032 or ST 4619-4621-4625-4628-4632
IM/SPA-LF 5019-5021-5025-5028-5032 or STLF 4619-4621-4625-4628-4632
IM/SPA-A 5019-5021-5025-5028-5032 or STA 4619-4621-4625-4628-4632

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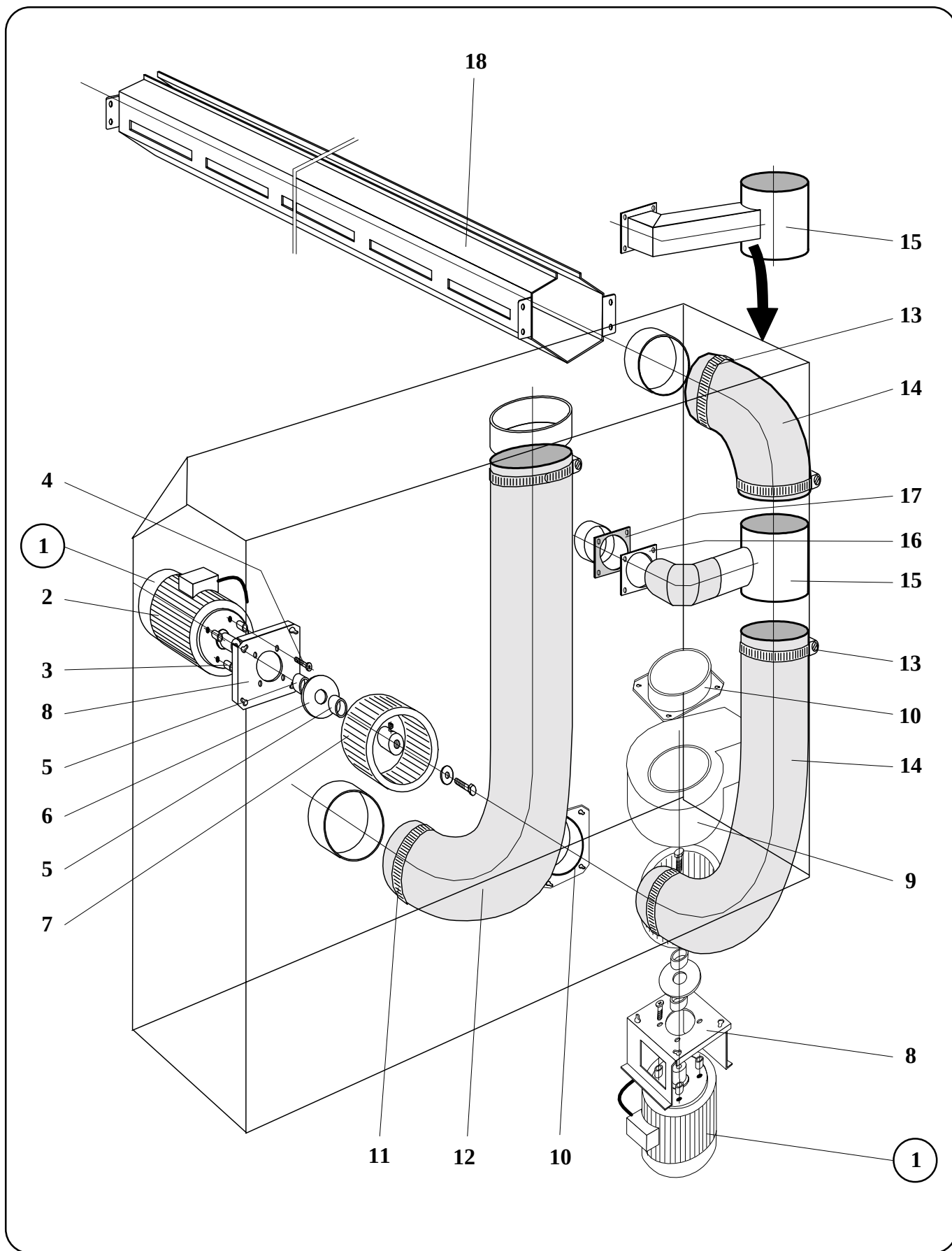


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						1	2
FRAM / CASING			Illustration		Issue	Month	Year
			06100480		01	01	98
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		32100172	Right casing	3	ironer without folding	
or	1		32100835	Right casing	3		
or	1		32101350	Right casing	3		
2	1		32100173	Left casing	3	ironer without folding	
or	1		32100836	Left casing	3		
or	1		32101351	Left casing	3		
3	1		32100215	Sole plate (1.9 m)	3		
or	1		32100214	Sole plate (2.1 m)	3		
or	1		32100213	Sole plate (2.5 m)	3		
or	1		32100212	Sole plate (2.8 m)	3		
or	1		32100211	Sole plate (3.2 m)	3		
3a	1		32101405	Sole plate (rear outlet 1.9 m)	3		
or	1		32101404	Sole plate (rear outlet 2.1 m)	3		
or	1		32101403	Sole plate (rear outlet 2.5 m)	3		
or	1		32101402	Sole plate (rear outlet 2.8 m)	3		
or	1		32101401	Sole plate (rear outlet 3.2 m)	3		
4	1		32101094	Lower right Casing	3		
or	1		32101096	Lower right Casing	3		
5	1		32101095	Lower left Casing	3	ironer without folding	
or	1		32101097	Lower left Casing	3		
6	2		32100154	Yellow handling hook	3		
or	2		32100681	Yellow handling hook	3	ironer with folding	
7	12		75015131	Plug	3		
8	4		32100168	Levelling angle	3		
9	4		74030105	Adjusting jack	3		
10	8		74033203	M 8 nut	3		
11	1		32100155	Side casing	3		
or	1		32100682	Side casing	3	ironer without folding	
12	1		32100656	Side casing (gas heating)	3		
or	1		32100155	Side casing (electric heating)	3		
or	1		32100667	Side casing (gas heating)	3	ironer without folding	
or	1		32100682	Side casing (electric heating)	3		
13	1		32100195	Upper casing (1.9 m)	3		
or	1		32100194	Upper casing (2.1 m)	3		
or	1		32100193	Upper casing (2.5 m)	3		
or	1		32100192	Upper casing (2.8 m)	3		
or	1		32100191	Upper casing (3.2 m)	3		
14	1		32100205	Rear casing (1.9 m)	3		
or	1		32100204	Rear casing (2.1 m)	3		
or	1		32100203	Rear casing (2.5 m)	3		
or	1		32100202	Rear casing (2.8 m)	3		
or	1		32100201	Rear casing (3.2 m)	3		
14a	1		32101335	Rear casing, rear outlet (1.9 m)	3		
or	1		32101334	Rear casing, rear outlet (2.1 m)	3		
or	1		32101333	Rear casing, rear outlet (2.5 m)	3		
or	1		32101332	Rear casing, rear outlet (2.8 m)	3		
or	1		32101331	Rear casing, rear outlet (3.2 m)	3		

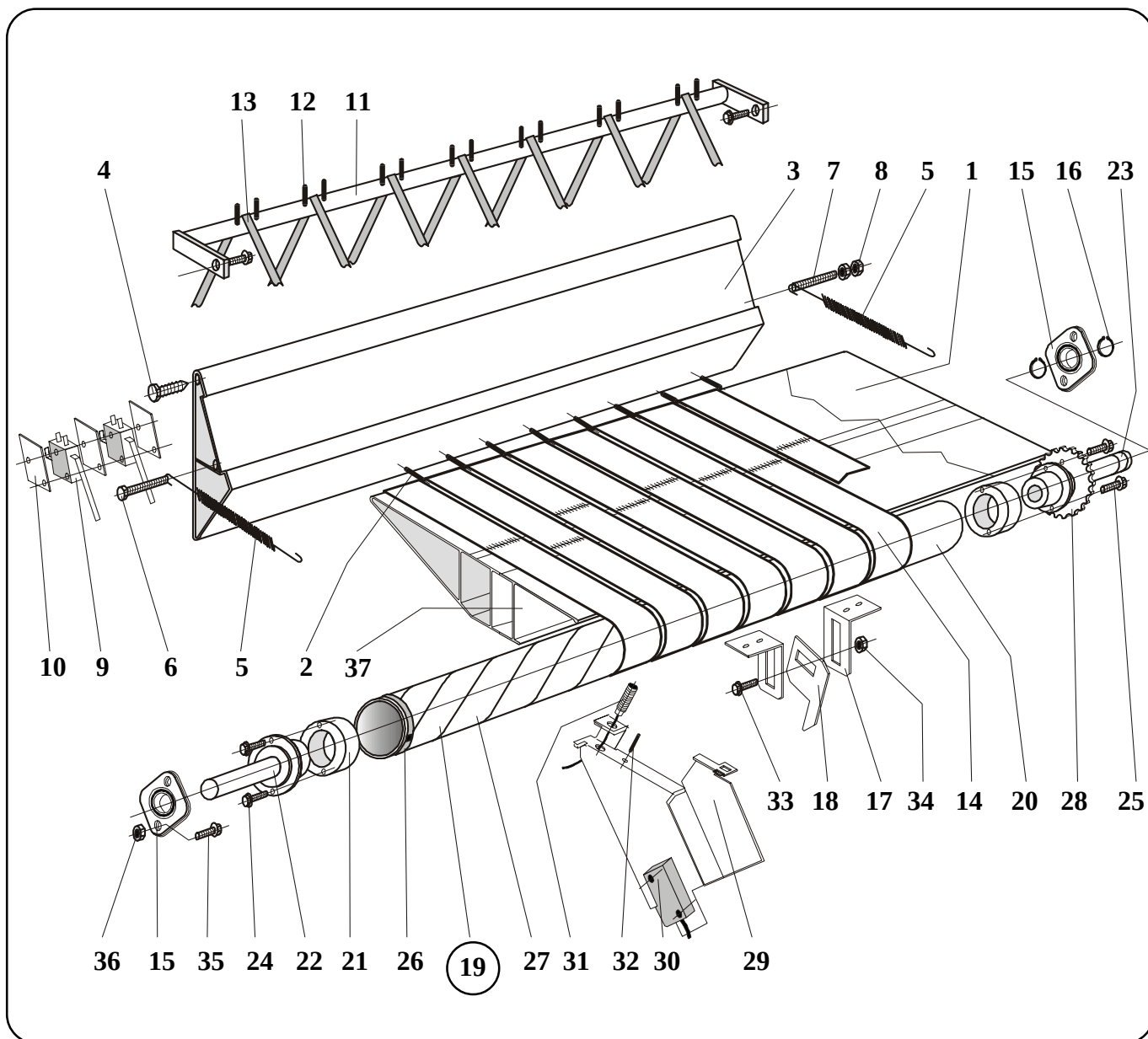
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FRAM / CASING					Illustration	Issue	Month	Year
					06100480	03	09	98
Ite	Quantity		Article N°	Description	Info	Notes		
15	4		74030092	Locking with key	3	see chapter 7		
16	1		32100315	White feeding vat (1.9 m)	3			
or	1		32100314	White feeding vat (2.1 m)	3			
or	1		32100313	White feeding vat (2.5 m)	3			
or	1		32100312	White feeding vat (2.8 m)	3			
or	1		32100311	White feeding vat (3.2 m)	3			
or	1		32100325	Yellow feeding vat (1.9 m)	3			
or	1		32100324	Yellow feeding vat (2.1 m)	3			
or	1		32100323	Yellow feeding vat (2.5 m)	3			
or	1		32100322	Yellow feeding vat (2.8 m)	3			
or	1		32100321	Yellow feeding vat (3.2 m)	3			
or	1		32100335	Red feeding vat (1.9 m)	3			
or	1		32100334	Red feeding vat (2.1 m)	3			
or	1		32100333	Red feeding vat (2.5 m)	3			
or	1		32100332	Red feeding vat (2.8 m)	3			
or	1		32100331	Red feeding vat (3.2 m)	3			
17	1		32100355	White reception vat (1.9 m)	3			
or	1		32100354	White reception vat (2.1 m)	3			
or	1		32100353	White reception vat (2.5 m)	3			
or	1		32100352	White reception vat (2.8 m)	3			
or	1		32100351	White reception vat (3.2 m)	3			
or	1		32100365	Yellow reception vat (1.9 m)	3			
or	1		32100364	Yellow reception vat (2.1 m)	3			
or	1		32100363	Yellow reception vat (2.5 m)	3			
or	1		32100362	Yellow reception vat (2.8 m)	3			
or	1		32100361	Yellow reception vat (3.2 m)	3			
or	1		32100375	Red reception vat (1.9 m)	3			
or	1		32100374	Red reception vat (2.1 m)	3			
or	1		32100373	Red reception vat (2.5 m)	3			
or	1		32100372	Red reception vat (2.8 m)	3			
or	1		32100371	Red reception vat (3.2 m)	3			
17a	1		32100865	Reception vat (plieuse)	3			
17b	1		32101345	Front casing (sortie arrière 1.9 m)	3			
or	1		32101344	Front casing (sortie arrière 2.1 m)	3			
or	1		32101343	Front casing (sortie arrière 2.5 m)	3			
or	1		32101342	Front casing (sortie arrière 2.8 m)	3			
or	1		32101341	Front casing (sortie arrière 3.2 m)	3			
18	1		71054137	25 A three-pole witch	1,2	gas/steam ironers		
or	1		71054168	63 A three-pole witch	1,2	1.9 / 2.1 m elect.		
or	1		71054135	100 A three-pole witch	1,2	2.5 / 2.8 / 3.2 m elect.		
19	1		71054136	Switch cap	3			
20	2		32005037	Red disk emergency stop	3			
21	1		71021105	630 VA transformer	1,2			
or	1		71021091	1000 VA transformer	1,2	ironer with rear outlet		
22	1		32100906	Connection nozzle	3			
23	2		32101299	Insulator plate	3			
24	8	/15	75011084	Rear foam casing	3			
25	8	/12	75011085	Upper foam casing	3			

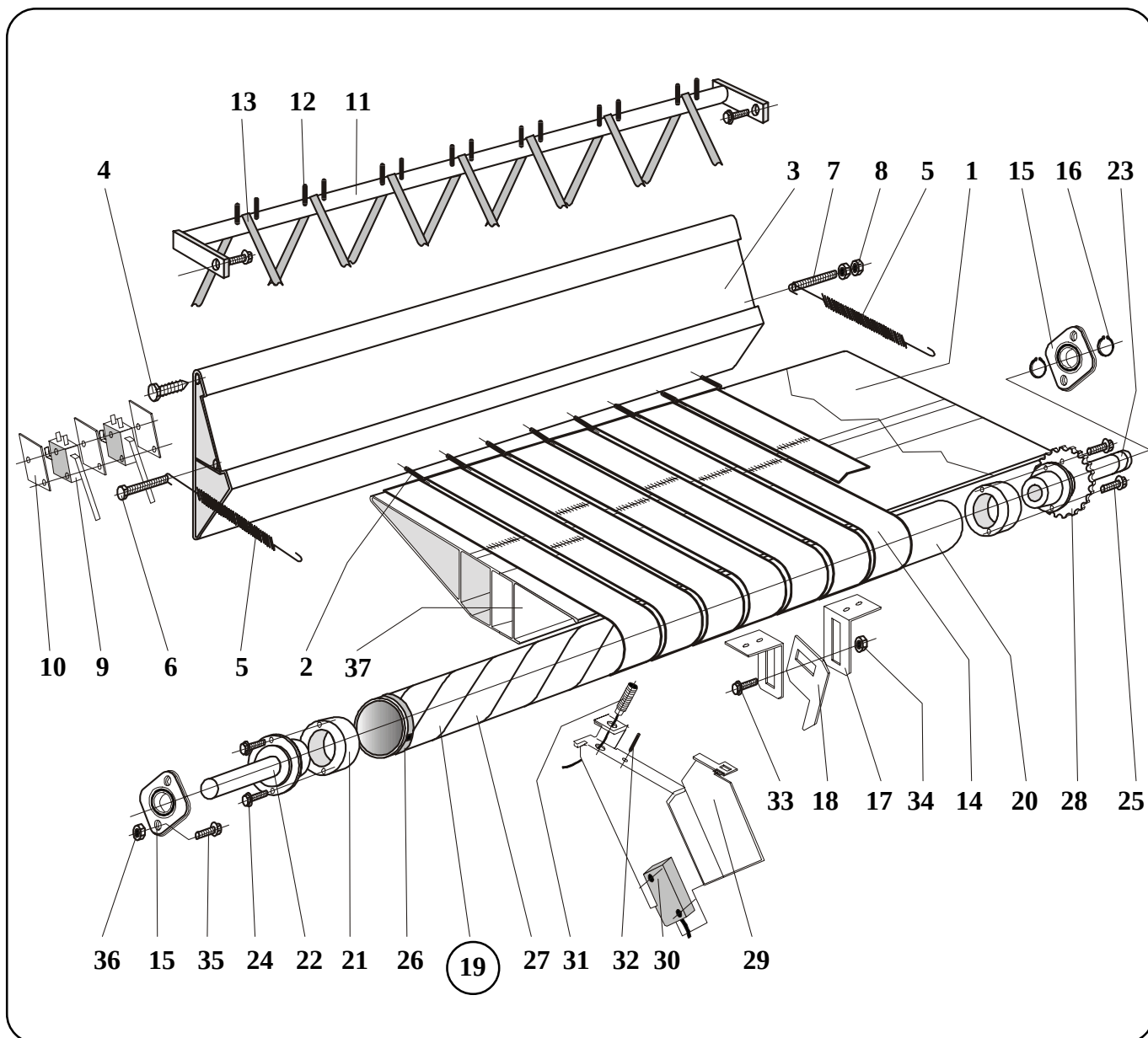


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SUCTION / VENTILATION					Illustration	Issue	Month	Year
					06100518	03	06	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1		55007113	Fan	1,2	ironer with rear outlet		
or	1		55008567	Fan	1,2			
2	1		71014090	* 0.37 kW motor	1,2			
3	4		32100145	* Distance sleeve	3			
4	4		74033101	* M 6 x 16 screw	3			
5	2		32100148	* Turbine distance sleeve	3			
6	1		32100147	* Ventilation disk	3			
7	1		71020054	* Turbine	3			
8	1		32100146	* Motor support plate	3			
or	1		32101389	* Fan motor support	3	ironer with rear outlet		
9	1		32101362	* Spiral	3			
10	1		32101823	* Suction tube	3			
11	2		72046155	Ø 147/187 clamping collar	3			
12	1		74031058	Ø 160 extensible hose	3			
13	2		72046144	Ø 107/157 clamping collar	3	electric heating gas heating		
or	4		72046144	Ø 107/15 clamping collar	3			
14	1		74031039	Ø 125 tube	3			
15	1		74031055	Ø 90 / 125 T (gas heating)	3	to no 81500023 from no 81500024		
or	1		32100974	T (gas heating)	3			
16	1		32100532	Capping (gas heating)	3	to no 81500023 to no 81500023		
17	1		32100533	Joint (gas heating)	3			
18	1		32100235	Vapour suction tube (1.9 m)	3			
or	1		32100234	Vapour suction tube (2.1 m)	3			
or	1		32100233	Vapour suction tube (2.5 m)	3			
or	1		32100232	Vapour suction tube (2.8 m)	3			
or	1		32100231	Vapour suction tube (3.2 m)	3			



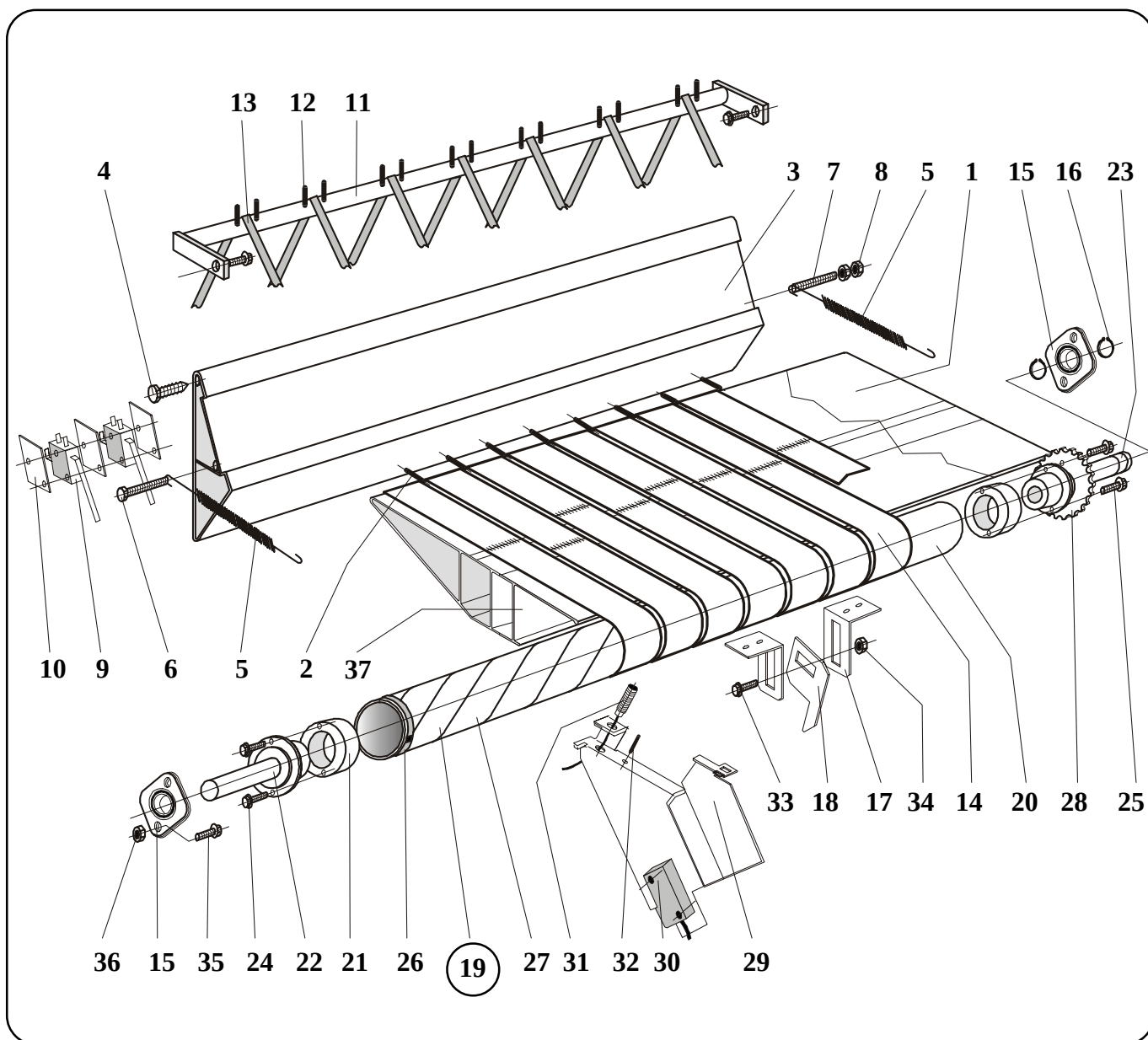
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FEEDING TABLE					Illustration	Issue	Month	Year
					06100497	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1		32100445	Feeding table (1.9 m)	3	ironer without folding		
or	1		32100444	Feeding table (2.1 m)	3	ironer without folding		
or	1		32100443	Feeding table (2.5 m)	3	ironer without folding		
or	1		32100442	Feeding table (2.8 m)	3	ironer without folding		
or	1		32100441	Feeding table (3.2 m)	3	ironer without folding		
1	1		32100675	Feeding table (1.9 m)	3	ironer with folding		
or	1		32100674	Feeding table (2.1 m)	3	ironer with folding		
or	1		32100673	Feeding table (2.5 m)	3	ironer with folding		
or	1		32100672	Feeding table (2.8 m)	3	ironer with folding		
or	1		32100671	Feeding table (3.2 m)	3	ironer with folding		
2	17	/18	74023078	* Grooved pin Ø 3 x 20 (1.9 m)	1,2			
or	19	/20	74023078	* Grooved pin Ø 3 x 20 (2.1 m)	1,2			
or	23	/24	74023078	* Grooved pin Ø 3 x 20 (2.5 m)	1,2			
or	25	/26	74023078	* Grooved pin Ø 3 x 20 (2.8 m)	1,2			
or	29	/30	74023078	* Grooved pin Ø 3 x 20 (3.2 m)	1,2			
3	1		32100605	Mobile safety protector (1.9 m)	3			
or	1		32100604	Mobile safety protector (2.1 m)	3			
or	1		32100603	Mobile safety protector (2.5 m)	3			
or	1		32100602	Mobile safety protector (2.8 m)	3			
or	1		32100601	Mobile safety protector (3.2 m)	3			
4	2		74020234	M 8 x 25 screw	3			
5	2		32101296	Spring	1,2			
6	1		74020054	M 6 x 50 screw	3			
7	1		32100964	M 6 x 70 screw rod	3			
8	2		74033202	M 6 nut	3			
9	2		71054151	Micro-switch	1,2			
10	3		71078020	Insulator plate	1,2			
11	1		32100475	Detaching cords guid (1.9 m)	3			
or	1		32100474	Detaching cords guid (2.1 m)	3			
or	1		32100473	Detaching cords guid (2.5 m)	3			
or	1		32100472	Detaching cords guid (2.8 m)	3			
or	1		32100471	Detaching cords guid (3.2 m)	3			
12	36		74023039	* Grooved pin Ø 4 x 40 (1.9 m)	1,2			
12	40		74023039	* Grooved pin Ø 4 x 40 (2.1 m)	1,2			
12	48		74023039	* Grooved pin Ø 4 x 40 (2.5 m)	1,2			
12	52		74023039	* Grooved pin Ø 4 x 40 (2.8 m)	1,2			
12	60		74023039	* Grooved pin Ø 4 x 40 (3.2 m)	1,2			
13	18		32005995	Detaching cord (1.9 m)	1,2			
or	20		32005995	Detaching cord (2.1 m)	1,2			
or	24		32005995	Detaching cord (2.5 m)	1,2			
or	26		32005995	Detaching cord (2.8 m)	1,2			
or	30		32005995	Detaching cord (3.2 m)	1,2			
14	18		77010214	Feeding strip (1.9 m)	1,2	ironer without folding		
or	20		77010214	Feeding strip (2.1 m)	1,2	ironer without folding		
or	24		77010214	Feeding strip (2.5 m)	1,2	ironer without folding		
or	26		77010214	Feeding strip (2.8 m)	1,2	ironer without folding		
or	30		77010214	Feeding strip (3.2 m)	1,2	ironer without folding		

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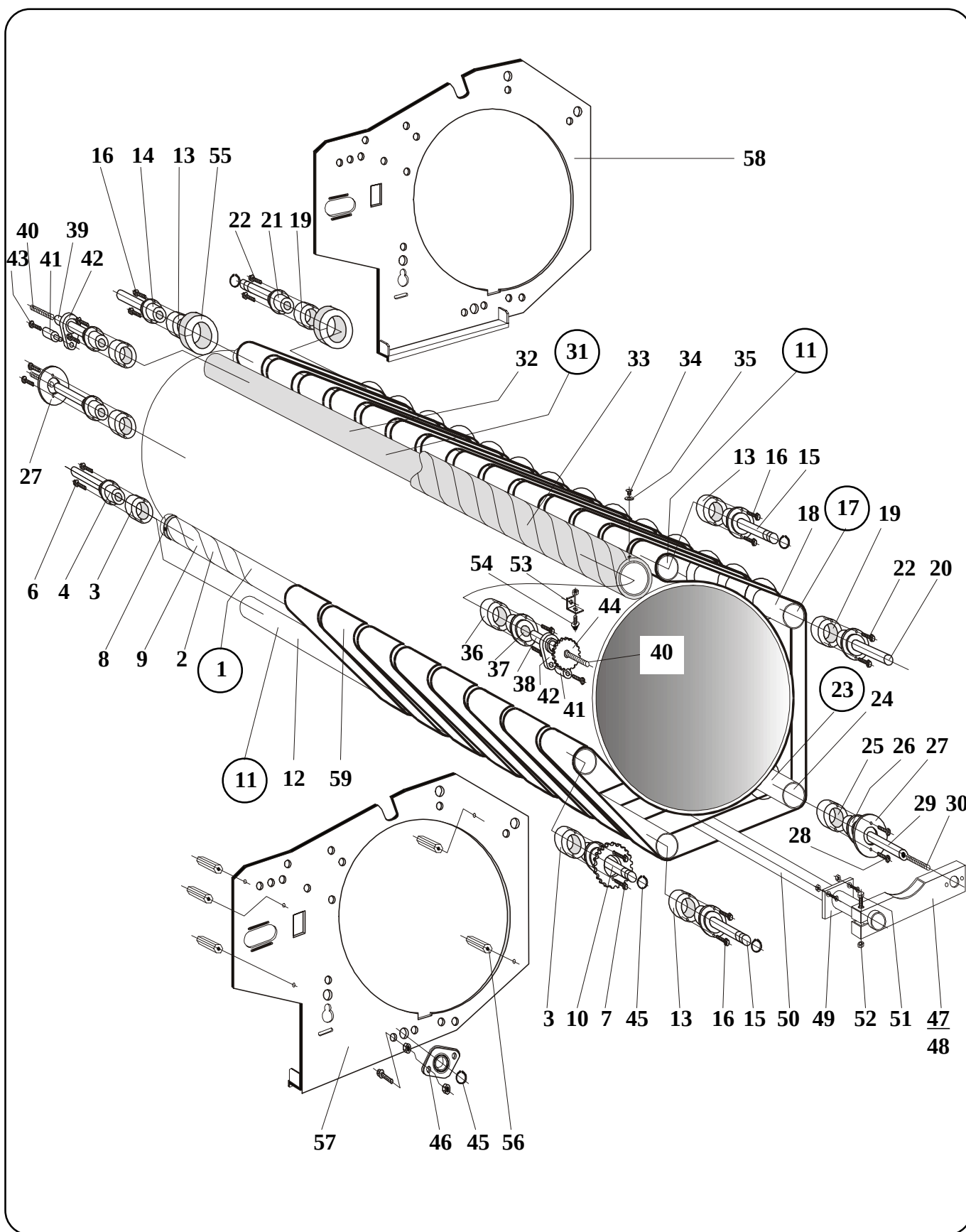


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FEEDING TABLE					Illustration	Issue	Month	Year	
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Ite	Quantity		Article N°	Description	Info	Notes			
14	18		77010219	Feeding strip (1.9 m)	1,2	ironer with folding			
or	20		77010219	Feeding strip (2.1 m)	1,2	ironer with folding			
or	24		77010219	Feeding strip (2.5 m)	1,2	ironer with folding			
or	26		77010219	Feeding strip (2.8 m)	1,2	ironer with folding			
or	30		77010219	Feeding strip (3.2 m)	1,2	ironer with folding			
15	2		73010073	Supporting bearing	1,2				
16	2		74026053	Ø 20 circlip	1,2				
17	2		32100142	T support	3	2.5m - 2.8m - 3.2m			
18	1		32100143	Detaching cords guid tension	3	2.5m - 2.8m - 3.2m			
19	1		55007978	Feeding satellite (1.9 m)	3				
20	1	32100065	* Tube	3					
21	2	32100021	* Blocking cone	3					
22	1	32101163	* Free axis shaft	3					
23	1	32101162	* Blocking axis shaft	3					
24	2	74033003	* M 6 x 20 screw	3					
25	2	74020030	* M 6 x 30 screw	3					
26	2	72046158	* Clamping collar	1,2					
27	11	m	77010002	* Adhesive strip	1,2				
28	1		32100989	* Disk, 27 teeth	3				
or									
19	1		55008276	Feeding satellite (2.1 m)	3				
20	1		32100064	* Tube	3				
21	2		32100021	* Blocking cone	3				
22	1		32101163	* Free axis shaft	3				
23	1		32101162	* Blocking axis shaft	3				
24	2		74033003	* M 6 x 20 screw	3				
25	2		74020030	* M 6 x 30 screw	3				
26	2		72046158	* Clamping collar	1,2				
27	12	m	77010002	* Adhesive strip	1,2				
28	1		32100989	* Disk, 27 teeth	3				
or									
19	1		55007994	Feeding satellite (2.5 m)	3				
20	1		32100063	* Tube	3				
21	2		32100021	* Blocking cone	3				
22	1		32101163	* Free axis shaft	3				
23	1		32101162	* Blocking axis shaft	3				
24	2		74033003	* M 6 x 20 screw	3				
25	2		74020030	* M 6 x 30 screw	3				
26	2		72046158	* Clamping collar	1,2				
27	14		m	77010002	* Adhesive strip	1,2			
28	1			32100989	* Disk, 27 teeth	3			
or									
19	1		55008306	Feeding satellite (2.8 m)	3				
20	1		32100062	* Tube	3				
21	2		32100021	* Blocking cone	3				
22	1		32101163	* Free axis shaft	3				
23	1		32101162	* Blocking axis shaft	3				

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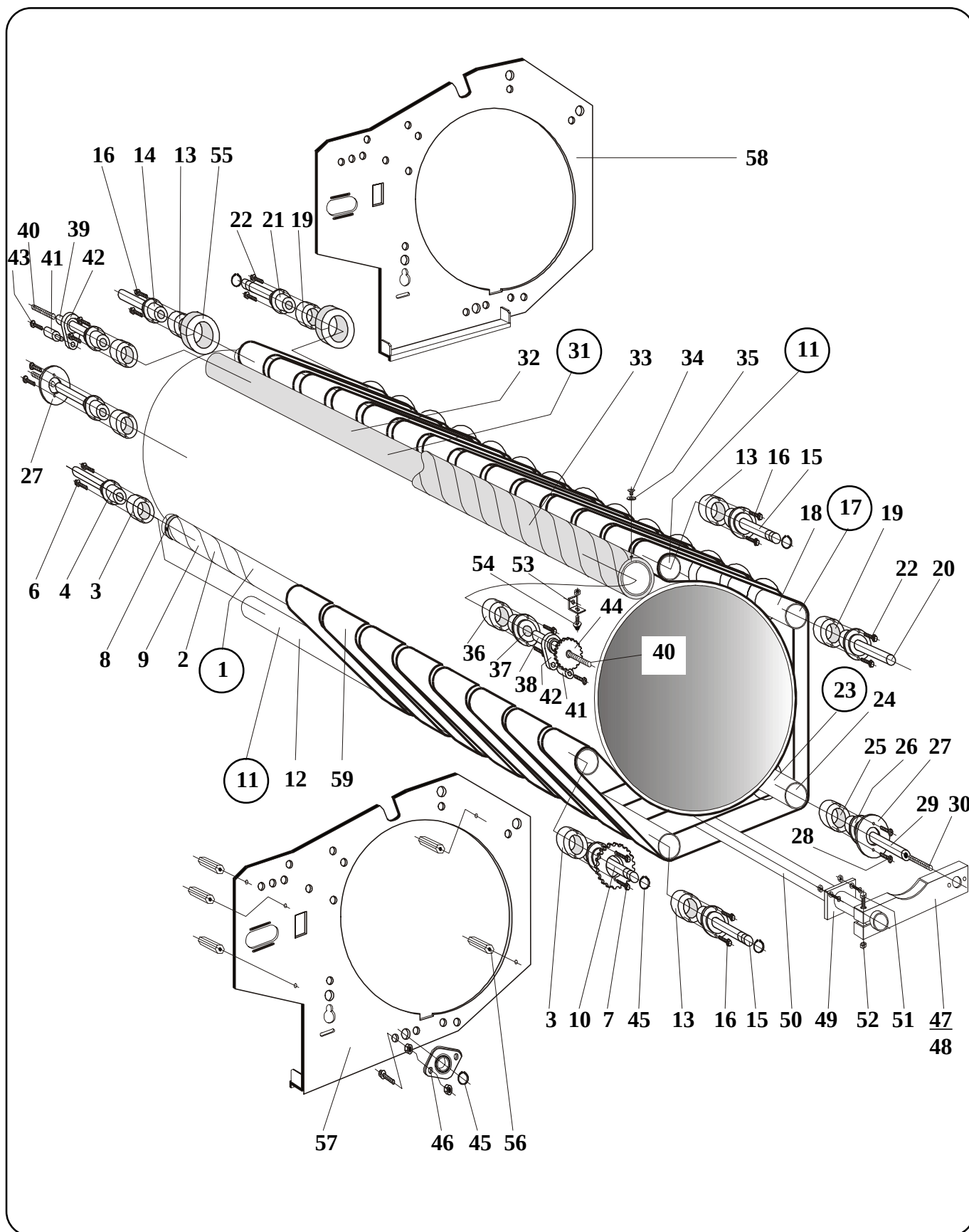


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FEEDING TABLE					Illustration	Issue	Month	Year
					06100497	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes		
24	2	m	74033003	* M 6 x 20 screw	3			
25	2		74020030	* M 6 x 30 screw	3			
26	2		72046158	* Clamping collar	1,2			
27	15		77010002	* Adhesive strip	1,2			
28	1		32100989	* Disk, 27 teeth	3			
or								
19	1	m	55007135	Feeding satellite (3,2 m)	3			
20	1		32100061	* Tube	3			
21	2		32100021	* Blocking cone	3			
22	1		32101163	* Free axis shaft	3			
23	1		32101162	* Blocking axis shaft	3			
24	2		74033003	* M 6 x 20 screw	3			
25	2		74020030	* M 6 x 30 screw	3			
26	2		72046158	* Clamping collar	1,2			
27	17		77010002	* Adhesive strip	1,2			
28	1		32100989	* Disk, 27 teeth	3			
29	1		32100703	Cell support	3	with folding only		
30	1		71050188	Cell	1,2	with folding only		
31	1		71050189	Cell	1,2	with folding only		
32	1		74023072	Grooved pin Ø 5 x 30	3	with folding only		
33	1		74033015	M 10 x 30 screw	3			
34	1		74033204	M 10 nut	3			
35	1		74020059	M 8 x 25 screw	3			
36	1		74033203	M 8 nut	3			
37	1	64000505	Intermediate table (1.9 m)	3	with folding only			
or	1	64000504	Intermediate table (2.1 m)	3	with folding only			
or	1	64000503	Intermediate table (2.5 m)	3	with folding only			
or	1	64000502	Intermediate table (2.8 m)	3	with folding only			
or	1	64000501	Intermediate table (3.2 m)	3	with folding only			

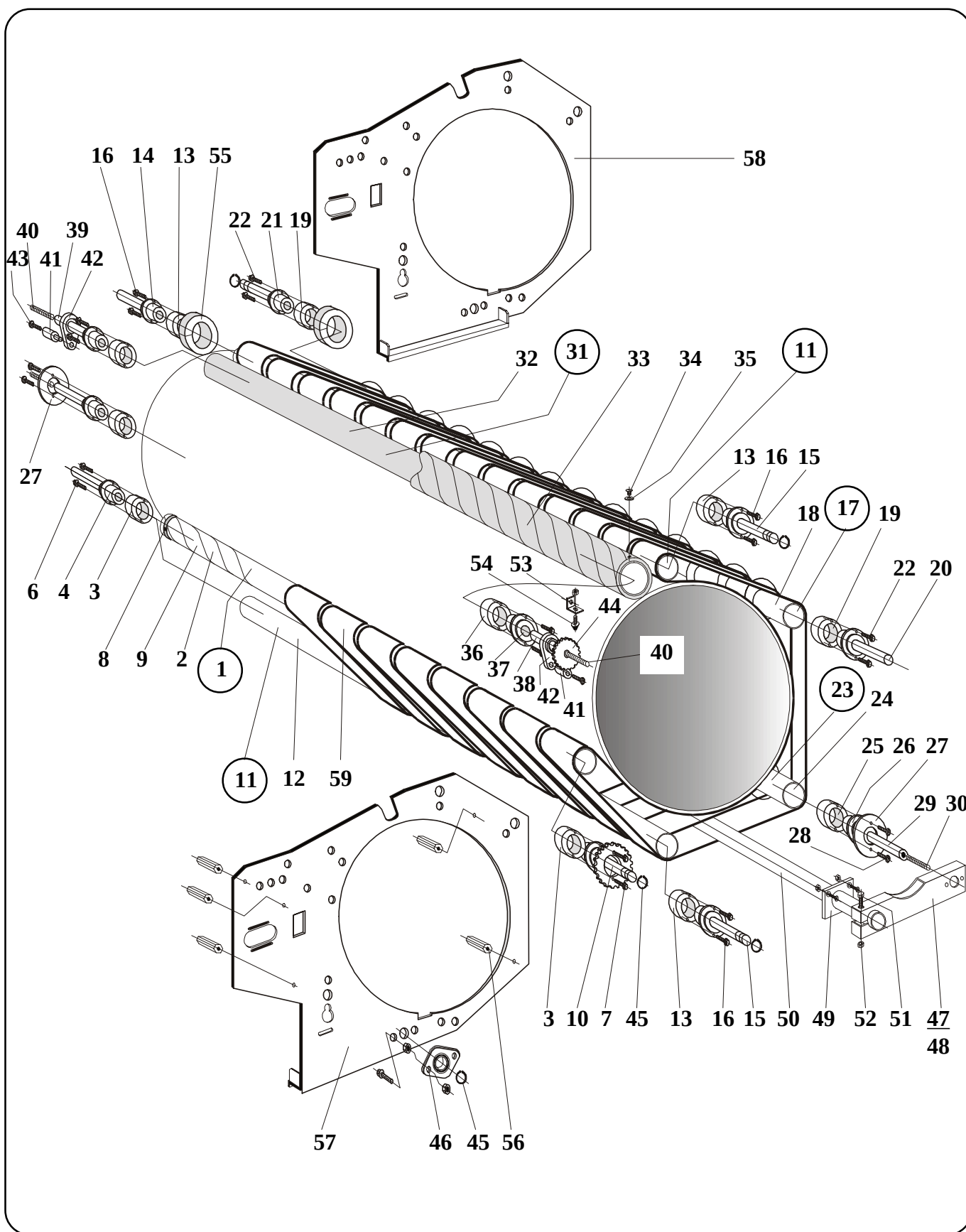


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							4	14
SATELLITES IRONER 1.9 m					Illustration	Issue	Month	Year
					06100525	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55007975	Driving satellite	3			
2	1		32100065	* Tube	3			
3	2		32100021	* Blocking cone	3			
4	1		32101163	* Free axis shaft	3			
5	1		32101162	* Blocking axis shaft	3			
6	2		74033003	* M 6 x 20 screw	3			
7	2		74020030	* M 6 x 30 screw	3			
8	2		72046158	* Clamping collar	1,2			
9	11		77010002	* Adhesive strip	1,2			
10	1		32100988	* Disk, 25 teeth	3			
11	2		55007972	Returning satellite	3			
12	1		32100065	* Tube	3			
13	2		32100021	* Blocking cone	3			
14	1		32101163	* Free axis shaft	3			
15	1		32101162	* Blocking axis shaft	3			
16	4		74033003	* M 6 x 20 screw	3			
17	1		55007973	Strips guide satellite	3			
18	1		32100075	* Tube	3			
19	2		32100021	* Blocking cone	3			
20	1		32101163	* Free axis shaft	3			
21	1		32101162	* Blocking axis shaft	3			
22	4		74033003	* M 6 x 20 screw	3			
23	1		55007974	Tension satellite	3			
24	1		32100085	* Tube	3			
25	2		32100021	* Blocking cone	3			
26	2		32100024	* Shaft	3			
27	2		32100100	* End disk	3			
28	4		74033101	* M 6 x 16 screw	3			
29	2		32100036	Tension axis	3			
30	2		74010126	Tie rod, M 10 x 110 mm	3			
31	1		55007971	Presser satellite	3			
32	1		32100095	* Tube	3			
33	1		77010229	* Presser felt	1,2			
34	2		74010035	* M 6 x 16 screw	3			
35	2		74036602	* Ø 6 washer	3			
36	2		32100021	* Blocking cone	3			
37	2		32100024	* Shaft	3			
38	1		32100028	* Long shaft	3			
39	1		32101161	* Short shaft	3			
40	2		74010120	* Tie rod, M 10 x 135 mm	3			
41	2		32100026	* Distance sleeve bearing	3			
42	2		73010066	* Bearing (presser)	1,2			
43	2		74033101	* M 6 x 16 screw	3			
44	1		32100046	* Disk, 22 teeth	3			
45	8		74026053	Ø 20 circlip	1,2			
46	10		73010073	Supporting bearing	1,2			
47	1		32100104	Left tension arm	3			

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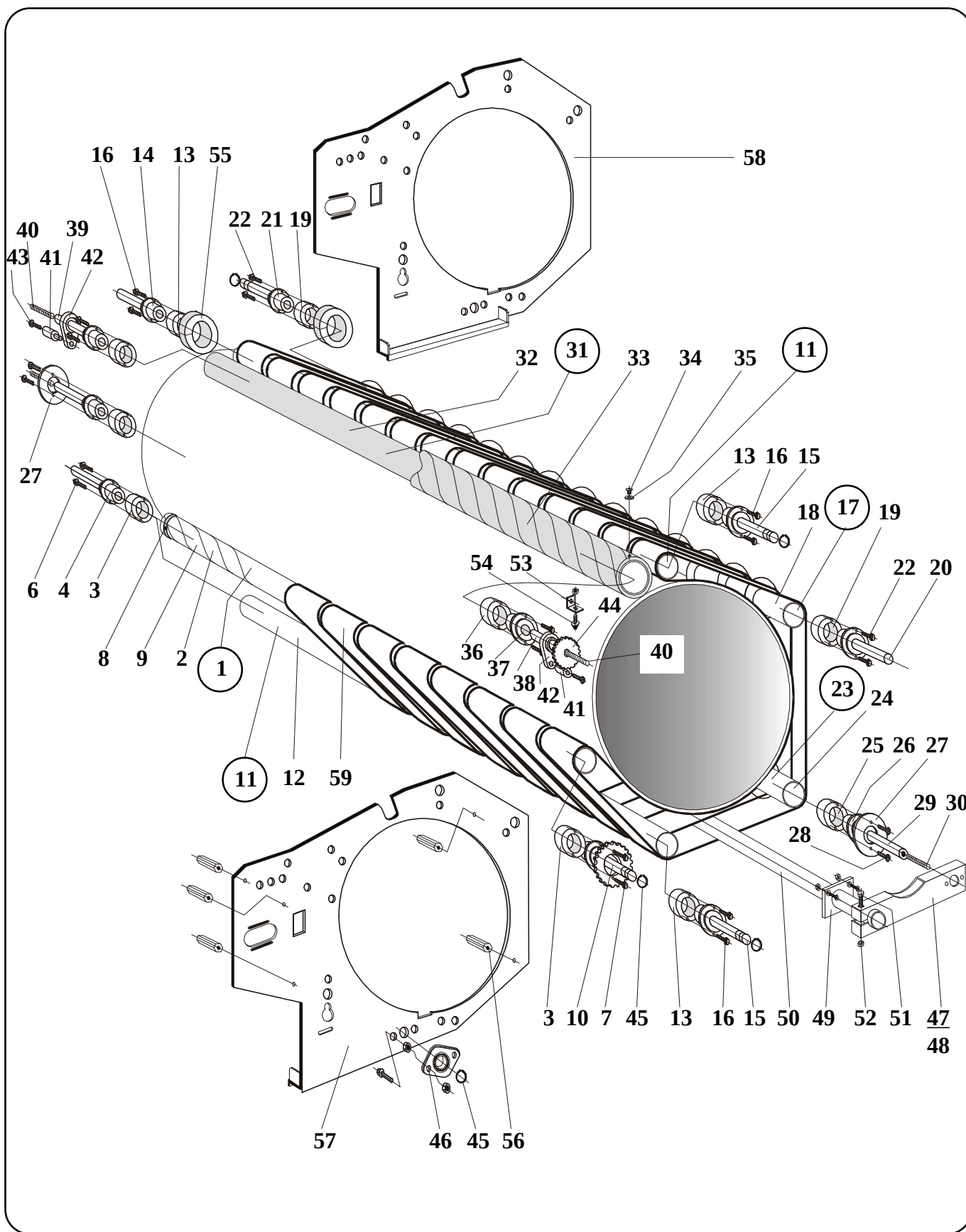


02106002			SPARE PARTS LIST			Chapter	Page
						4	16
SATELLITES IRONER 1.9 m				Illustration	Issue	Month	Year
				06100525	02	10	99
Ite	Quantity		Article N°	Description	Info	Notes	
48	1		32101456	Right tension arm	3	ironer without folding	
49	2		32100105	Tension arm guide	3		
50	1		32100115	Strip tension tube	3		
51	2		74020603	M 8 x 65 screw	3		
52	2		74033203	M 8 nut	3		
53	1		32100991	Presser square	3		
54	1		74026022	Rupper stop	1,2		
* 55	2		32101307	Insulating joint	1,2		
56	10		32100041	Distance sleeve casing	3		
57	1		32100182	Right ferrule plate (gas / electric)	3		
or	1		32100843	Right ferrule plate (gas / electric)	3		
58	1		32100183	Left ferrule plate (gas / electric)	3		
or	1		32100844	Left ferrule plate (gas / electric)	3		
59	9		77010203	Ironing belt	1,2		

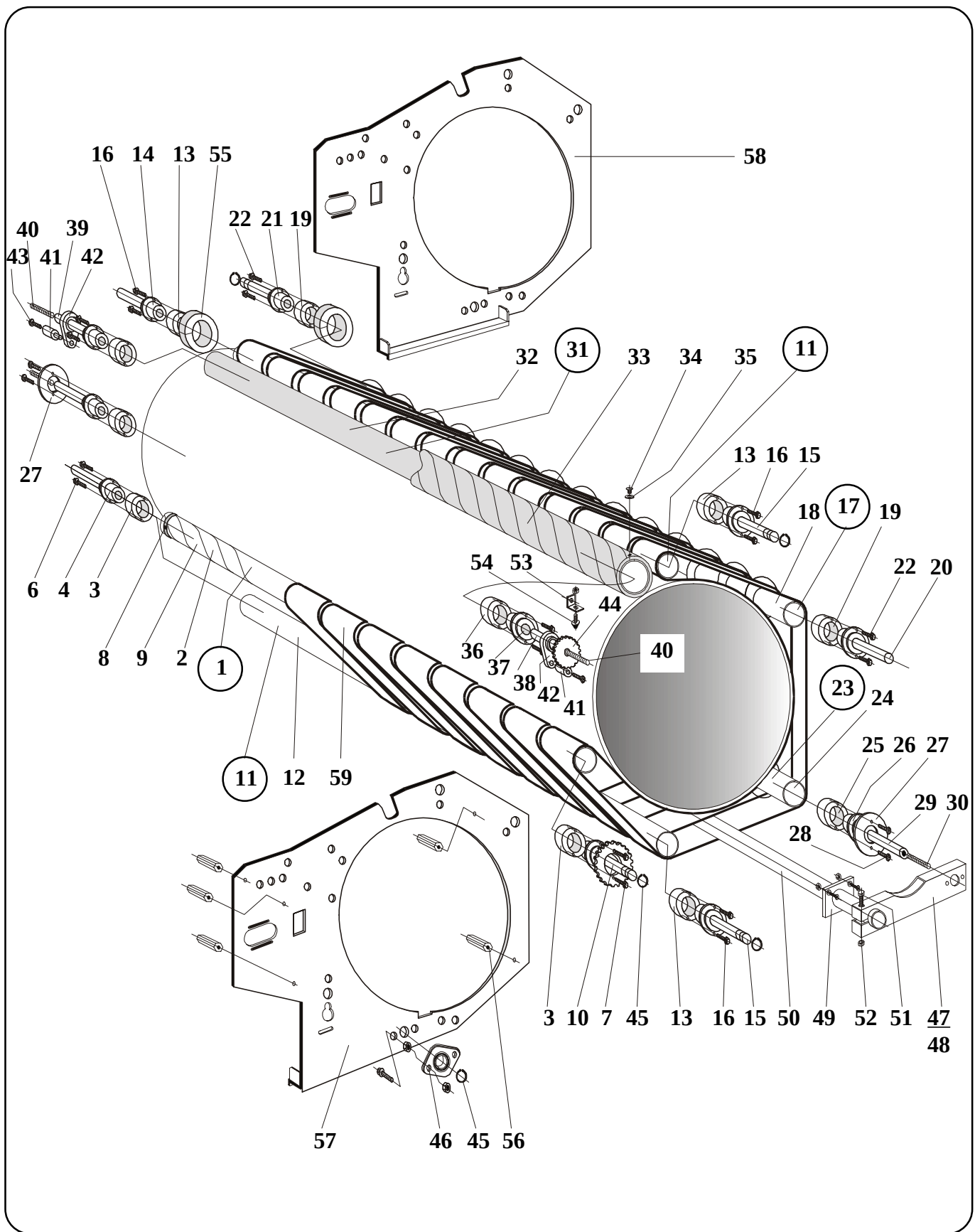


02106002			SPARE PARTS LIST				Chapter	Page
							4	18
SATELLITES IRONER 2.1 m					Illustration	Issue	Month	Year
					06100525	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55008273	Driving satellite	3			
2	1		32100064	* Tube	3			
3	2		32100021	* Blocking cone	3			
4	1		32101163	* Free axis shaft	3			
5	1		32101162	* Blocking axis shaft	3			
6	2		74033003	* M 6 x 20 screw	3			
7	2		74020030	* M 6 x 30 screw	3			
8	2		72046158	* Clamping collar	1,2			
9	12		77010002	* Adhesive strip	1,2			
10	1		32100988	* Disk, 25 teeth	3			
11	2		55008270	Returning satellite	3			
12	1		32100064	* Tube	3			
13	2		32100021	* Blocking cone	3			
14	1		32101163	* Free axis shaft	3			
15	1		32101162	* Blocking axis shaft	3			
16	4		74033003	* M 6 x 20 screw	3			
17	1		55008271	Strips guide satellite	3			
18	1		32100074	* Tube	3			
19	2		32100021	* Blocking cone	3			
20	1		32101163	* Free axis shaft	3			
21	1		32101162	* Blocking axis shaft	3			
22	4		74033003	* M 6 x 20 screw	3			
23	1		55008272	Tension satellite	3			
24	1		32100084	* Tube	3			
25	2		32100021	* Blocking cone	3			
26	2		32100024	* Shaft	3			
27	2		32100100	* End disk	3			
28	4		74033101	* M 6 x 16 screw	3			
29	2		32100036	Tension axis	3			
30	2		74010126	Tie rod, M 10 x 110 mm	3			
31	1		55008269	Presser satellite	3			
32	1		32100094	* Tube	3			
33	1		77010229	* Presser felt	1,2			
34	2		74010035	* M 6 x 16 screw	3			
35	2		74036602	* Ø 6 washer	3			
36	2		32100021	* Blocking cone	3			
37	2		32100024	* Shaft	3			
38	1		32100028	* Long shaft	3			
39	1		32101161	* Short shaft	3			
40	2		74010120	* Tie rod, M 10 x 135 mm	3			
41	2		32100026	* Distance sleeve bearing	3			
42	2		73010066	* Bearing (presser)	1,2			
43	2		74033101	* M 6 x 16 screw	3			
44	1		32100046	* Disk, 22 teeth	3			
45	8		74026053	Ø 20 circlip	1,2			
46	10		73010073	Supporting bearing	1,2			
47	1		32100104	Left tension arm	3			

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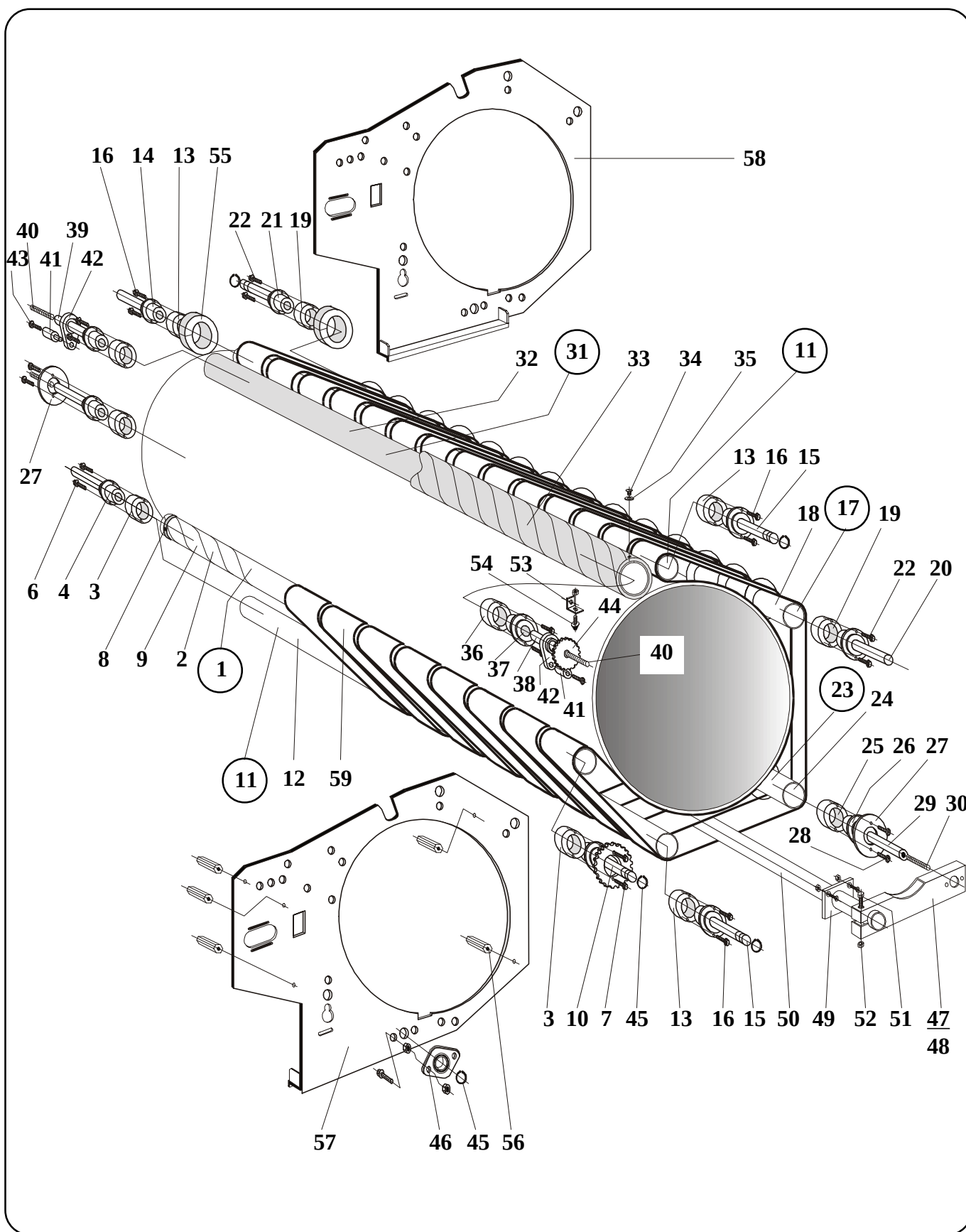


02106002			SPARE PARTS LIST			Chapter	Page
						4	20
SATELLITES IRONER 2.1 m			Illustration	Issue	Month		Year
			06100525	02	10		99
Ite	Quantity		Article N°	Description	Info	Notes	
48	1		32101456	Right tension arm	3	ironer without folding	
49	2		32100105	Tension arm guide	3		
50	1		32100114	Strip tension tube	3		
51	2		74020603	M 8 x 65 screw	3		
52	2		74033203	M 8 nut	3		
53	1		32100991	Presser square	3		
54	1		74026022	Rupper stop	1,2		
* 55	2		32101307	Insulating joint	1,2		
56	10		32100041	Distance sleeve casing	3		
57	1		32100182	Right ferrule plate (gas / electric)	3		
or	1		32100843	Right ferrule plate (gas / electric)	3		
58	1		32100183	Left ferrule plate (gas / electric)	3		
or	1		32100844	Left ferrule plate (gas / electric)	3		
59	10		77010203	Ironing belt	1,2		

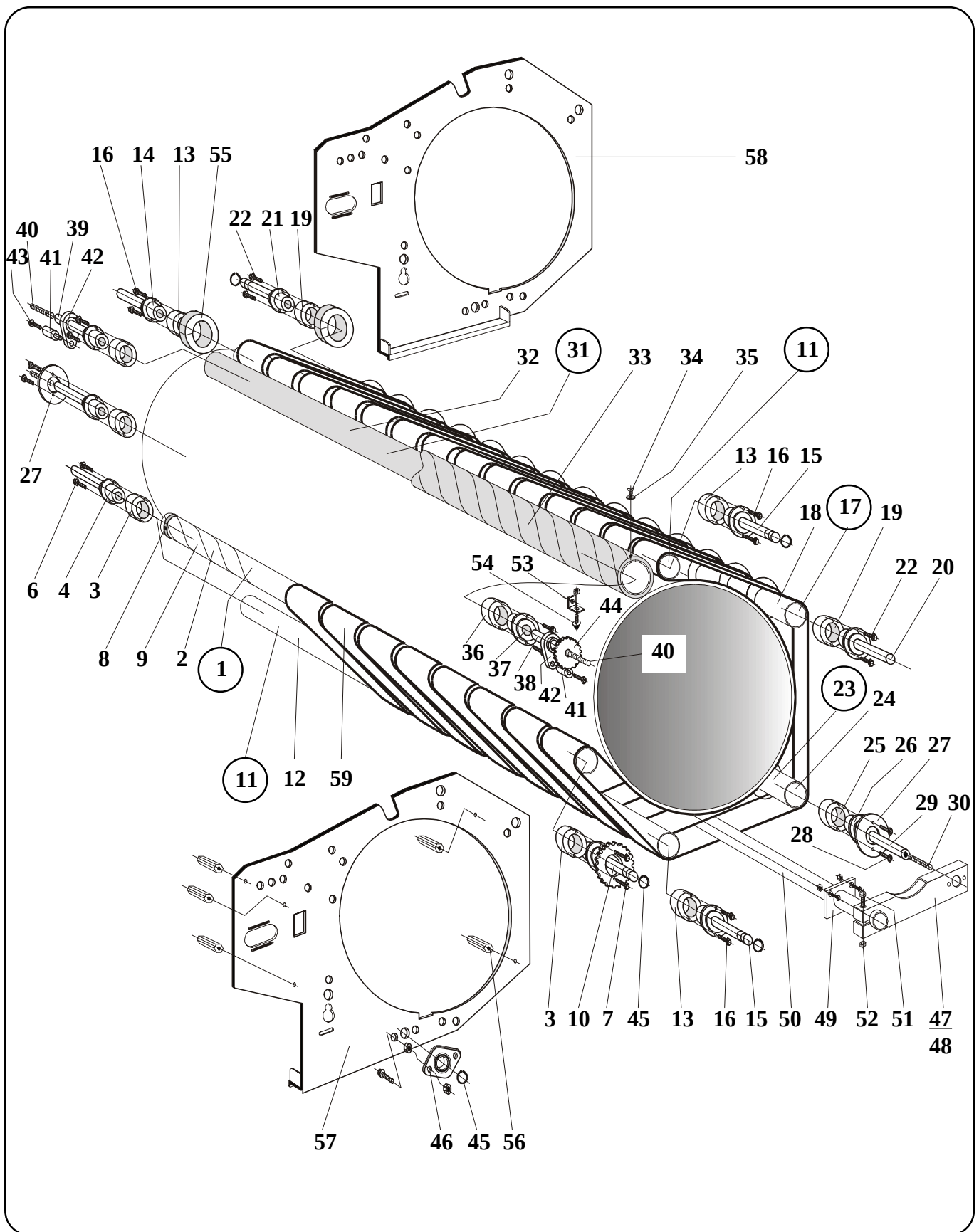


02106002			SPARE PARTS LIST				Chapter	Page
							4	22
SATELLITES IRONER 2.5 m					Illustration	Issue	Month	Year
					06100525	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55007991	Driving satellite	3			
2	1		32100063	* Tube	3			
3	2		32100021	* Blocking cone	3			
4	1		32101163	* Free axis shaft	3			
5	1		32101162	* Blocking axis shaft	3			
6	2		74033003	* M 6 x 20 screw	3			
7	2		74020030	* M 6 x 30 screw	3			
8	2		72046158	* Clamping collar	1,2			
9	14		77010002	* Adhesive strip	1,2			
10	1		32100988	* Disk, 25 teeth	3			
11	2		55007988	Returning satellite	3			
12	1		32100063	* Tube	3			
13	2		32100021	* Blocking cone	3			
14	1		32101163	* Free axis shaft	3			
15	1		32101162	* Blocking axis shaft	3			
16	4		74033003	* M 6 x 20 screw	3			
17	1		55007989	Strips guide satellite	3			
18	1		32100073	* Tube	3			
19	2		32100021	* Blocking cone	3			
20	1		32101163	* Free axis shaft	3			
21	1		32101162	* Blocking axis shaft	3			
22	4		74033003	* M 6 x 20 screw	3			
23	1		55007990	Tension satellite	3			
24	1		32100083	* Tube	3			
25	2		32100021	* Blocking cone	3			
26	2		32100024	* Shaft	3			
27	2		32100100	* End disk	3			
28	4		74033101	* M 6 x 16 screw	3			
29	2		32100036	Tension axis	3			
30	2		74010126	Tie rod, M 10 x 110 mm	3			
31	1		55007987	Presser satellite	3			
32	1		32100093	* Tube	3			
33	1		77010228	* Presser felt	1,2			
34	2		74010035	* M 6 x 16 screw	3			
35	2		74036602	* Ø 6 washer	3			
36	2		32100021	* Blocking cone	3			
37	2		32100024	* Shaft	3			
38	1		32100028	* Long shaft	3			
39	1		32101161	* Short shaft	3			
40	2		74010120	* Tie rod, M 10 x 135 mm	3			
41	2		32100026	* Distance sleeve bearing	3			
42	2		73010066	* Bearing (presser)	1,2			
43	2		74033101	* M 6 x 16 screw	3			
44	1		32100046	* Disk, 22 teeth	3			
45	8		74026053	Ø 20 circlip	1,2			
46	10		73010073	Supporting bearing	1,2			
47	1		32100104	Left tension arm	3			

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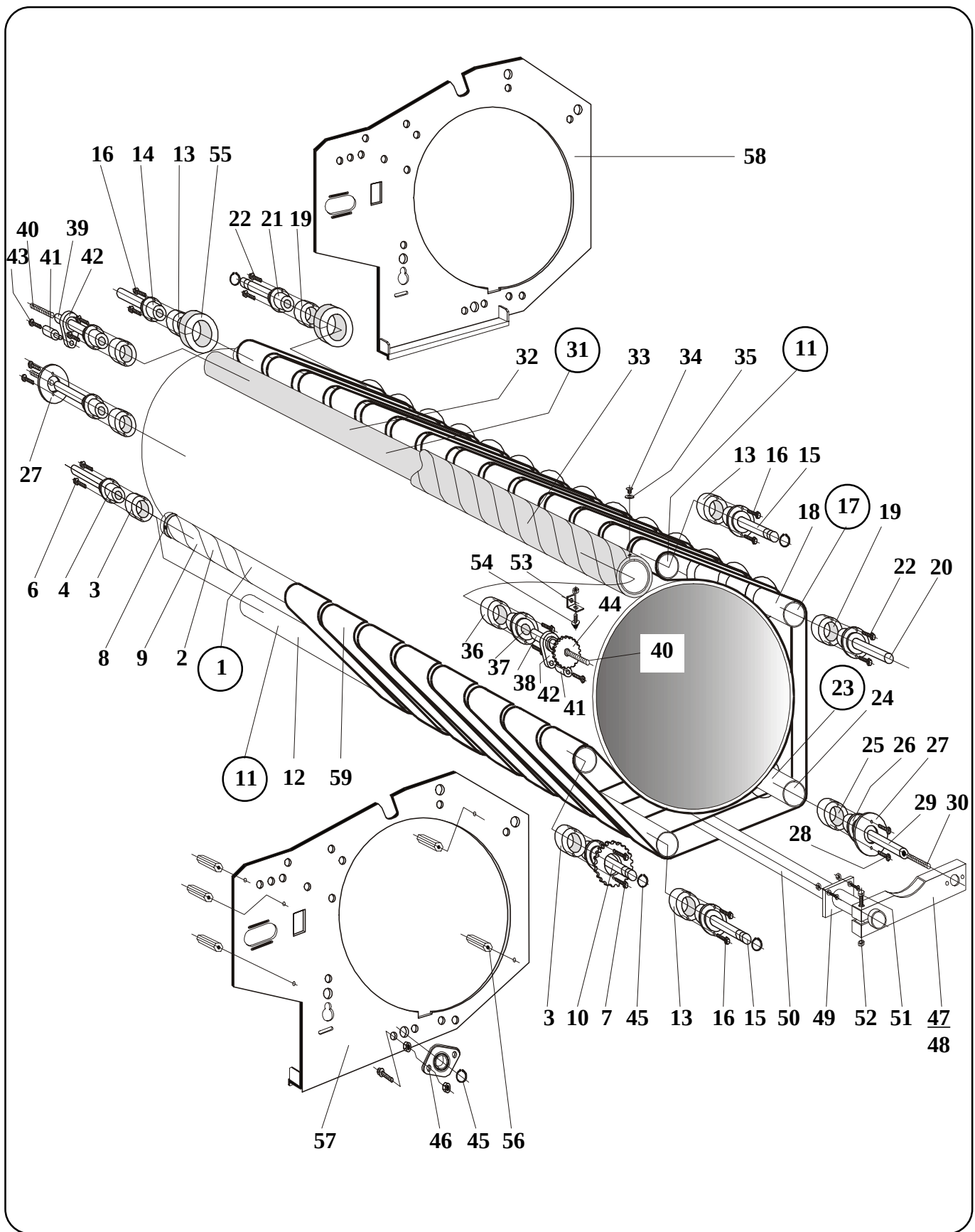


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							4	24
SATELLITES IRONER 2.5 m					Illustration	Issue	Month	Year
					06100525	02	10	99
Ite	Quantity		Article N°	Description	Info	Notes		
48	1		32101456	Right tension arm	3	ironer without folding ironer without folding ironer without folding ironer without folding		
49	2		32100105	Tension arm guide	3			
50	1		32100113	Strip tension tube	3			
51	2		74020603	M 8 x 65 screw	3			
52	2		74033203	M 8 nut	3			
53	1		32100991	Presser square	3			
54	1		74026022	Rupper stop	1,2			
55	2		32101307	Insulating joint	1,2			
56	10		32100041	Distance sleeve casing	3			
57	1		32100182	Right ferrule plate (gas / electric)	3			
or	1		32100843	Right ferrule plate (gas / electric)	3			
58	1		32100183	Left ferrule plate (gas / electric)	3			
or	1		32100844	Left ferrule plate (gas / electric)	3			
59	12		77010203	Ironing belt	1,2			

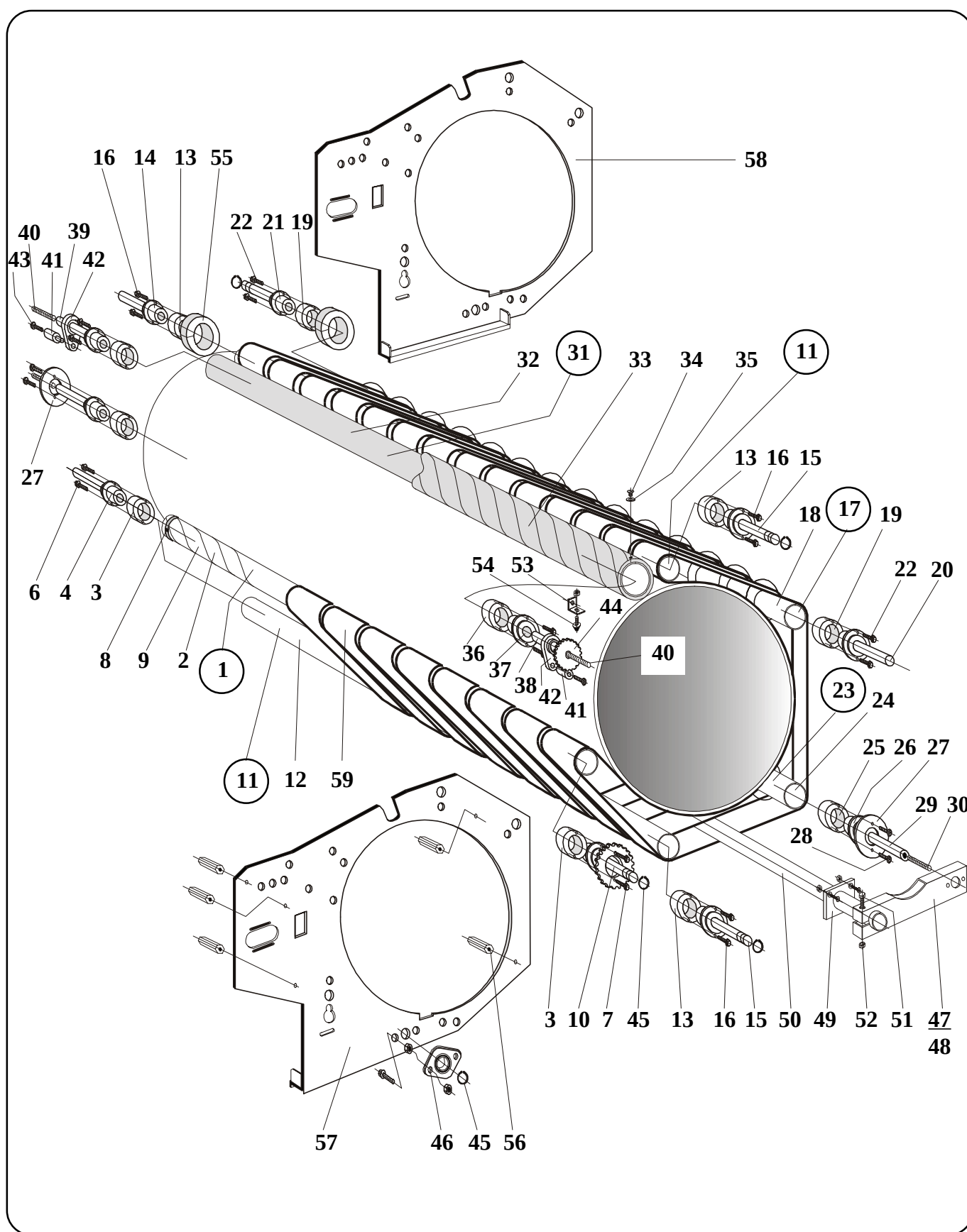


02106002			SPARE PARTS LIST				Chapter	Page
							4	26
SATELLITES IRONER 2.8 m					Illustration	Issue	Month	Year
					06100525	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55008303	Driving satellite	3			
2	1		32100062	* Tube	3			
3	2		32100021	* Blocking cone	3			
4	1		32101163	* Free axis shaft	3			
5	1		32101162	* Blocking axis shaft	3			
6	2		74033003	* M 6 x 20 screw	3			
7	2		74020030	* M 6 x 30 screw	3			
8	2		72046158	* Clamping collar	1,2			
9	15		77010002	* Adhesive strip	1,2			
10	1		32100988	* Disk, 25 teeth	3			
11	2		55008300	Returning satellite	3			
12	1		32100062	* Tube	3			
13	2		32100021	* Blocking cone	3			
14	1		32101163	* Free axis shaft	3			
15	1		32101162	* Blocking axis shaft	3			
16	4		74033003	* M 6 x 20 screw	3			
17	1		55008301	Strips guide satellite	3			
18	1		32100072	* Tube	3			
19	2		32100021	* Blocking cone	3			
20	1		32101163	* Free axis shaft	3			
21	1		32101162	* Blocking axis shaft	3			
22	4		74033003	* M 6 x 20 screw	3			
23	1		55008302	Tension satellite	3			
24	1		32100082	* Tube	3			
25	2		32100021	* Blocking cone	3			
26	2		32100024	* Shaft	3			
27	2		32100100	* End disk	3			
28	4		74033101	* M 6 x 16 screw	3			
29	2		32100036	Tension axis	3			
30	2		74010126	Tie rod, M 10 x 110 mm	3			
31	1		55008299	Presser satellite	3			
32	1		32100092	* Tube	3			
33	1		77010228	* Presser felt	1,2			
34	2		74010035	* M 6 x 16 screw	3			
35	2		74036602	* Ø 6 washer	3			
36	2		32100021	* Blocking cone	3			
37	2		32100024	* Shaft	3			
38	1		32100028	* Long shaft	3			
39	1		32101161	* Short shaft	3			
40	2		74010120	* Tie rod, M 10 x 135 mm	3			
41	2		32100026	* Distance sleeve bearing	3			
42	2		73010066	* Bearing (presser)	1,2			
43	2		74033101	* M 6 x 16 screw	3			
44	1		32100046	* Disk, 22 teeth	3			
45	8		74026053	Ø 20 circlip	1,2			
46	10		73010073	Supporting bearing	1,2			
47	1		32100104	Left tension arm	3			

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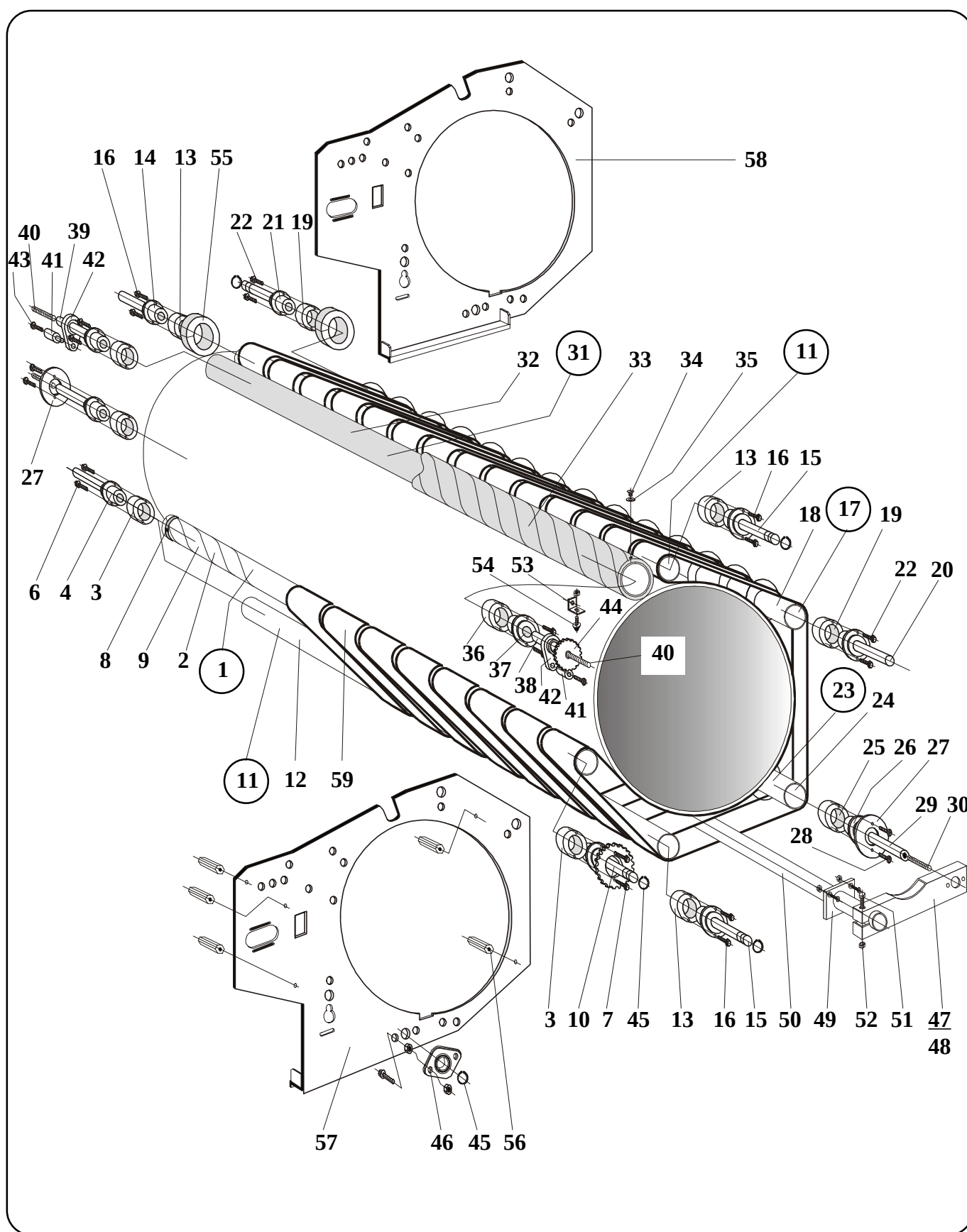


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						4	28
SATELLITES IRONER 2.8 m			Illustration	Issue	Month		Year
			06100525	02	10		99
Ite	Quantity		Article N°	Description	Info	Notes	
48	1		32101456	Right tension arm	3	ironer without folding	
49	2		32100105	Tension arm guide	3		
50	1		32100112	Strip tension tube	3		
51	2		74020603	M 8 x 65 screw	3		
52	2		74033203	M 8 nut	3		
53	1		32100991	Presser square	3		
54	1		74026022	Rupper stop	1,2		
* 55	2		32101307	Insulating joint	1,2		
56	10		32100041	Distance sleeve casing	3		
57	1		32100182	Right ferrule plate (gas / electric)	3		
or	1		32100843	Right ferrule plate (gas / electric)	3		
58	1		32100183	Left ferrule plate (gas / electric)	3		
or	1		32100844	Left ferrule plate (gas / electric)	3		
59	13		77010203	Ironing belt	1,2		

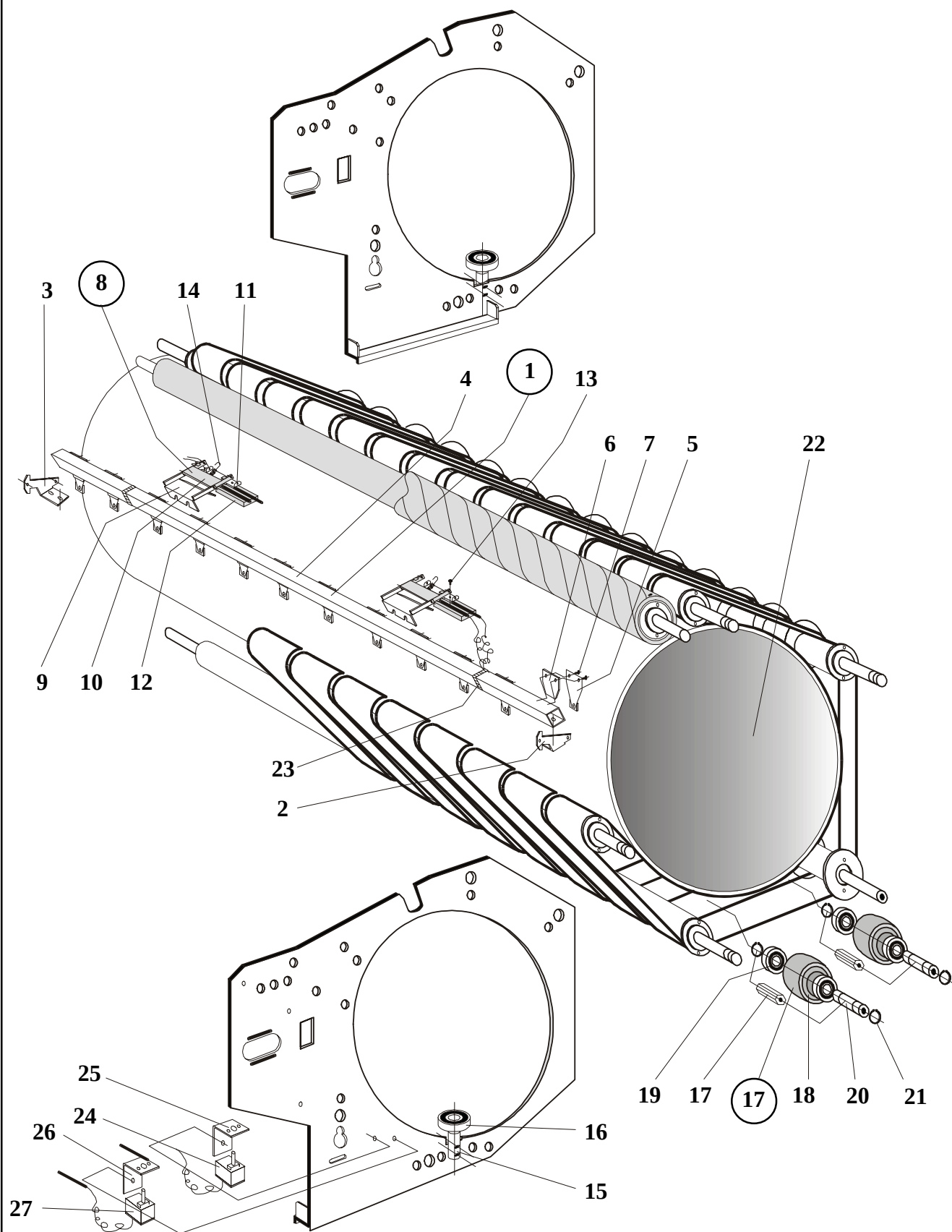


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							4	30
SATELLITES IRONER 3.2 m					Illustration	Issue	Month	Year
					06100525	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55007131	Driving satellite	3			
2	1		32100061	* Tube	3			
3	2		32100021	* Blocking cone	3			
4	1		32101163	* Free axis shaft	3			
5	1		32101162	* Blocking axis shaft	3			
6	2		74033003	* M 6 x 20 screw	3			
7	2		74020030	* M 6 x 30 screw	3			
8	2		72046158	* Clamping collar	1,2			
9	17		77010002	* Adhesive strip	1,2			
10	1		32100988	* Disk, 25 teeth	3			
11	2		55007128	Returning satellite	3			
12	1		32100061	* Tube	3			
13	2		32100021	* Blocking cone	3			
14	1		32101163	* Free axis shaft	3			
15	1		32101162	* Blocking axis shaft	3			
16	4		74033003	* M 6 x 20 screw	3			
17	1		55007129	Strips guide satellite	3			
18	1		32100071	* Tube	3			
19	2		32100021	* Blocking cone	3			
20	1		32101163	* Free axis shaft	3			
21	1		32101162	* Blocking axis shaft	3			
22	4		74033003	* M 6 x 20 screw	3			
23	1		55007130	Tension satellite	3			
24	1		32100081	* Tube	3			
25	2		32100021	* Blocking cone	3			
26	2		32100024	* Shaft	3			
27	2		32100100	* End disk	3			
28	4		74033101	* M 6 x 16 screw	3			
29	2		32100036	Tension axis	3			
30	2		74010126	Tie rod, M 10 x 110 mm	3			
31	1		55007125	Presser satellite	3			
32	1		32100091	* Tube	3			
33	1		77010227	* Presser felt	1,2			
34	2		74010035	* M 6 x 16 screw	3			
35	2		74036602	* Ø 6 washer	3			
36	2		32100021	* Cône de blocage	3			
37	2		32100024	* Sahft	3			
38	1		32100028	* Long shaft	3			
39	1		32101161	* Short shaft	3			
40	2		74010120	* Tie rod, M 10 x 135 mm	3			
41	2		32100026	* Distance sleeve bearing	3			
42	2		73010066	* Bearing (presser)	1,2			
43	2		74033101	* M 6 x 16 screw	3			
44	1		32100046	* Disk, 22 teeth	3			
45	8		74026053	Ø 20 circlip	1,2			
46	10		73010073	Supporting bearing	1,2			
47	1		32100104	Left tension arm	3			

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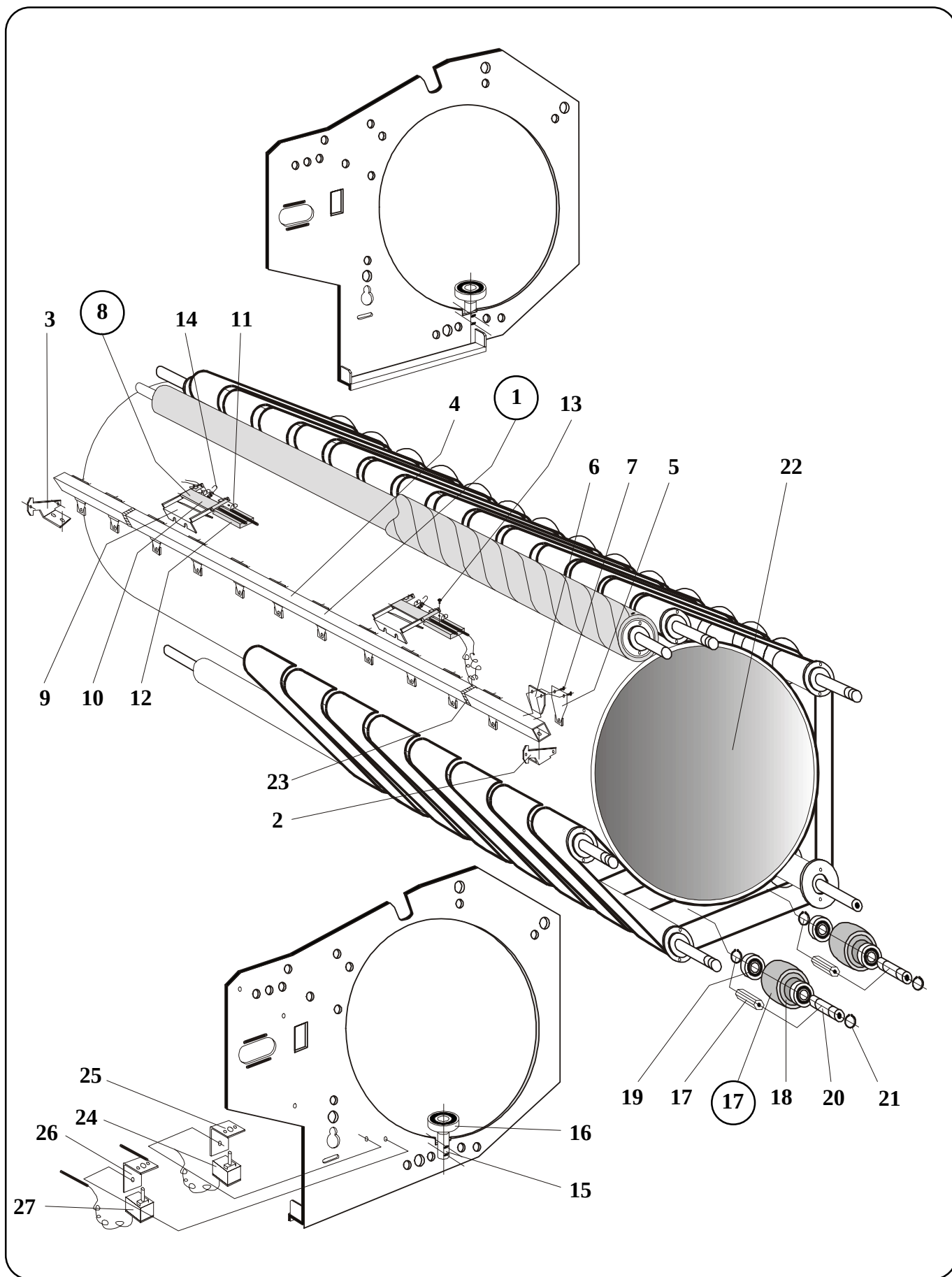


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						4	32
SATELLITES IRONER 3.2 m			Illustration	Issue	Month		Year
			06100525	02	10		99
Ite	Quantity		Article N°	Description	Info	Notes	
48	1		32101456	Right tension arm	3	ironer without folding	
49	2		32100105	Tension arm guide	3		
50	1		32100111	Strip tension tube	3		
51	2		74020603	M 8 x 65 screw	3		
52	2		74033203	M 8 nut	3		
53	1		32100991	Presser square	3		
54	1		74026022	Rupper stop	1,2		
* 55	2		32101307	Insulating joint	1,2		
56	10		32100041	Distance sleeve casing	3		
57	1		32100182	Right ferrule plate (gas / electric)	3		
or	1		32100843	Right ferrule plate (gas / electric)	3		
58	1		32100183	Left ferrule plate (gas / electric)	3		
or	1		32100844	Left ferrule plate (gas / electric)	3		
59	15		77010203	Ironing belt	1,2		



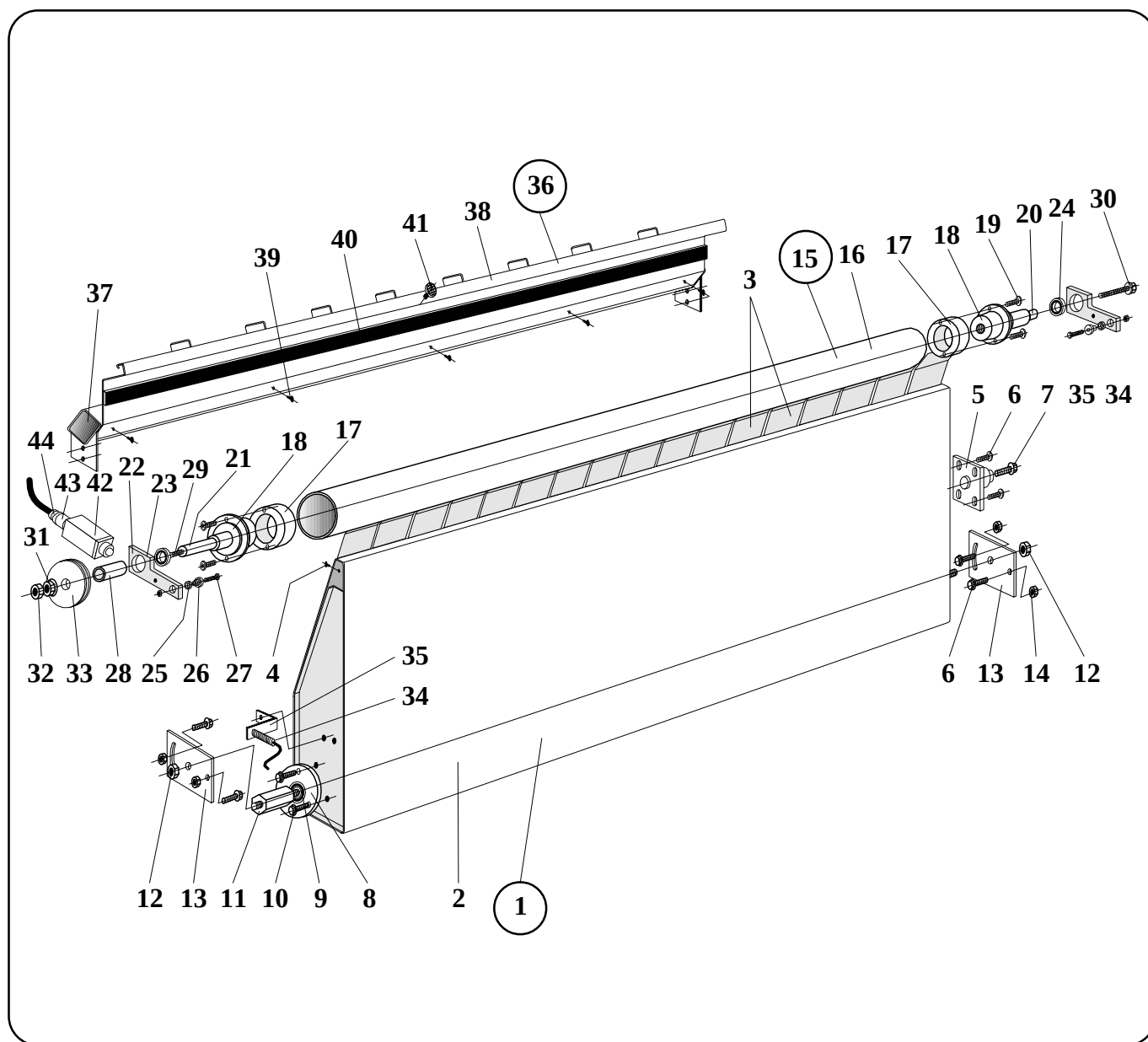
02106002			SPARE PARTS LIST				Chapter	Page	
							5	34	
GAS AND ELECTRIC HEATING CYLINDERS AND STRIPPERS BAR					Illustration	Issue	Month	Year	
					06100541	02	04	98	
Ite	Quantity		Article N°	Description	Info	Notes			
1	1	to 4	55007976	Detaching bar (1.9 m)	3				
2	1		32100106	* Right tap	3				
3	1		32100107	* Left tab	3				
4	1		32100125	* Tube	3				
5	12		32100130	* Stripper	1,2				
6	12		32100132	* Backplate	3				
7	24		74023097	* Ø 4.8 rivet	3				
or									
1	1		55008274	Detaching bar (2.1 m)	3				
2	1		32100106	* Right tap	3				
3	1		32100107	* Left tap	3				
4	1		32100124	* Tube	3				
5	13		32100130	* Stripper	1,2				
6	13		32100132	* Backplate	3				
7	26		74023097	* Ø 4.8 rivet	3				
or									
1	1		55007992	Detaching bar (2.5 m)	3				
2	1		32100106	* Right tap	3				
3	1		32100107	* Left tap	3				
4	1		32100123	* Tube	3				
5	16		32100130	* Stripper	1,2				
6	16		32100132	* Backplate	3				
7	32		74023097	* Ø 4.8 rivet	3				
or									
1	1	55008304	Detaching bar (2.8 m)	3					
2	1	32100106	* Right tap	3					
3	1	32100107	* Left tap	3					
4	1	32100122	* Tube	3					
5	17	32100130	* Stripper	1,2					
6	17	32100132	* Backplate	3					
7	34	74023097	* Ø 4.8 rivet	3					
or									
1	1	55007133	Detaching bar (3.2 m)	3					
2	1	32100106	* Right tap	3					
3	1	32100107	* Left tap	3					
4	1	32100121	* Tube	3					
5	20	32100130	* Stripper	1,2					
6	20	32100132	* Backplate	3					
7	40	74023097	* Ø 4.8 rivet	3					
8	2	55007134	Shoe support	3					
9	1	32100133	* Shoe fixing	3					
10	1	32100134	* Shoe support	3					
11	1	32100135	* Shoe clip	3					
12	1	32100136	* Shoe	1,2					
13	3	74020251	* M 5 x 10 screw	3					
14	1	32100137	Spring sabot	3					
15	2	32100167	Cylinder stop axis	3					

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GAS AND ELECTRIC HEATING CYLINDERS AND STRIPPERS BAR			Illustration		Issue	5	36
						Month	Year
			06100541		05	10	99
Ite	Quantity		Article N°	Description	Info	Notes	
16	2		73011149	Ball bearing	1,2	steam heating gas / electric heating	
17	4		32100041	Distance sleeve	3		
or	4		55007552	Roller cylinder support	1,2		
18	1		73024021	* Roller	1,2		
19	2		73011149	* Ball bearing	1,2		
20	1		32100039	* Roller support axis	3		
21	2		74026059	* Ø 15 circlip	3	gas / electric (1.9 m) gas / electric (1.9 m) gas / electric (2.1 m) gas / electric (2.1 m) gas / electric (2.5 m) gas / electric (2.5 m) gas / electric (2.8 m) gas / electric (2.8 m) gas / electric (3.2 m) gas / electric (3.2 m)	
22	1		32100945	Heating cylinder stainless steel	3		
* or	1		32101925	Heating cylinder steel	3		
or	1		32100944	Heating cylinder stainless steel	3		
* or	1		32101924	Heating cylinder steel	3		
or	1		32100943	Heating cylinder stainless steel	3		
* or	1		32101923	Heating cylinder steel	3		
or	1		32100942	Heating cylinder stainless steel	3		
* or	1		32101922	Heating cylinder steel	3		
or	1		32100941	Heating cylinder stainless steel	3		
* or	1		32101921	Heating cylinder steel	3		
23	3		72046160	Clamping collar	1,2		
24	1		71030050	Safety thermostat (2.50-2.80-3.10 m)	1,2	from no 81300011 to no 85200014	
or	1		71030052	Safety thermostat (2.50-2.80-3.10 m)	1,2	from no 85200015	
25	1		32101458	Support (2.50-2.80-3.10 m)	3	from no 81300011	
26	1		32101458	Support (2.50-2.80-3.10 m)	3	from no 85200015 with air circulation	
27	1		71030062	Adjustment thermostat (2.50-2.80-3.10 m)	1,2	from no 85200015 with air circulation	

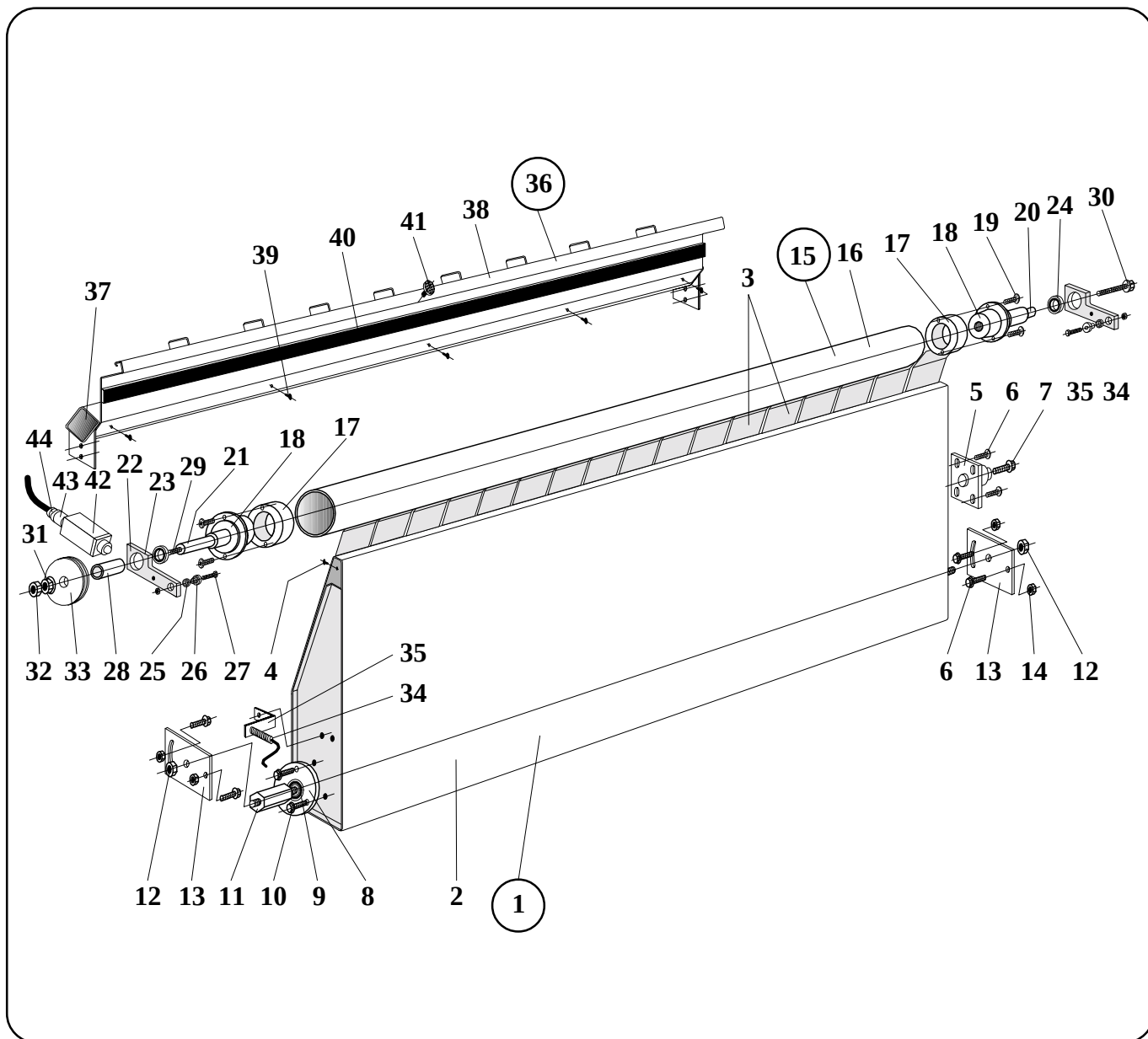
1st version for machines to no 81700002



02106002			SPARE PARTS LIST				Chapter	Page
							6	38
LONGITUDINAL FOLDING (1st version)					Illustration	Issue	Month	Year
					06100538	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1		55008062	Folding arm (1.9 m)	3			
2	1		55008511	* Folding arm	3			
3	15		32100709	* Clamp	3			
4	30		74023053	* Ø 4.8 rivet	3			
5	1		32100782	* Folding control axis	3			
6	8		74033101	* M 6 x 16 screw	3			
7	1		74033007	* M 8 x 20 screw	3			
8	2		55007591	* Folder pivoting bearing	3			
9	1		73011158	** Toggle link socket	1,2			
10	6		74033003	* M 6 x 20 screw	3			
11	2		32100781	* Folder pivoting axis	3			
12	2		74033204	* M 10 nut	3			
13	2		32100963	* Folder axis support	3			
14	4		74033202	* M 6 nut	3			
or								
1	1		55008351	Folding arm (2.1 m)	3			
2	1		55008512	* Folding arm	3			
3	16		32100709	* Clamp	3			
4	32		74023053	* Ø 4.8 rivet	3			
5	1		32100782	* Folding control axis	3			
6	8		74033101	* M 6 x 16 screw	3			
7	1		74033007	* M 8 x 20 screw	3			
8	2		55007591	* Folder pivoting bearing	3			
9	1		73011158	** Toggle link socket	1,2			
10	6		74033003	* M 6 x 20 screw	3			
11	2		32100781	* Folder pivoting axis	3			
12	2		74033204	* M 10 nut	3			
13	2		32100963	* Folder axis support	3			
14	4		74033202	* M 6 nut	3			
or								
1	1		55008386	Folding arm (2.5 m)	3			
2	1		55008513	* Folding arm	3			
3	20		32100709	* Clamp	3			
4	40		74023053	* Ø 4.8 rivet	3			
5	1		32100782	* Folding control axis	3			
6	8		74033101	* M 6 x 16 screw	3			
7	1		74033007	* M 8 x 20 screw	3			
8	2		55007591	* Folder pivoting bearing	3			
9	1		73011158	** Toggle link socket	1,2			
10	6		74033003	* M 6 x 20 screw	3			
11	2		32100781	* Folder pivoting axis	3			
12	2		74033204	* M 10 nut	3			
13	2		32100963	* Folder axis support	3			
14	4		74033202	* M 6 nut	3			
or								
1	1		55008373	Folding arm (2.8 m)	3			
2	1		55008514	* Folding arm	3			

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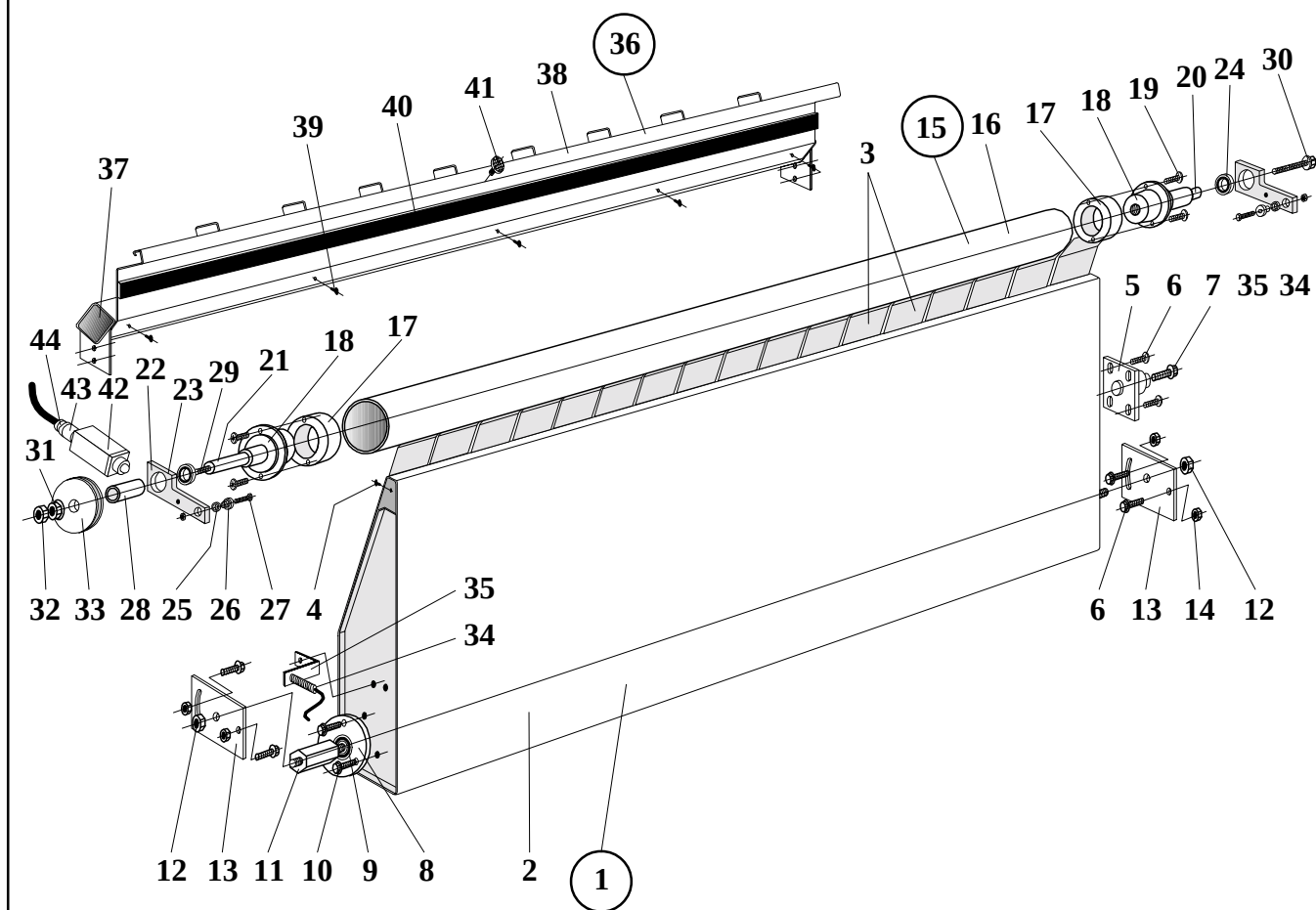
1st version for machines to no 81700002



02106002		SPARE PARTS LIST				Chapter	Page	
						6	40	
LONGITUDINAL FOLDING (1st version)					Illustration	Issue	Month	Year
					06100538	02	05	98
Ite	Quantity		Article N°	Description	Info	Notes		
3	22		32100709	* Clamp	3			
4	44		74023053	* Ø 4.8 rivet	3			
5	1		32100782	* Folding control axis	3			
6	8		74033101	* M 6 x 16 screw	3			
7	1		74033007	* M 8 x 20 screw	3			
8	2		55007591	* Folder pivoting bearing	3			
9	1		73011158	** Toggle link socket	1,2			
10	6		74033003	* M 6 x 20 screw	3			
11	2		32100781	* Folder pivoting axis	3			
12	2		74033204	* M 10 nut	3			
13	2		32100963	* Folder axis support	3			
14	4		74033202	* M 6 nut	3			
or								
1	1		55007592	Folding arm (3.2 m)	3			
2	1		55008515	* Folding arm	3			
3	25		32100709	* Clamp	3			
4	50		74023053	* Ø 4.8 rivet	3			
5	1		32100782	* Folding control axis	3			
6	8		74033101	* M 6 x 16 screw	3			
7	1		74033007	* M 8 x 20 screw	3			
8	2		55007591	* Folder pivoting bearing	3			
9	1		73011158	** Toggle link socket	1,2			
10	6		74033003	* M 6 x 20 screw	3			
11	2		32100781	* Folder pivoting axis	3			
12	2		74033204	* M 10 nut	3			
13	2		32100963	* Folder axis support	3			
14	4		74033202	* M 6 nut	3			
15	1		55008065	Pressure roller (1.9 m)	3			
or	1		55008354	Pressure roller (2.1 m)	3			
or	1		55008389	Pressure roller (2.5 m)	3			
or	1		55008376	Pressure roller (2.8 m)	3			
or	1		55007596	Pressure roller (3.2 m)	3			
16	1		32100825	* Tube (1.9 m)	3	to no 82000035		
or	1		32100055	* Tube (1.9 m)	3	from no 82000036		
or	1		32100824	* Tube (2.1 m)	3	to no 82000035		
or	1		32100054	* Tube (2.1 m)	3	from no 82000036		
or	1		32100823	* Tube 2.5 m)	3	to no 82000035		
or	1		32100053	* Tube 2.5 m)	3	from no 82000036		
or	1		32100822	* Tube (2.8 m)	3	to no 82000035		
or	1		32100052	* Tube (2.8 m)	3	from no 82000036		
or	1		32100821	* Tube (3.2 m)	3	to no 82000035		
or	1		32100051	* Tube (3.2 m)	3	from no 82000036		
17	2		32100814	* Blocking cone	3	to no 82000035		
or	2		32100021	* Blocking cone	3	from no 82000036		
18	2		32100815	* Shaft	3	to no 82000035		
or	2		32100024	* Shaft	3	from no 82000036		
19	4		74033101	* M 6 x 16 screw	3			
20	1		32100816	* Right axis	3			
21	1		32100817	* Left axis	3			
22	2		55007597	* Lifting arm	3			
23	1		32100818	** Lifting arm	3			
24	1		73011149	** Ball bearing	1,2			
25	1		73011158	** Toggle link socket	1,2			
26	2		32100830	* Axis	3			

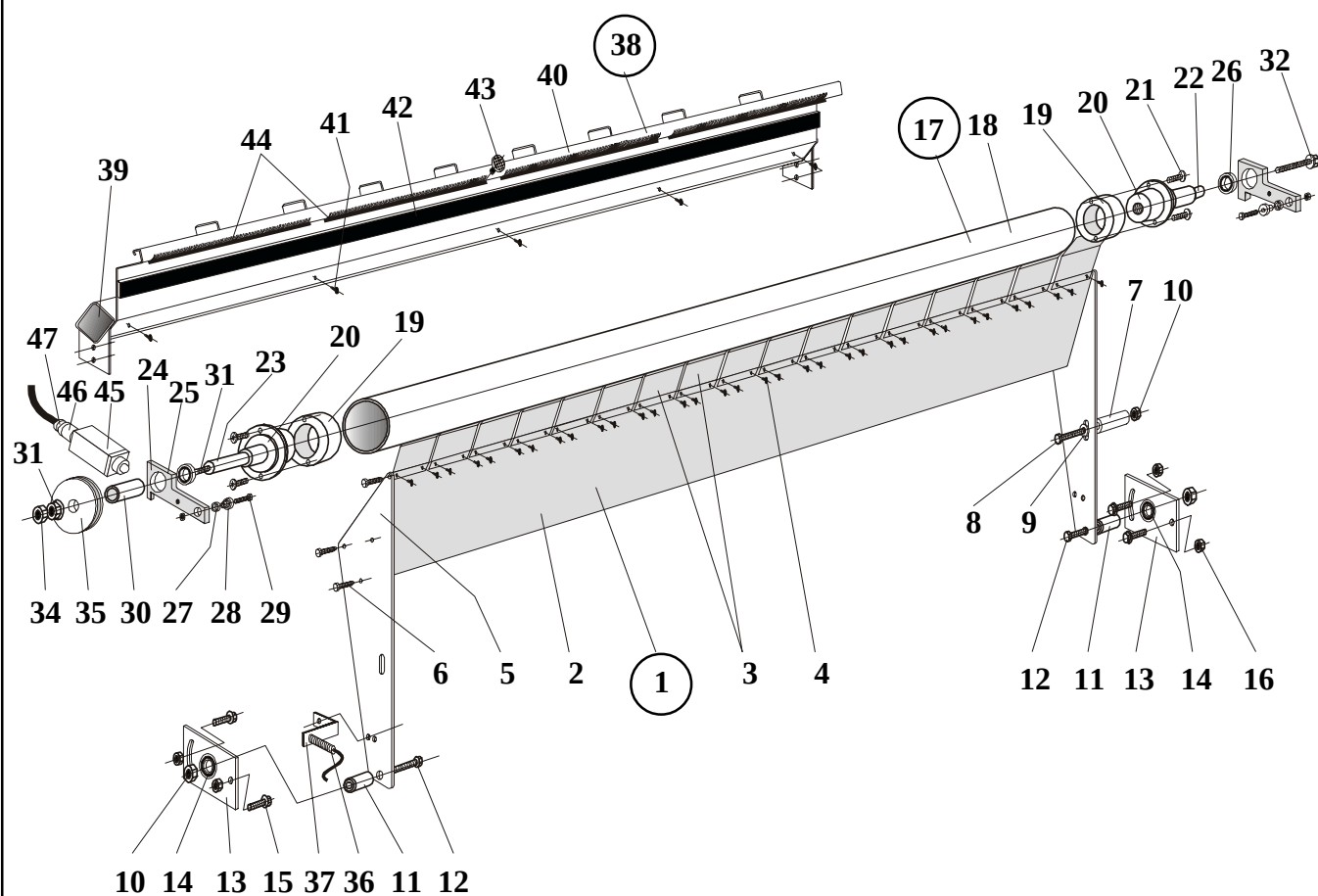
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02106002			SPARE PARTS LIST				Chapter	Page
							6	42
LONGITUDINAL FOLDING (1st version)					Illustration	Issue	Month	Year
					06100538	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes		
27	2		74020030	* M 6 x 30 screw	3			
28	1		32100819	* Distance sleeve	3			
29	1		74010116	* Tie rod, M 10 x 130	3			
30	1		74020064	* M 10 x 60 screw	3			
31	1		74033204	* M 10 nut	3			
32	1		74021029	* M 10 nut	3			
33	1		32100811	* Pulley	3			
34	1		71050165	Detector	1,2			
35	1		32100708	Detector support	3			
36	1		55008061	Folder stop tube (1.9 m)	3			
37	1	m	32100715	* Tube	3			
38	1		32100735	* Folder stop	3			
39	5		74023097	* Ø 4.8 rivet	3			
40	2		75011036	* Foam joint 25 x 6	1,2			
41	1		71050187	* Cell reflector	1,2			
or								
36	1		55008350	Folder stop tube (2.1 m)	3			
37	1		32100714	* Tube	3			
38	1		32100734	* Folder stop	3			
39	5		74023097	* Ø 4.8 rivet	3			
40	3	m	75011036	* Foam joint 25 x 6	1,2			
41	1		71050187	* Cell reflector	1,2			
or								
36	1		55008385	Folder stop tube (2.5 m)	3			
37	1		32100713	* Tube	3			
38	1		32100733	* Folder stop	3			
39	6		74023097	* Ø 4.8 rivet	3			
40	3		75011036	* Foam joint 25 x 6	1,2			
41	1		71050187	* Cell reflector	1,2			
or								
36	1	m	55008372	Folder stop tube (2.8 m)	3			
37	1		32100712	* Tube	3			
38	1		32100732	* Folder stop	3			
39	6		74023097	* Ø 4.8 rivet	3			
40	3		75011036	* Foam joint 25 x 6	1,2			
41	1		71050187	* Cell reflector	1,2			
or								
36	1		55007588	Folder stop tube (3.2 m)	3			
37	1		32100711	* Tube	3			
38	1		32100731	* Folder stop	3			
39	7	m	74023097	* Ø 4.8 rivet	3			
40	4		75011036	* Foam joint 25 x 6	1,2			
41	1		71050187	* Cell reflector	1,2			
42	1		71054167	Position switch	1,2			
43	1		71079045	Stuffing box	3			
44	1		71079046	Reduction	3			

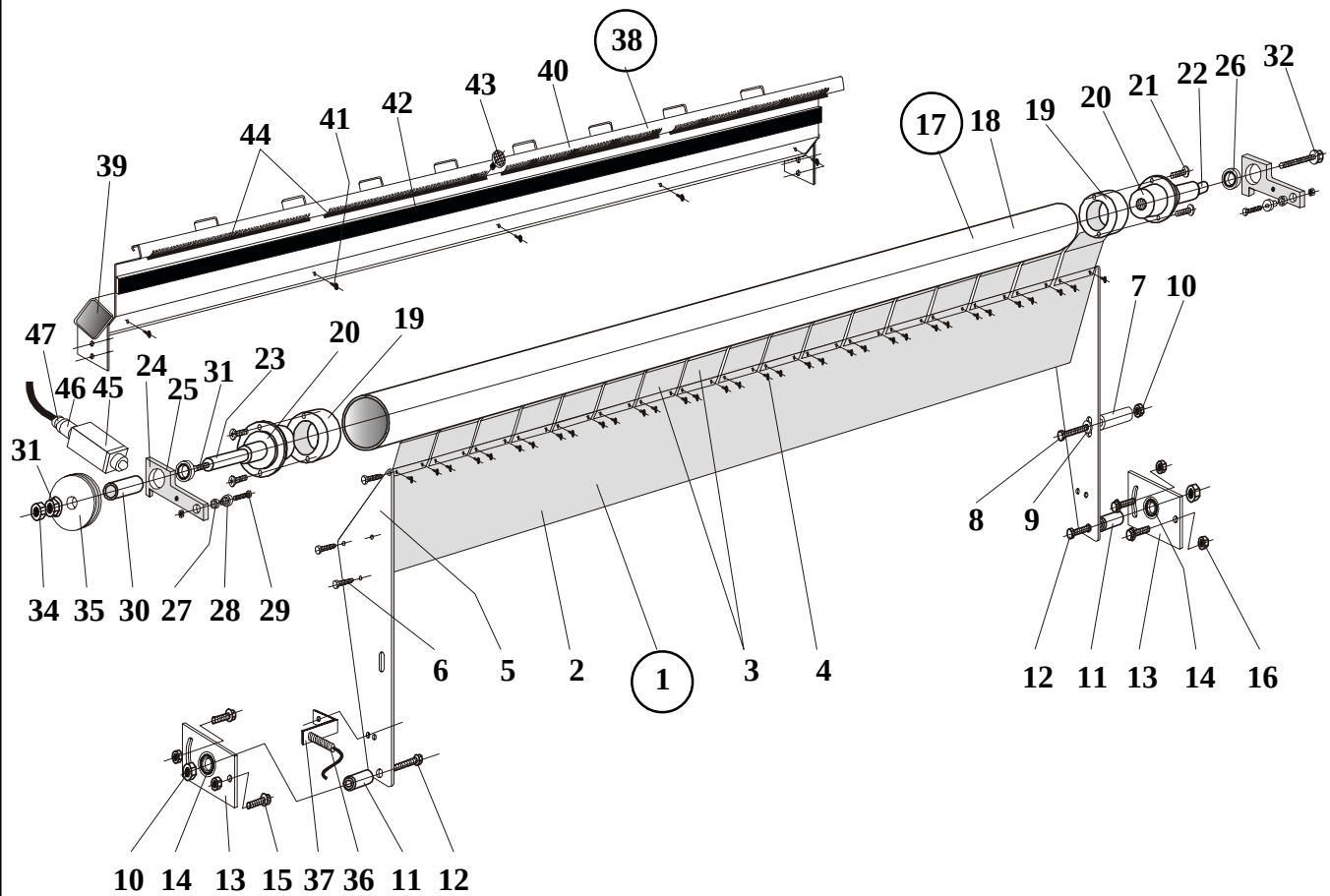
2nd version for machines from no 81700003



02106002			SPARE PARTS LIST				Chapter	Page		
LONGITUDINAL FOLDING (2nd version)							6	42A		
							Illustration	Issue	Month	Year
							06100563	01	09	98
Ite	Quantity		Article N°	Description	Info	Notes				
1	1		55009143	Folding arm (1.9 m)	3					
2	1		32101745	* Folding clamp support	3					
3	15		32101704	* Clamp	3					
4	30		74014014	* Ø 5 x 10 rivet	3					
5	2		32101705	* Folding control arm	3					
6	8		74020235	* M 6 x 32 screw	3					
7	1		32101707	* Folding control axis	3					
8	1		74033603	* M 8 x 65 screw	3					
9	1		74036008	* Ø 8 washer	3					
10	3		74021024	* M 8 nut	3					
11	2		32101708	* Folder pivoting axis	3					
12	2		74020031	* M 8 x 50 screw	3					
13	2		32101709	* Folder pivoting bearing	3					
14	2		73011158	** Toggle link socket	1,2					
or										
1	1		55009144	Folding arm (2.1 m)	3					
2	1		32101744	* Folding clamp support	3					
3	16		32101704	* Clamp	3					
4	32		74014014	* Ø 5 x 10 rivet	3					
5	2		32101705	* Folding control arm	3					
6	8		74020235	* M 6 x 32 screw	3					
7	1		32101707	* Folding control axis	3					
8	1		74033603	* M 8 x 65 screw	3					
9	1		74036008	* Ø 8 washer	3					
10	3		74021024	* M 8 nut	3					
11	2		32101708	* Folder pivoting axis	3					
12	2		74020031	* M 8 x 50 screw	3					
13	2		32101709	* Folder pivoting bearing	3					
14	2		73011158	** Toggle link socket	1,2					
or										
1	1		55009145	Folding arm (2.5 m)	3					
2	1		32101743	* Folding clamp support	3					
3	20		32101704	* Clamp	3					
4	40		74014014	* Ø 5 x 10 rivet	3					
5	2		32101705	* Folding control arm	3					
6	8		74020235	* M 6 x 32 screw	3					
7	1		32101707	* Folding control axis	3					
8	1		74033603	* M 8 x 65 screw	3					
9	1		74036008	* Ø 8 washer	3					
10	3		74021024	* M 8 nut	3					
11	2		32101708	* Folder pivoting axis	3					
12	2		74020031	* M 8 x 50 screw	3					
13	2		32101709	* Folder pivoting bearing	3					
14	2		73011158	** Toggle link socket	1,2					
or										
1	1		55009146	Folding arm (2.8 m)	3					
2	1		32101742	* Folding clamp support	3					

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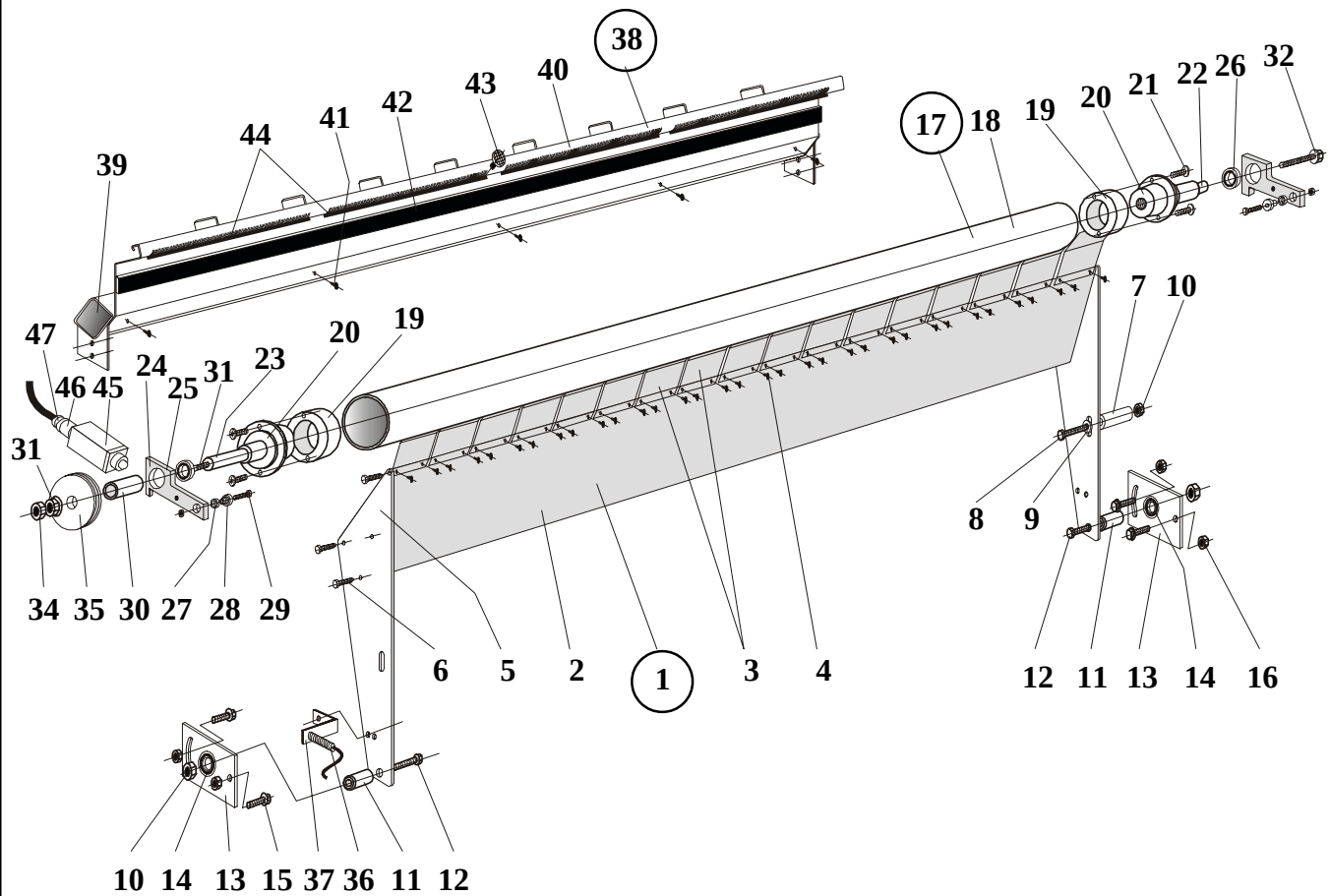
2nd version for machines from no 81700003



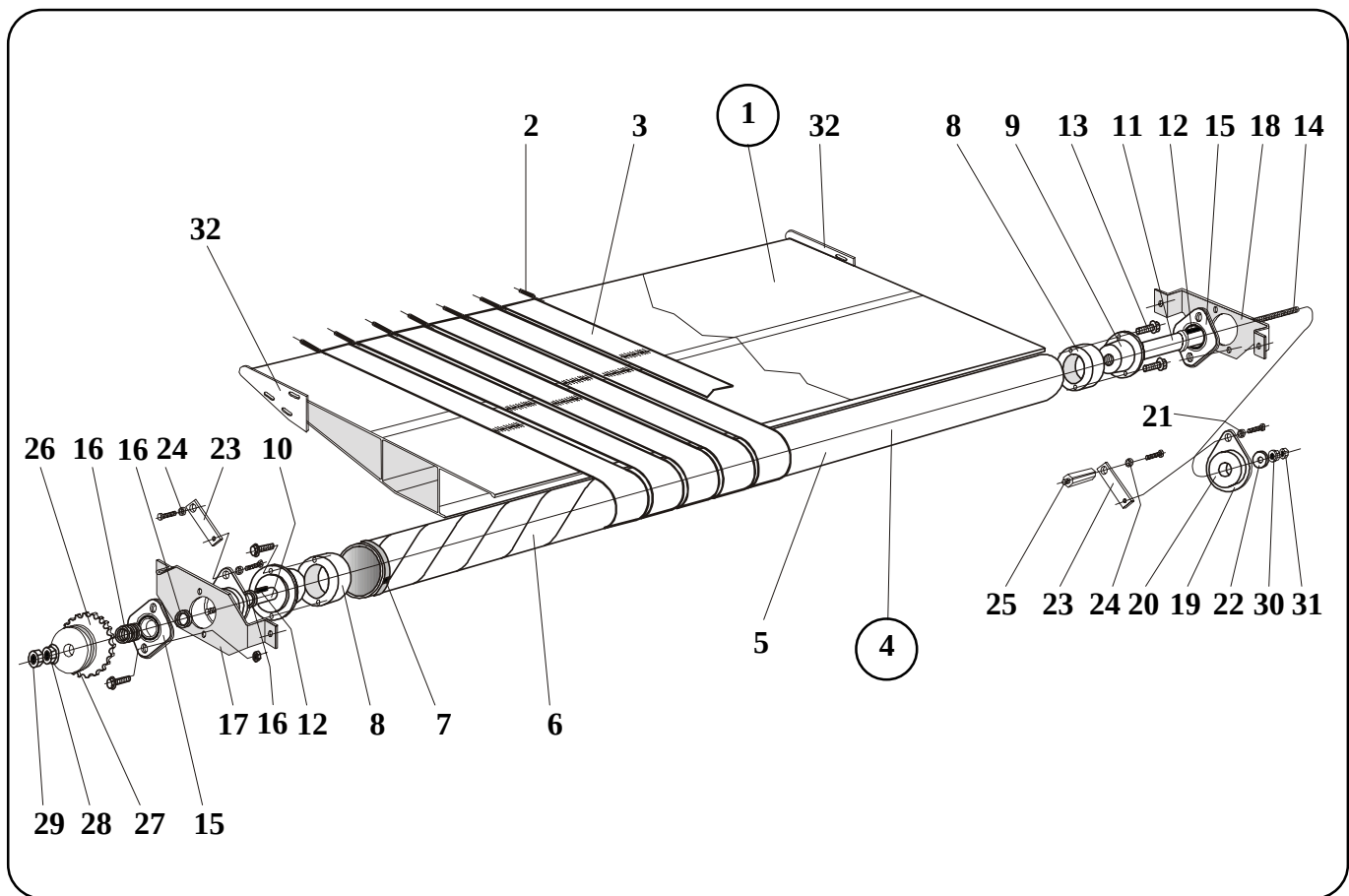
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						6	42B
LONGITUDINAL FOLDING (2nd version)				Illustration	Issue	Month	Year
				06100563	01	09	98
Ite	Quantity		Article N°	Description	Info	Notes	
3	21		32101704	* Clamp	3		
4	42		74014014	* Ø 5 x 10 rivet	3		
5	2		32101705	* Folding control arm	3		
6	8		74020235	* M 6 x 32 screw	3		
7	1		32101707	* Folding control axis	3		
8	1		74033603	* M 8 x 65 screw	3		
9	1		74036008	* Ø 8 washer	3		
10	3		74021024	* M 8 nut	3		
11	2		32101708	* Folder pivoting axis	3		
12	2		74020031	* M 8 x 50 screw	3		
13	2		32101709	* Folder pivoting bearing	3		
14	2		73011158	** Toggle link socket	1,2		
or							
1	1		55009147	Folding arm (3.2 m)	3		
2	1		32101741	* Folding clamp support	3		
3	25		32101704	* Clamp	3		
4	50		74014014	* Ø 5 x 10 rivet	3		
5	2		32101705	* Folding control arm	3		
6	8		74020235	* M 6 x 32 screw	3		
7	1		32101707	* Folding control axis	3		
8	1		74033603	* M 8 x 65 screw	3		
9	1		74036008	* Ø 8 washer	3		
10	3		74021024	* M 8 nut	3		
11	2		32101708	* Folder pivoting axis	3		
12	2		74020031	* M 8 x 50 screw	3		
13	2		32101709	* Folder pivoting bearing	3		
14	2		73011158	** Toggle link socket	1,2		
15	4		73011158	* M 8 x 16 screw	3		
16	4		74033202	* M 6 nut	3		
17	1		55008065	Pressure roller (1.9 m)	3		
or	1		55008354	Pressure roller (2.1 m)	3		
or	1		55008389	Pressure roller (2.5 m)	3		
or	1		55008376	Pressure roller (2.8 m)	3		
or	1		55007596	Pressure roller (3.2 m)	3		
18	1		32100055	* Tube (1.9 m)	3		
or	1		32100054	* Tube (2.1 m)	3		
or	1		32100053	* Tube 2.5 m)	3		
or	1		32100052	* Tube (2.8 m)	3		
or	1		32100051	* Tube (3.2 m)	3		
19	2		32100021	* Blocking cone	3		
20	2		32100024	* Shaft	3		
21	4		74033101	* M 6 x 16 screw	3		
22	1		32100816	* Right axis	3		
23	1		32100817	* Left axis	3		
24	2		55007597	* Lifting arm	3		
25	1		32100818	** Lifting arm	3		
26	1		73011149	** Ball bearing	1,2		
27	1		73011158	** Toggle link socket	1,2		

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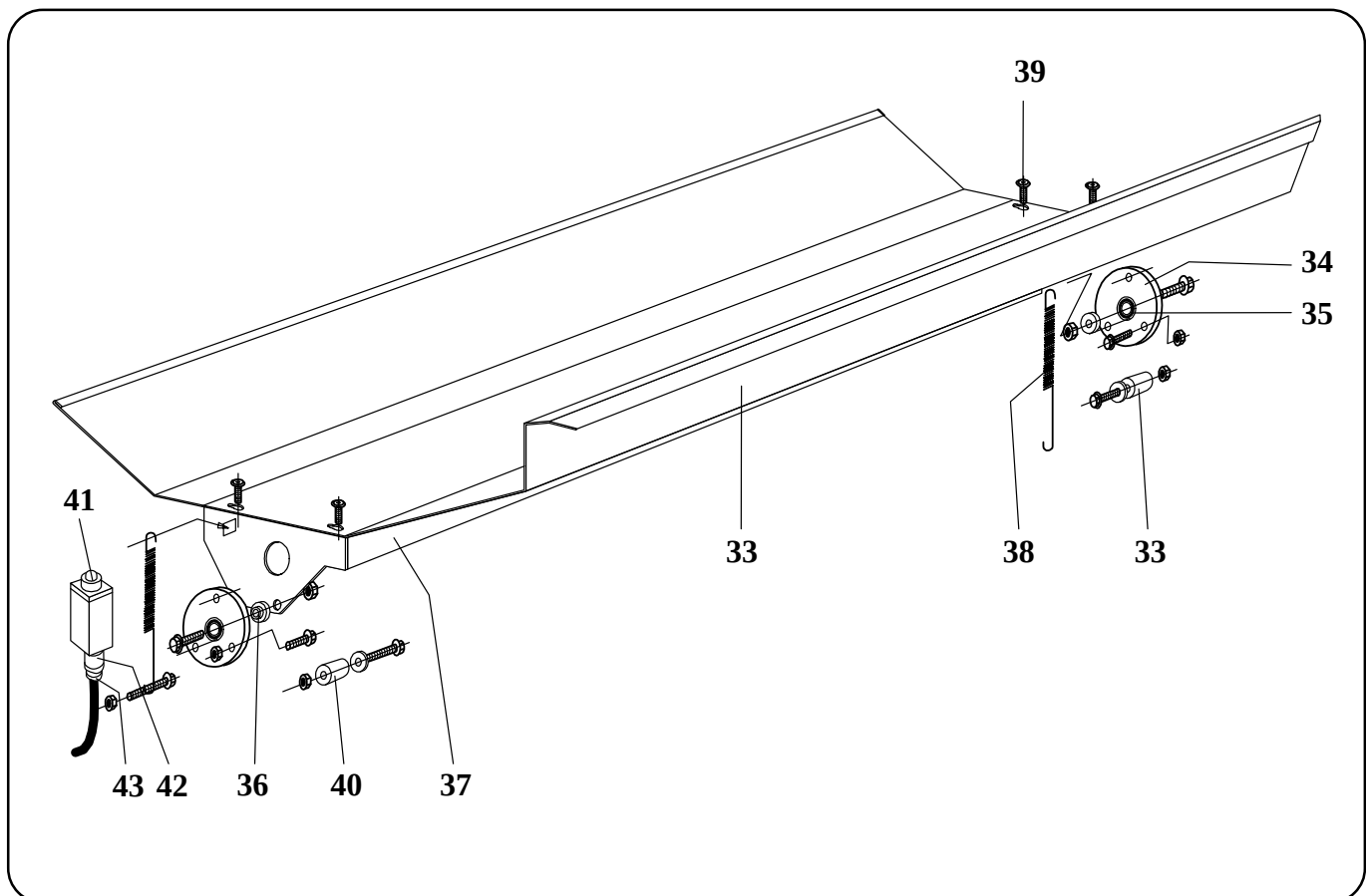
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							6	42C				
LONGITUDINAL FOLDING (2nd version)					Illustration	Issue	Month	Year				
					06100563	01	09	98				
Ite	Quantity		Article N°	Description	Info	Notes						
28	2	m	32100830	* Axis	3	(option)						
29	2		74020030	* M 6 x 30 screw	3							
30	1		32100819	* Distance sleeve	3							
31	1		74010116	* Tie rod, M 10 x 130	3							
32	1		74020064	* M 10 x 60 screw	3							
33	1		74033204	* M 10 nut	3							
34	1		74021029	* M 10 nut	3							
35	1		32100811	* Pulley	3							
36	1		71050165	Detector	1,2							
37	1		32100708	Detector support	3							
38	1		55008061	Folder stop tube (1.9 m)	3							
39	1		32100715	* Tube	3							
40	1		32100735	* Folder stop	3							
41	5		74023097	* Ø 4.8 rivet	3							
42	2		75011036	* Foam joint 25 x 6	1,2							
43	1		71050187	* Cell reflector	1,2							
44	3	71082368	Antistatic brush	3								
or												
38	1	m	55008350	Folder stop tube (2.1 m)	3	(option)						
39	1		32100714	* Tube	3							
40	1		32100734	* Folder stop	3							
41	5		74023097	* Ø 4.8 rivet	3							
42	3		75011036	* Foam joint 25 x 6	1,2							
43	1		71050187	* Cell reflector	1,2							
44	4		71082368	Antistatic brush	3							
or												
38	1		55008385	Folder stop tube (2.5 m)	3				(option)			
39	1		32100713	* Tube	3							
40	1		32100733	* Folder stop	3							
41	6		74023097	* Ø 4.8 rivet	3							
42	3		75011036	* Foam joint 25 x 6	1,2							
43	1		71050187	* Cell reflector	1,2							
44	4		71082368	Antistatic brush	3							
or												
38	1	m	55008372	Folder stop tube (2.8 m)	3	(option)						
39	1		32100712	* Tube	3							
40	1		32100732	* Folder stop	3							
41	6		74023097	* Ø 4.8 rivet	3							
42	3		75011036	* Foam joint 25 x 6	1,2							
43	1		71050187	* Cell reflector	1,2							
44	5		71082368	Antistatic brush	3							
or												
38	1		m	55007588	Folder stop tube (3.2 m)				3	(option)		
39	1			32100711	* Tube				3			
40	1			32100731	* Folder stop				3			
41	7			74023097	* Ø 4.8 rivet				3			
42	4			75011036	* Foam joint 25 x 6				1,2			
43	1			71050187	* Cell reflector				1,2			
44	6			71082368	Antistatic brush				3			
45	1			71054167	Position switch				1,2			
46	1	71079045		Stuffing box	3							
47	1	71079046		Reduction	3							



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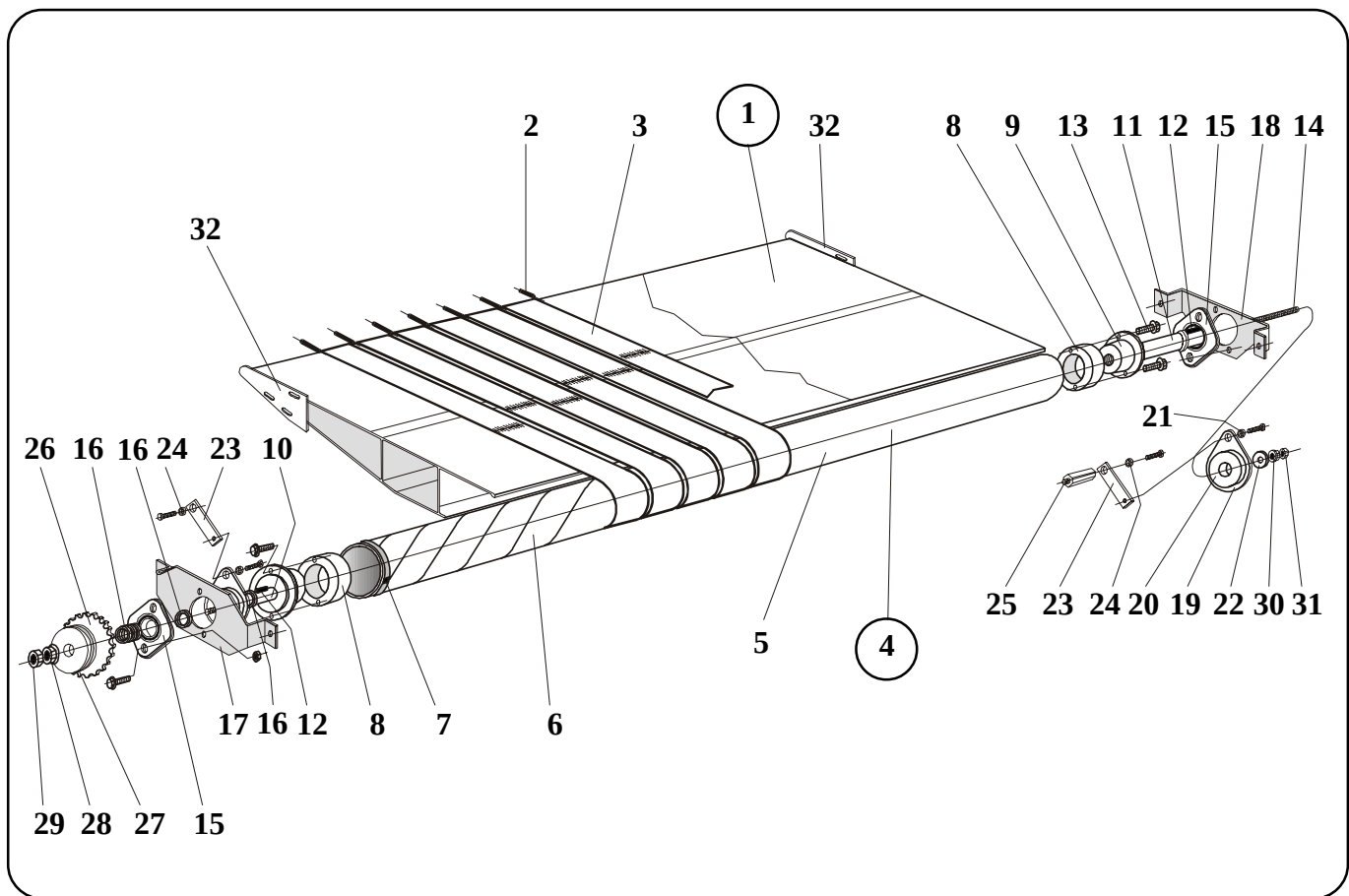


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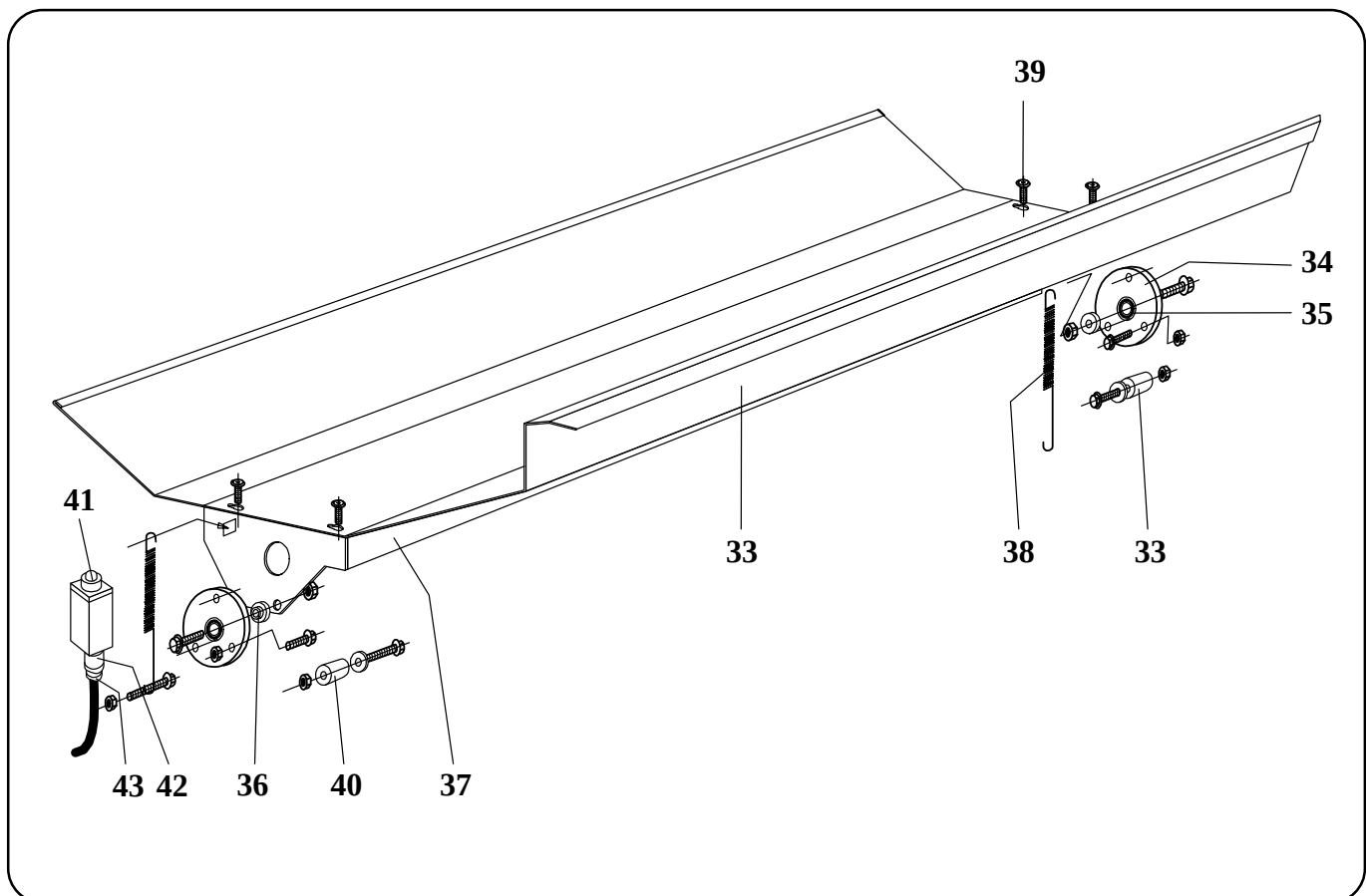
Issue	Month	Year
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02106002			SPARE PARTS LIST			Chapter	Page
						7	44
EVACUATION TABLE - RECEPTION VAT (ironer with folding)			Illustration		Issue	Month	Year
			06100494/539		02	01	99
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		32100795	Evacuation table (1.9 m)	3		
or	1		32100794	Evacuation table (2.1 m)	3		
or	1		32100793	Evacuation table (2.5 m)	3		
or	1		32100972	Evacuation table (2.8 m)	3		
or	1		32100791	Evacuation table (3.2 m)	3		
2	17		74023078	* Grooved pin Ø 3 x 20 (1.9 m)	1,2		
or	19		74023078	* Grooved pin Ø 3 x 20 (2.1 m)	1,2		
or	23		74023078	* Grooved pin Ø 3 x 20 (2.5 m)	1,2		
or	25		74023078	* Grooved pin Ø 3 x 20 (2.8 m)	1,2		
or	29		74023078	* Grooved pin Ø 3 x 20 (3.2 m)	1,2		
3	18		77010214	Evacuation strip (1.9 m)	1,2		
or	20		77010214	Evacuation strip (2.1 m)	1,2		
or	24		77010214	Evacuation strip (2.5 m)	1,2		
or	26		77010214	Evacuation strip (2.8 m)	1,2		
or	30		77010214	Evacuation strip (3.2 m)	1,2		
4	1		55008064	Evacuation satellite (1.9 m)	3		
or	1		55008353	Evacuation satellite (2.1 m)	3		
or	1		55008388	Evacuation satellite (2.5 m)	3		
or	1		55008375	Evacuation satellite (2.8 m)	3		
or	1		55007594	Evacuation satellite (3.2 m)			
5	1		32100805	* Tube (1.9 m)	3		
or	1		32100804	* Tube (2.1 m)	3		
or	1		32100803	* Tube (2.5 m)	3		
or	1		32100802	* Tube (2.8 m)	3		
or	1		32100801	* Tube (3.2 m)	3		
6	11	m	77010002	* Adhesive strip (1.9 m)	1,2		
or	12	m	77010002	* Adhesive strip (2.1 m)	1,2		
or	14	m	77010002	* Adhesive strip (2.5 m)	1,2		
or	15	m	77010002	* Adhesive stripe (2.8 m)	1,2		
or	17	m	77010002	* Adhesive strip (3.2 m)	1,2		
7	2		72046158	* Clamping collar	1,2		
8	2		32100021	* Blocking cone	3		
9	1		32100024	* Free axis shaft	3		
10	1		32100968	* Shaft + blocking axis	3		
11	1		32100786	* Free axis	3		
12	2		32100993	* Driving wedge lg : 12 mm	3		
13	4		74020030	* M 6 x 30 screw	3		
14	1		74010116	* Tie rod, M 10 x 130 mm	3		
15	2		73010070	* Supporting bearing	1,2		
16	7		32100849	* Distance sleeve	3		
17	1		32100788	* Left support	3		
18	1		32100787	* Right support	3		
19	2		55007831	* Lifting arm	3		
20	1		73011164	** Free-wheel	1,2		
21	1		73011158	** Toggle link socket	1,2		
22	1		74036803	* Ø 10 washer	3		
23	2		55007829	* Lifting rod	3		

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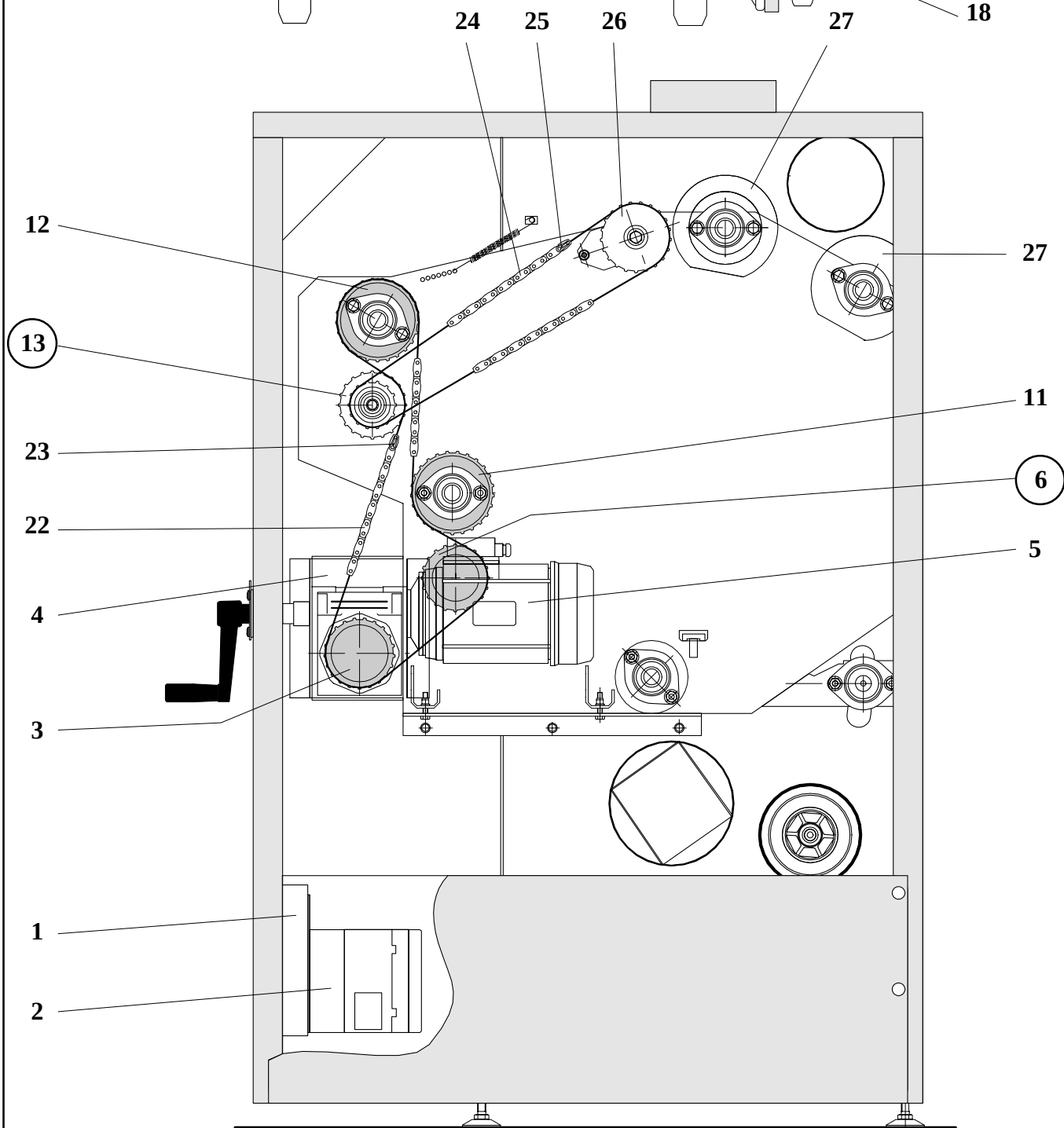
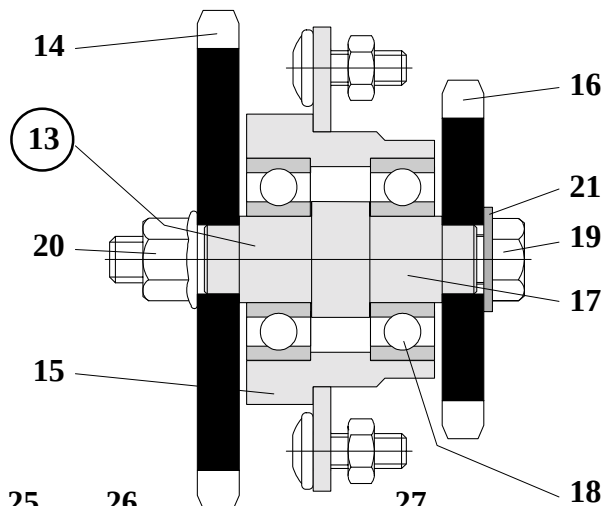
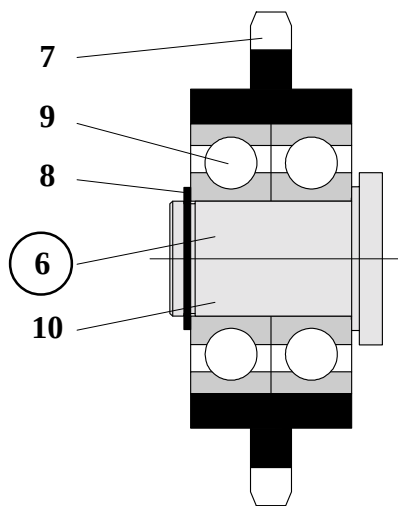
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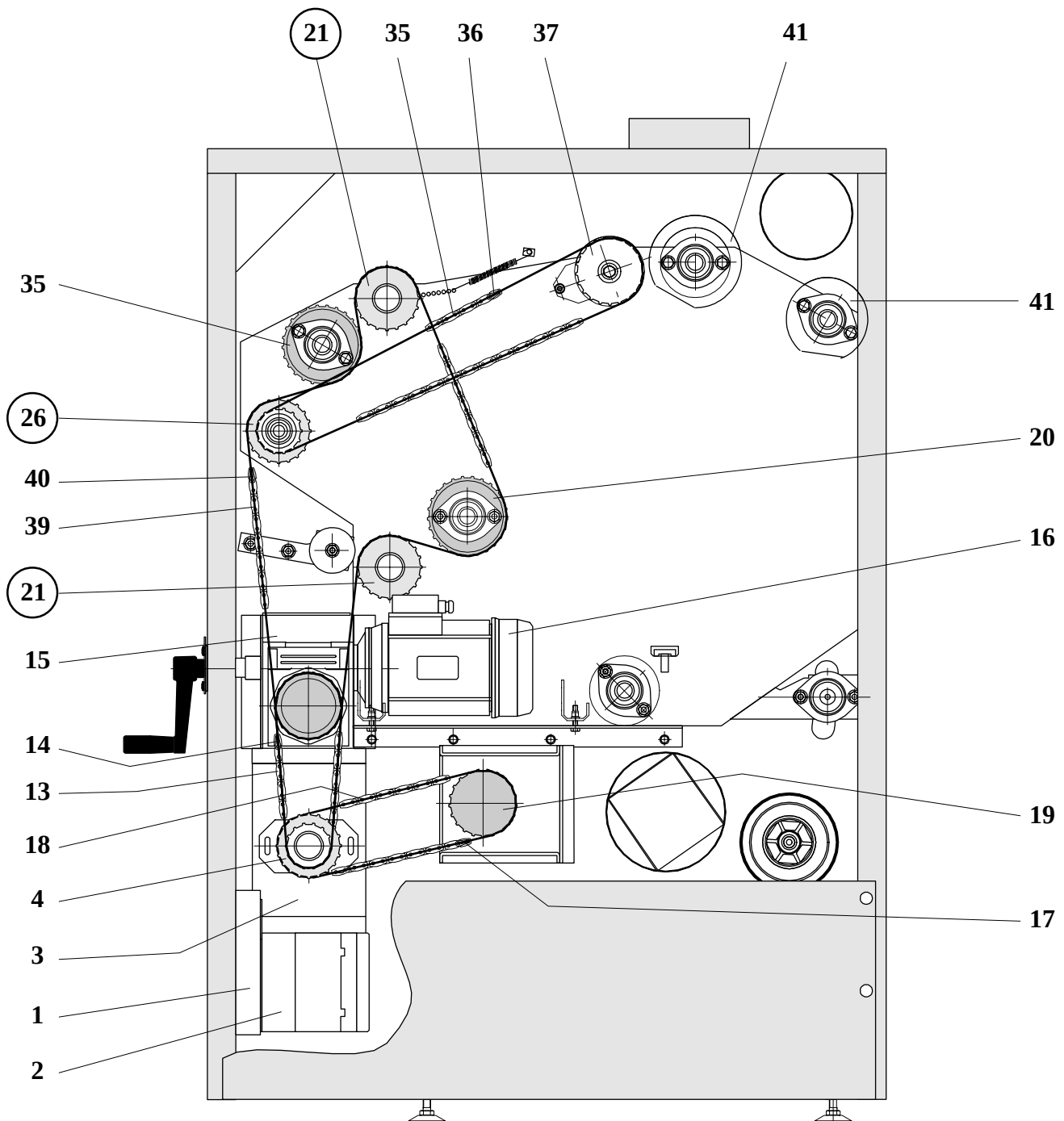
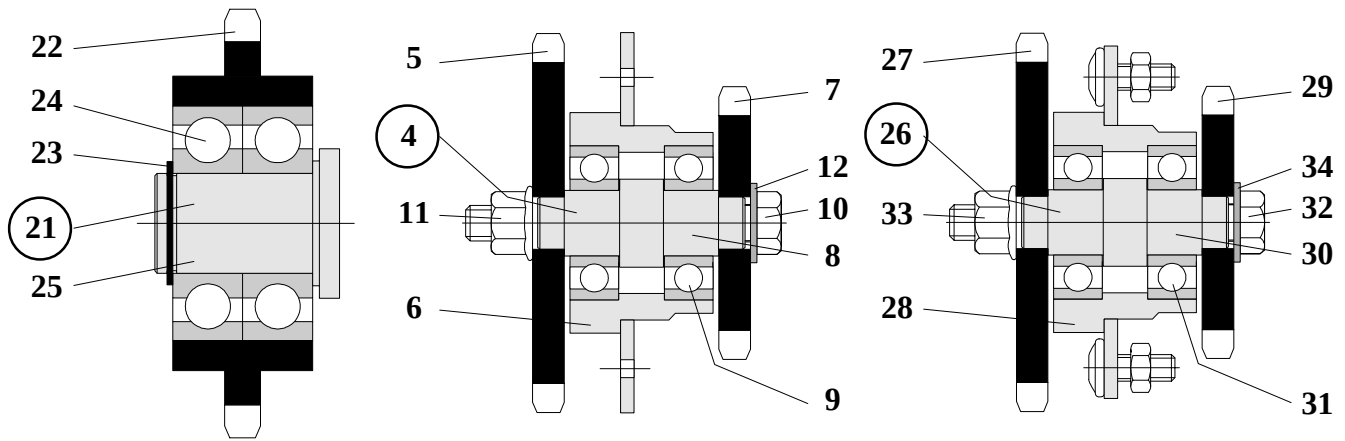
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Issue	Month	Year
02	01	99

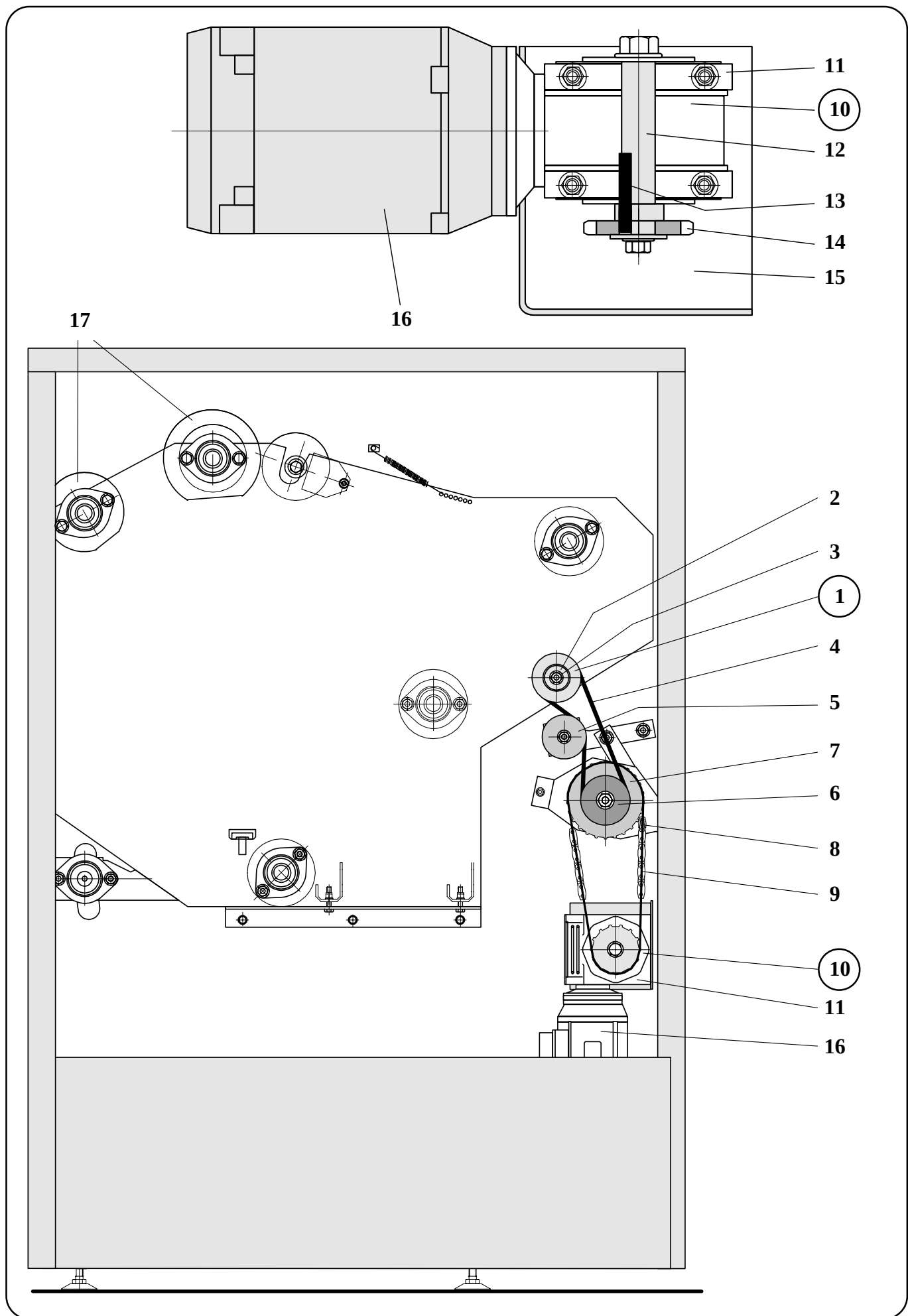
02106002			SPARE PARTS LIST				Chapter	Page		
EVACUATION TABLE - RECEPTION VAT (ironer with folding)							7	46		
							Illustration	Issue	Month	Year
							06100494/539	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes				
24	1		73011158	* Toggle link socket	1,2					
25	1		32100909	* Lifting rod axis	3					
26	1		32100987	* Disk, 27 teeth	3					
27	1		32100810	* Pulley	3					
28	1		74033207	* M 16 nut	3					
29	1		74021021	* M 16 nut	3					
30	1		74033204	* M 10 nut	3					
31	1		74021029	* M 10 nut	3					
32	2		32100848	Evacuation table plate	3					
33	1		32100865	White reception vat (1.9 m)	3					
or	1		32100864	White reception vat (2.1 m)	3					
or	1		32100863	White reception vat (2.5 m)	3					
or	1		32100862	White reception vat (2.8 m)	3					
or	1		32100861	White reception vat (3.2 m)	3					
or	1		32100875	Yellow reception vat (1.9 m)	3					
or	1		32100874	Yellow reception vat (2.1 m)	3					
or	1		32100873	Yellow reception vat (2.5 m)	3					
or	1		32100872	Yellow reception vat (2.8 m)	3					
or	1		32100871	Yellow reception vat (3.2 m)	3					
or	1		32100885	Red reception vat (1.9 m	3					
or	1		32100884	Red reception vat (2.1 m)	3					
or	1		32100883	Red reception vat (2.5 m)	3					
or	1		32100882	Red reception vat (2.8 m)	3					
or	1		32100881	Red reception vat (3.2 m)	3					
34	2		55007591	Bearing	3					
35	1		73011158	* Toggle link socket	1,2					
36	2		32100705	Axis	3					
37	1		32100935	Reception vat support (1.9 m)	3					
or	1		32100934	Reception vat support (2.1 m)	3					
or	1		32100933	Reception vat support (2.5 m)	3					
or	1		32100932	Reception vat support (2.8 m)	3					
or	1		32100931	Reception vat support (3.2 m)	3					
38	2		32004504	Spring	3					
39	4		74033101	M 6 x 16 screw	3					
40	2		74026034	Rubber stop	3					
41	1		71054167	Position switch	1,2					
42	1		71079045	Stuffing box	3					
43	1		71079046	Reduction	3					



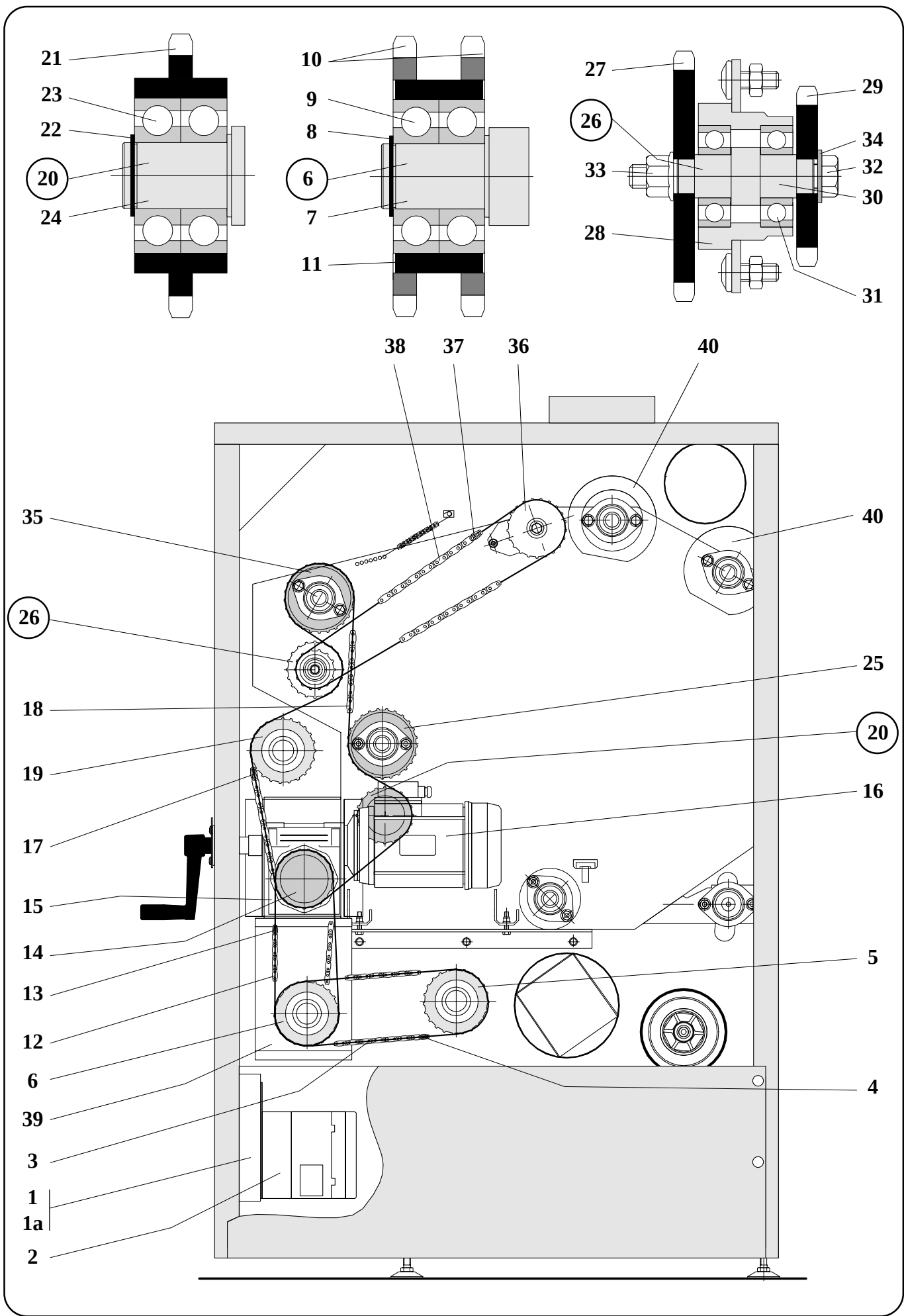
02106002			SPARE PARTS LIST				Chapter	Page
							8	48
RIGHT SIDE MOTION (ironer without folding)					Illustration	Issue	Month	Year
					06100521	02	06	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1		32100966	Converter support	3	see chapter 9		
2	1		32101027	Configurated converter	1,2			
3	1		32100984	Disk, 21 teeth	3			
4	1		73023061	Reducer 1/60	1,2			
5	1		71014090	0.37 kW motor	1,2			
6	1		55007139	Transmission gear wheel	3	see chapter 9		
7	1		32100983	* Disk, 20 teeth	3			
8	1		74026053	* Ø 20 circlip	1,2	cancel		
9	2		73011075	* Ball bearing	1,2			
10	1		32100029	Axis	3			
11	1		32100988	Disk, 25 teeth	3			
12	1		32100989	Disk, 27 teeth	3			
13	1		55007140	Double pinion, 14/20 teeth	3			
14	1		32100982	* Disk, 20 teeth	3			
15	1		32100160	* Bearing	3			
16	1		32100980	* Disk, 14 teeth	3			
17	1		32100032	* Shaft	3			
18	2		73011149	* Ball bearing	1,2			
19	1		74020603	* M 8 x 65 screw	3			
20	1		74033203	* M 8 nut	3			
21	1		74036801	* Ø 8 washer	3			
22	1		73021064	Chain, length 123 cm	1,2			
23	1		73021065	Quick fastening strap	1,2			
24	1		73021064	Chain, length 106 cm	1,2			
25	1		73021065	Quick fastening strap	1,2			
26	1		32100986	Disk, 22 teeth	3			
27	4		32101307	Foam	1,2			



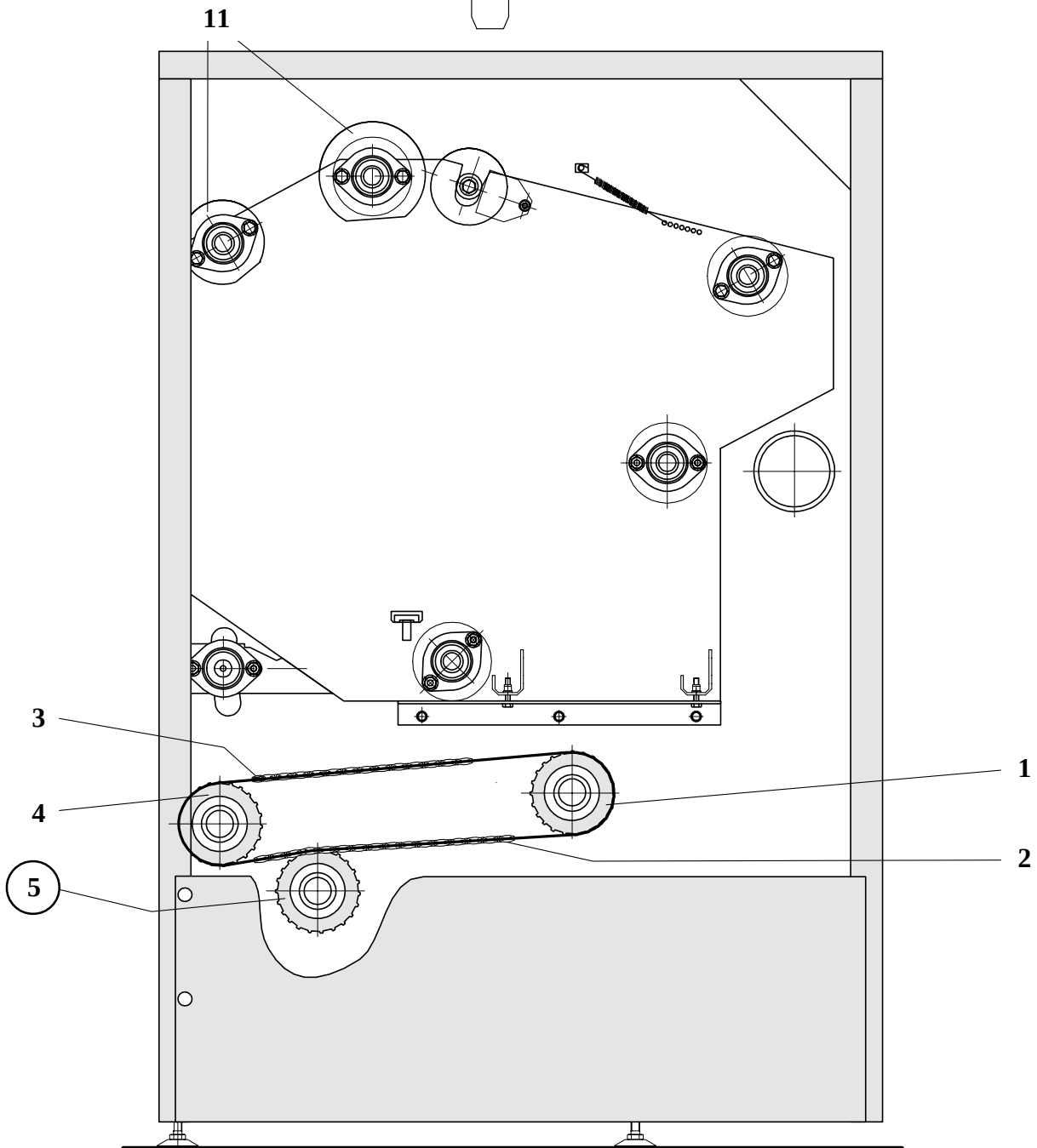
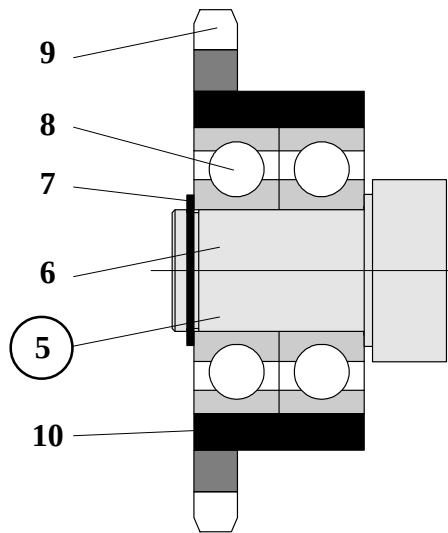
02106002			SPARE PARTS LIST				Chapter	Page
							8	50
RIGHT SIDE MOTION (ironer with folding)					Illustration	Issue	Month	Year
					06100529	02	06	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1		32100966	Converter support	3	see chapter 9		
2	1		32101113	Configurated converter	1,2			
3	1		32100694	Double pinion support	3			
4	1		55008230	Double pinion 14/20 teeth	3			
5	1		32100982	* Disk, 20 teeth	3			
6	1		32101119	* Bearing	3			
7	1		32100980	* Disk, 14 teeth	3			
8	1		32100032	* Shaft	3			
9	2		73011149	* Ball bearing	1,2			
10	1		74020603	* M 8 x 65 screw	3			
11	1		74033203	* Ø 8 nut	3			
12	1		74036801	* Ø 8 washer	3			
13	1		73021064	Chain, length 57 cm	1,2			
14	1		73021065	Quick fastening strap	1,2			
15	1		73023061	Reducer 1/60	1,2	see chapter 9		
16	1		71014090	0.37 kW motor	1,2			
17	1		73021065	Quick fastening strap	1,2	see chapter 10		
18	1		73021064	Chain, length 80 cm	1,2			
19	1		55007563	Folding arm control clutch	3			
20	1		32100988	Disk, 25 teeth	3			
21	2		55007139	Transmission gear wheel	3	cancel		
22	1		32100983	* Disk, 20 teeth	3			
23	1		74026053	* Ø 20 circlip	1,2			
24	1		73011075	* Ball bearing	1,2			
25	1		32100029	Axis	3			
26	1		55007140	Double pinion 14/20 teeth	3			
27	1		32100982	* Disk, 20 teeth	3			
28	1		32100160	* Bearing	3			
29	1		32100980	* Disk, 14 teeth	3			
30	1		32100032	* Shaft	3			
31	2		73011149	* Ball bearing	1,2			
32	1		74020603	* M 8 x 65 screw	3			
33	1		74033203	* M 8 nut	3			
34	1		74036801	* Ø 8 washer	3			
35	1		32100989	Disk, 27 teeth	3			
36	1		73021064	Chain, length 128 cm	1,2			
37	1		73021065	Quick fastening strap	1,2			
38	1		32100986	Disk, 22 teeth	3			
39	1		73021064	Chain, length 164 cm	1,2			
40	1		73021065	Quick fastening strap	1,2			
41	4		32101307	Foam	1,2			



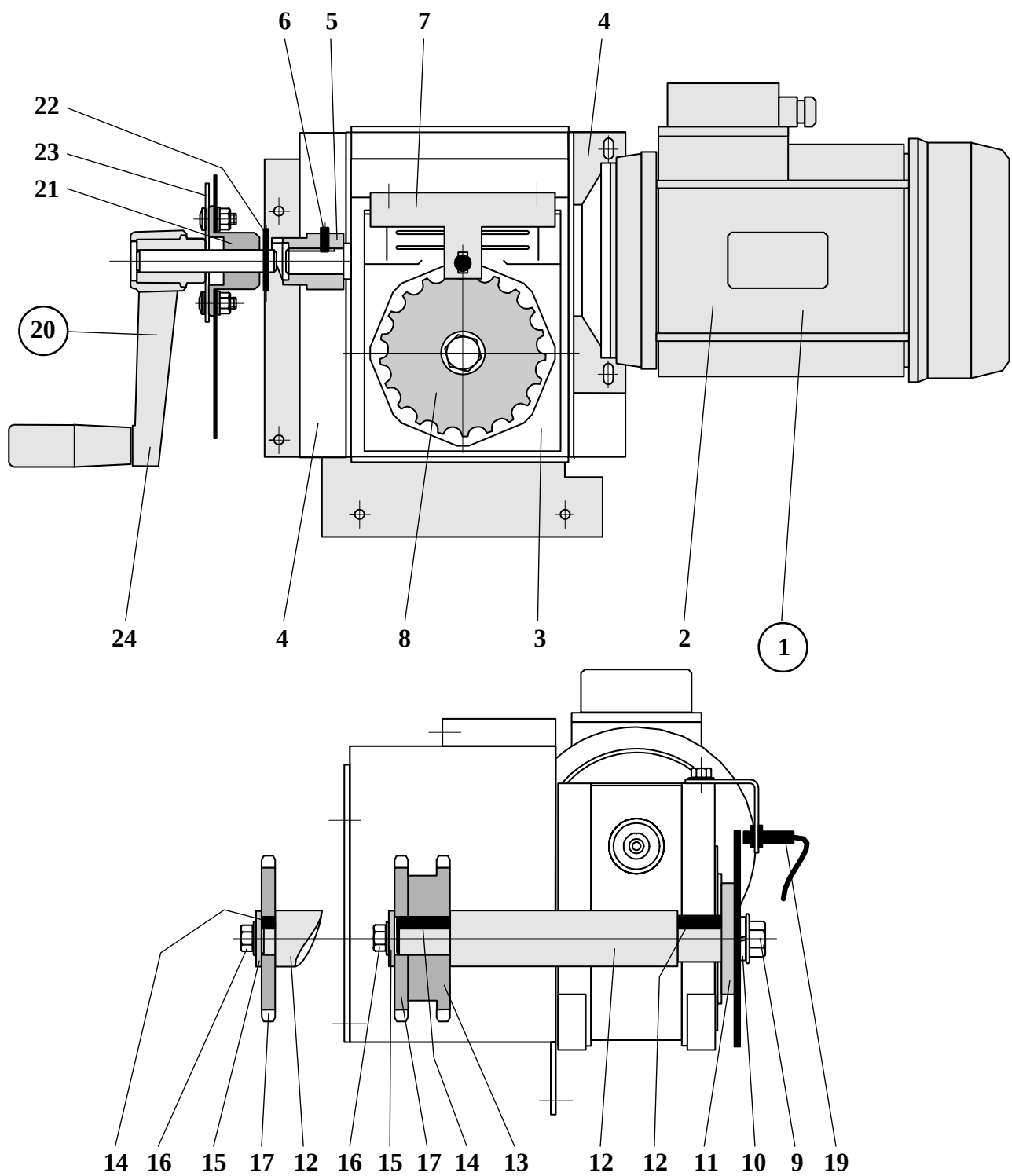
02106002			SPARE PARTS LIST			Chapter	Page
						8	52
LEFT SIDE MOTION (ironer with folding)			Illustration	Issue		Month	Year
			06100530	04		09	99
Ite	Quantity		Article N°	Description	Info	Notes	
*	1	1	55007598	Poulie tendeur	3	to no 93900026	
	2	1	73011149	* Ball bearing	1,2		
	3	1	32100831	Distance sleeve	3		
	4	1	73022228	Belt, Ø 8	1,2		
	5	1	32100811	Pulley	3		
	6	1	32100810	Driving pulley	3		
	7	1	32100987	Disk, 27 teeth	3		
	8	1	73021065	Quick fastening strap	1,2		
	9	1	73021064	Chain, length 65 cm	1,2		
	10	1	55007599	Evacuation back-geared motor	3		
	11	1	73023065	* Reducer 1/50	1,2		
	12	1	32100833	* Reducer output shaft	3		
	13	1	32101643	* Driving wedge length : 40 mm	3		
	14	1	32100981	* Disk, 13 teeth	3		
	15	1	32100832	* Back-geared motor support	3		
	16	1	71013043	* 0.25 kW motor	1,2		
	17	4	32101307	Foam	1,2		



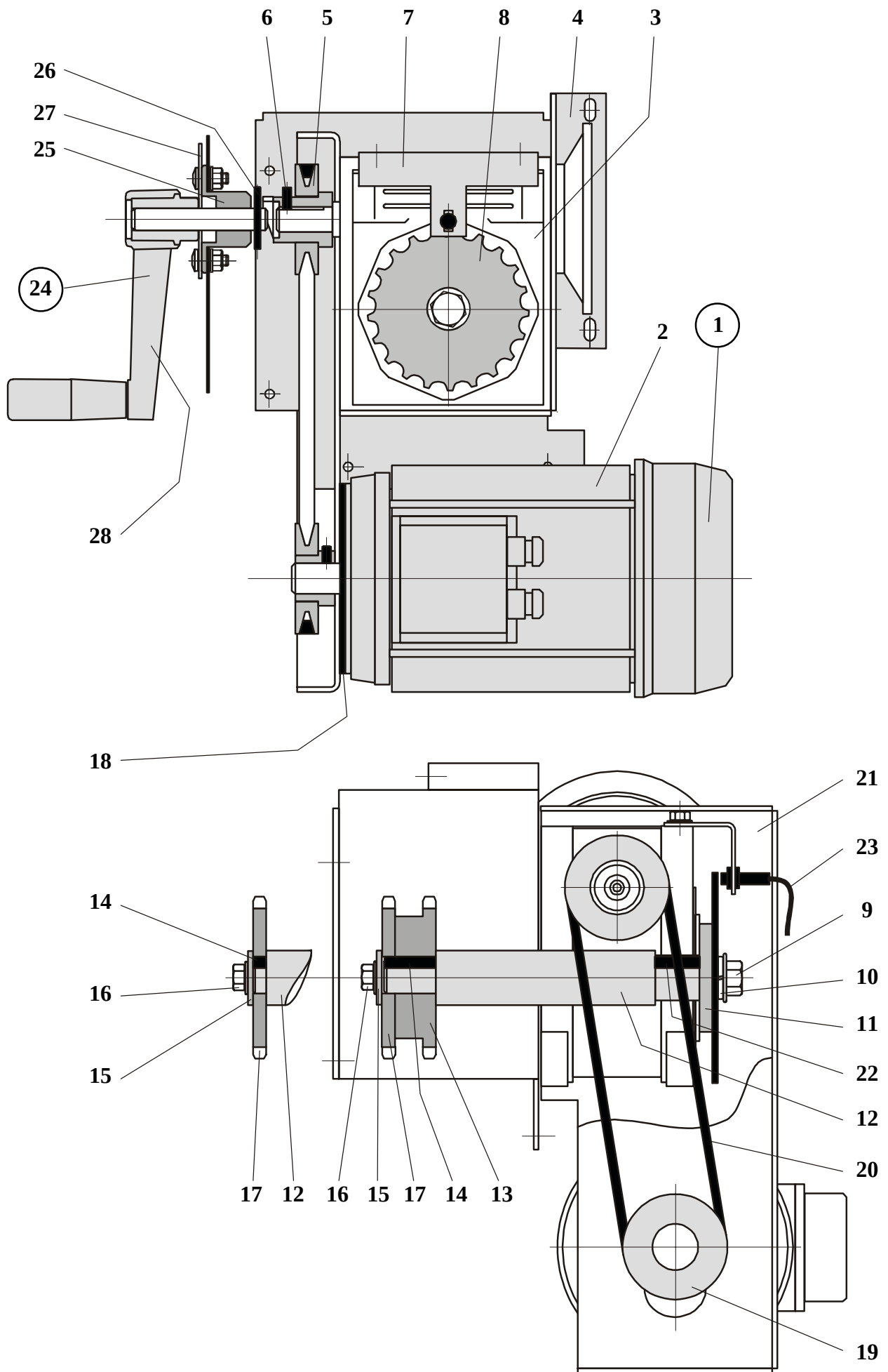
02106002			SPARE PARTS LIST				Chapter	Page
							8	54
RIGHT SIDE MOTION (ironer with rear outlet)					Illustration	Issue	Month	Year
					06100534	03	06	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1		32100966	Converter support	3	see chapter 9 see chapter 9 cancel		
1a	1		32101657	Converter support addition	3			
2	1		32101688	Configured converter	1,2			
3	1		73021064	Chain, length 75 cm	1,2			
4	1		73021065	Quick fastening strap	1,2			
5	1		32101365	Disk, 23 teeth	3			
6	1		55008595	Double pinion 23/23 teeth	3			
7	1		32101382	* Axis	3			
8	1		74026053	* Ø 20 circlip	1,2			
9	2		73011075	* Ball bearing	1,2			
10	2		32101381	* Disk, 23 teeth	3			
11	1		32100967	* Hub	3			
12	1		73021064	Chain, length 65 cm	1,2			
13	1		73021065	Quick fastening strap	1,2			
14	1		32100984	Disk, 21 teeth	3			
15	1		73023061	Reducer 1/60	1,2			
16	1		71014112	0.37 kW motor	1,2			
17	1		73021065	Quick fastening strap	1,2			
18	1		73021064	Chain, length 126 cm	1,2			
19	1		32101365	* Disk, 23 teeth	3			
20	1		55007139	Transmission gear wheel	3			
21	1		32100983	* Disk, 20 teeth	3			
22	1		74026053	* Ø 20 circlip	1,2			
23	2		73011075	* Ball bearing	1,2			
24	1		32100029	Axis	3			
25	1		32100988	Disk, 25 teeth	3			
26	1		55007140	Double pinion 14/20 teeth	3			
27	1		32100982	* Disk, 20 teeth	3			
28	1		32100160	* Bearing	3			
29	1		32100980	* Disk, 14 teeth	3			
30	1		32100032	* Shaft	3			
31	2		73011149	* Ball bearing	1,2			
32	1		74020603	* M 8 x 65 screw	3			
33	1		74033203	* M 8 nut	3			
34	1		74036801	* Ø 8 washer	3			
35	1		32100989	Disk, 27 teeth	3			
36	1		32100986	Disk, 22 teeth	3			
37	1		73021065	Quick fastening strap	1,2			
38	1		73021064	Chain, length 106 cm	1,2			
39	1		32101369	Pinion support	3			
40	4		32101307	Foam	1,2			



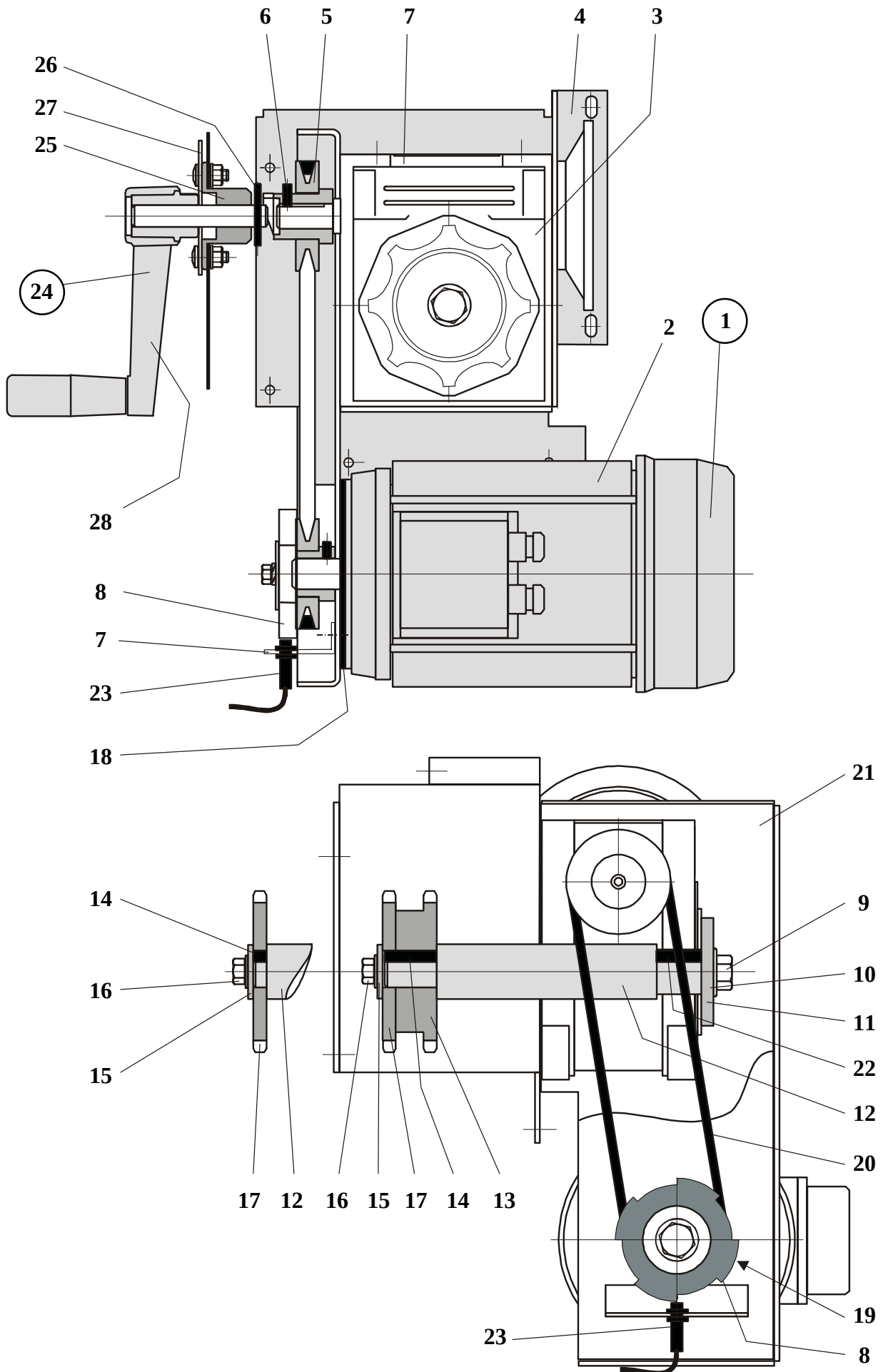
02106002			SPARE PARTS LIST			Chapter	Page
						8	56
LEFT SIDE MOTION (ironer with rear outlet)			Illustration	Issue	Month		Year
			06100536	03	06		98
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		32101365	Disk, 23 teeth	3		
2	1		73021064	Chain, length 108 cm	1,2		
3	1		73021065	Quick fastening strap	1,2		
4	1		32101367	Disk, 23 teeth	3		
5	1		55008603	Pinion	3		
6	1		32101382	* Axis	3		
7	1		74026053	* Ø 20 circlip	1,2		
8	2		73011075	* Ball bearing	1,2		
9	1		32101381	* Disk, 23 teeth	3		
10	1		32100967	* Hub	3		
* 11	4		32101307	Foam	1,2		



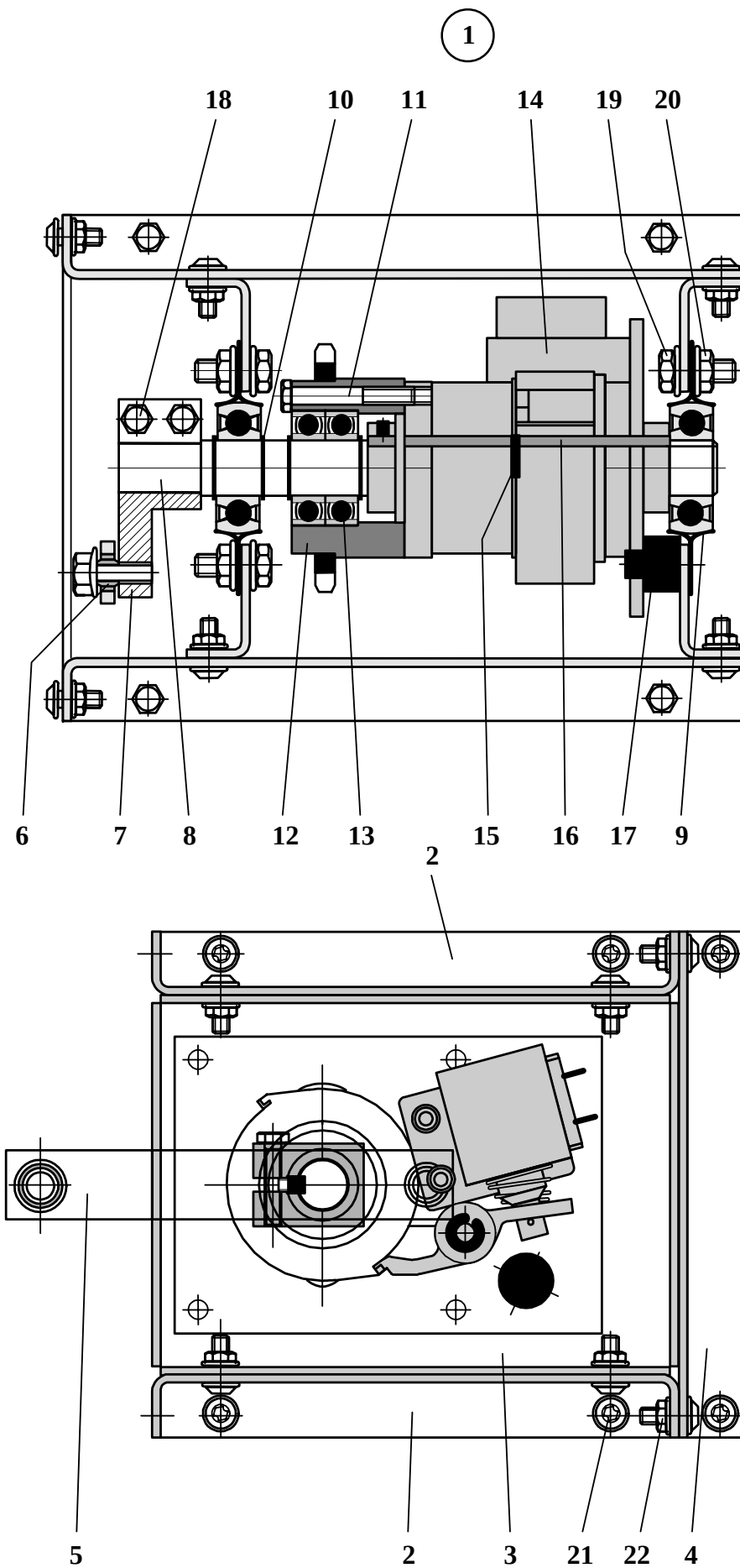
02106002			SPARE PARTS LIST			Chapter	Page
						9	58
BACK-GEARED MOTOR / HAND CONTROL (ironer with steam or electric heating)			Illustration	Issue		Month	Year
			06100527	03		09	98
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55008839	Back-geared motor	3	ironer without folding	
or	1		55008841	Back-geared motor	3	ironer with folding	
or	1		55008843	Back-geared motor	3	ironer with rear outlet	
2	1		71014090	* 0.37 kW motor	1,2	ironer without folding	
or	1		71014090	* 0.37 kW motor	1,2	ironer with folding	
* or	1		71014112	* 0.75 kW motor	1,2	ironer with rear outlet	
3	1		73023061	* Reducer 1/60	1,2		
4	1		32100157	* Back-geared motor support	3	ironer without folding	
or	1		32100684	* Back-geared motor support	3	ironer with folding	
or	1		32100684	* Back-geared motor support	3	ironer with rear outlet	
5	1		32100044	* Peg tooth	3	ironer without folding	
or	1		32101117	* Peg tooth	3	ironer with folding	
or	1		32100044	* Peg tooth	3	ironer with rear outlet	
6	2		74020227	* M 5 x 8 screw	3		
7	1		32100696	* Detector support	3	ironer with folding	
8	1		32100695	* Detection disk	3	ironer with folding	
9	1		74033021	* M 12 x 30 screw	3		
10	1		74036301	* Ø 12 washer	3		
11	1		31000670P	* Block washer	3		
12	1		32100037	* Reducer output shaft	3	ironer without folding	
or	1		32100683	* Reducer output shaft	3	ironer with folding	
or	1		32100683	* Reducer output shaft	3	ironer with rear outlet	
13	1		32100990	* Pinion, 21 teeth	3	ironer with folding	
or	1		32100990	* Pinion, 21 teeth	3	ironer with rear outlet	
14	1		32100993	* Driving wedge length : 12 mm	3	ironer without folding	
or	1		32101293	* Driving wedge lengt : 29 mm	3	ironer with folding	
or	1		32101293	* Driving wedge length : 29 mm	3	ironer with rear outlet	
15	1		74036801	* Ø 8 washer	3		
16	1		74033007	* M 8 x 20 screw	3		
17	1		32100984	* Disk, 21 teeth	3		
18	1		32101644	* Driving wedge lenthg : 30 mm	3		
19	1		71050165	Detector	1,2	ironer with folding	
20	1		55007112	Hand control	3		
21	1		32100042	Bearing for hand control	3		
22	1		74023039	Grooved pin Ø 4 x 40	3		
23	1		32101164	Block plate	3		
24	1		32100144	Handle	1,2		



02106002			SPARE PARTS LIST			Chapter	Page
BACK-GEARED MOTOR / HAND CONTROL Ironer with gas heating and electric heating (heated cylinder with air circulation)			Illustration		Issue	9	60A
			06100528		04	Month	Year
						05	99
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55008840	Back-geared motor	3	ironer without folding	
or	1		55008842	Back-geared motor	3	ironer with folding	
or	1		55008844	Back-geared motor	3	ironer with rear outlet	
2	1		71014090	* 0.37 kW motor	1,2	ironer without folding	
or	1		71014090	* 0.37 kW motor	1,2	ironer with folding	
or	1		71014112	* 0.75 kW motor	1,2	ironer with rear outlet	
3	1		73023061	* Reducer 1/60	1,2		
4	1		32100157	* Back-geared motor support	3	ironer without folding	
or	1		32100684	* Back-geared motor support	3	ironer with folding	
or	1		32100684	* Back-geared motor support	3	ironer with rear outlet	
5	1		32101309	* Peg tooth + pulley	3		
6	1		74020227	* M 5 x 8 screw	3		
7	1		32100696	* Detector support	3	ironer with folding	
8	1		32100695	* Detection disk	3	ironer with folding	
9	1		74033021	* M 12 x 30 screw	3		
10	1		74036301	* Ø 12 washer	3		
11	1		31000670P	* Block washer	3		
12	1		32100037	* Reducer output shaft	3	ironer without folding	
or	1		32100683	* Reducer output shaft	3	ironer with folding	
or	1		32100683	* Reducer output shaft	3	ironer with rear outlet	
13	1		32100990	* Pinion, 21 teeth	3	ironer with folding	
or	1		32100990	* Pinion, 21 teeth	3	ironer with rear outlet	
14	1		32100993	* Driving wedge length : 12 mm	3	ironer without folding	
or	1		32101293	* Driving wedge length : 29 mm	3	ironer with folding	
or	1		32101293	* Driving wedge length : 29 mm	3	ironer with rear outlet	
15	1		74036801	* Ø 8 washer	3		
16	1		74033007	* M 8 x 20 screw	3		
17	1		32100984	* Disk, 21 teeth	3		
18	1		32101457	* Distance sleeve, motion motor	3		
19	1		32101358	* Driving pulley	3		
20	1		73022239	* Belt	1,2		
21	1		32101302	* Motion motor support	3		
22	1		32101644	* Driving wedge length : 30 mm	3		
23	1		71050165	Detector	1,2	ironer with folding	
24	1		55007112	Hand control	3		
25	1		32100042	* Bearing for hand control	3		
26	1		74023039	* Grooved pin Ø 4 x 40	3		
27	1		32101164	* Block plate	3		
28	1		32100144	* Handle	1,2		

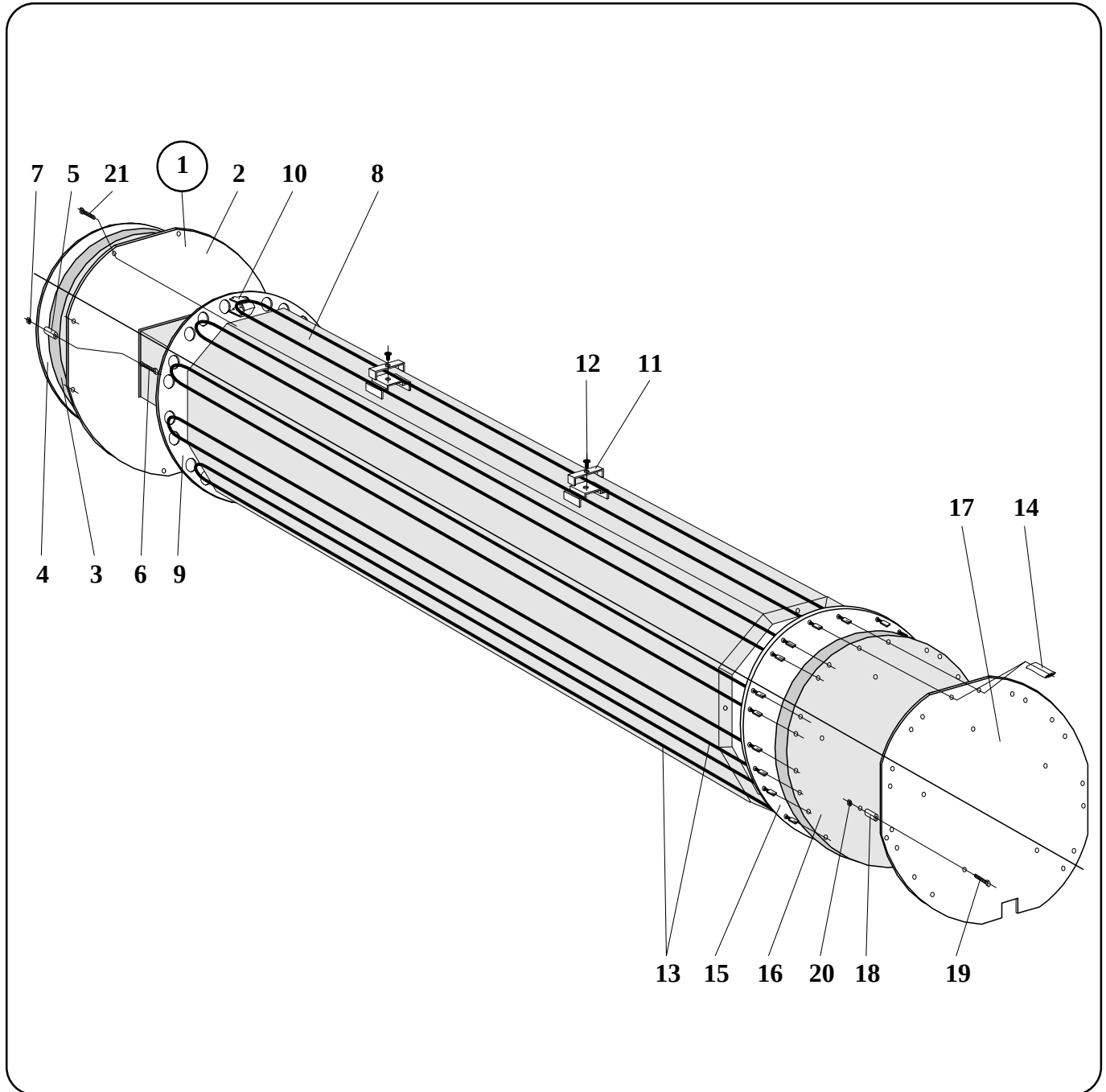


02106002		SPARE PARTS LIST				Chapter	Page		
BACK-GEARED MOTOR / HAND CONTROL						9	60B		
						Illustration	Issue	Month	Year
						06100590	01	11	99
Ite	Quantity		Article N°	Description	Info	Notes			
1	1		55010007	Back-geared motor	3				
2	1		71014090	* 0.37 kW motor	1,2				
3	1		73023061	* Reducer 1/60	1,2				
4	1		32100684	* Back-geared motor support	3				
5	1		32101309	* Peg tooth + pulley	3				
6	1		74020227	* M 5 x 8 screw	3				
7	1		32101957	* Detector support	3				
8	1		32101956	* Detection disk	3				
9	1		74033021	* M 12 x 30 screw	3				
10	1		74036301	* Ø 12 washer	3				
11	1		31000670P	* Block washer	3				
12	1		32100683	* Reducer output shaft	3				
13	1		32100990	* Pinion, 21 teeth	3				
14	1		32101293	* Driving wedge length : 12 mm	3				
15	1		74036801	* Ø 8 washer	3				
16	1		74033007	* M 8 x 20 screw	3				
17	1		32100984	* Disk, 29 teeth	3				
18	1		32101457	* Distance sleeve, motion motor	3				
19	1		32101358	* Driving pulley	3				
20	1		73022239	* Belt	1,2				
21	1		32101302	* Motion motor support	3				
22	1		32101644	* Driving wedge length : 30 mm	3				
23	1		71050193	Detector	1,2				
24	1		55007112	Hand control	3				
25	1		32100042	* Bearing for hand control	3				
26	1		74023039	* Grooved pin Ø 4 x 40	3				
27	1		32101164	* Block plate	3				
28	1		32100144	* Handle	1,2				



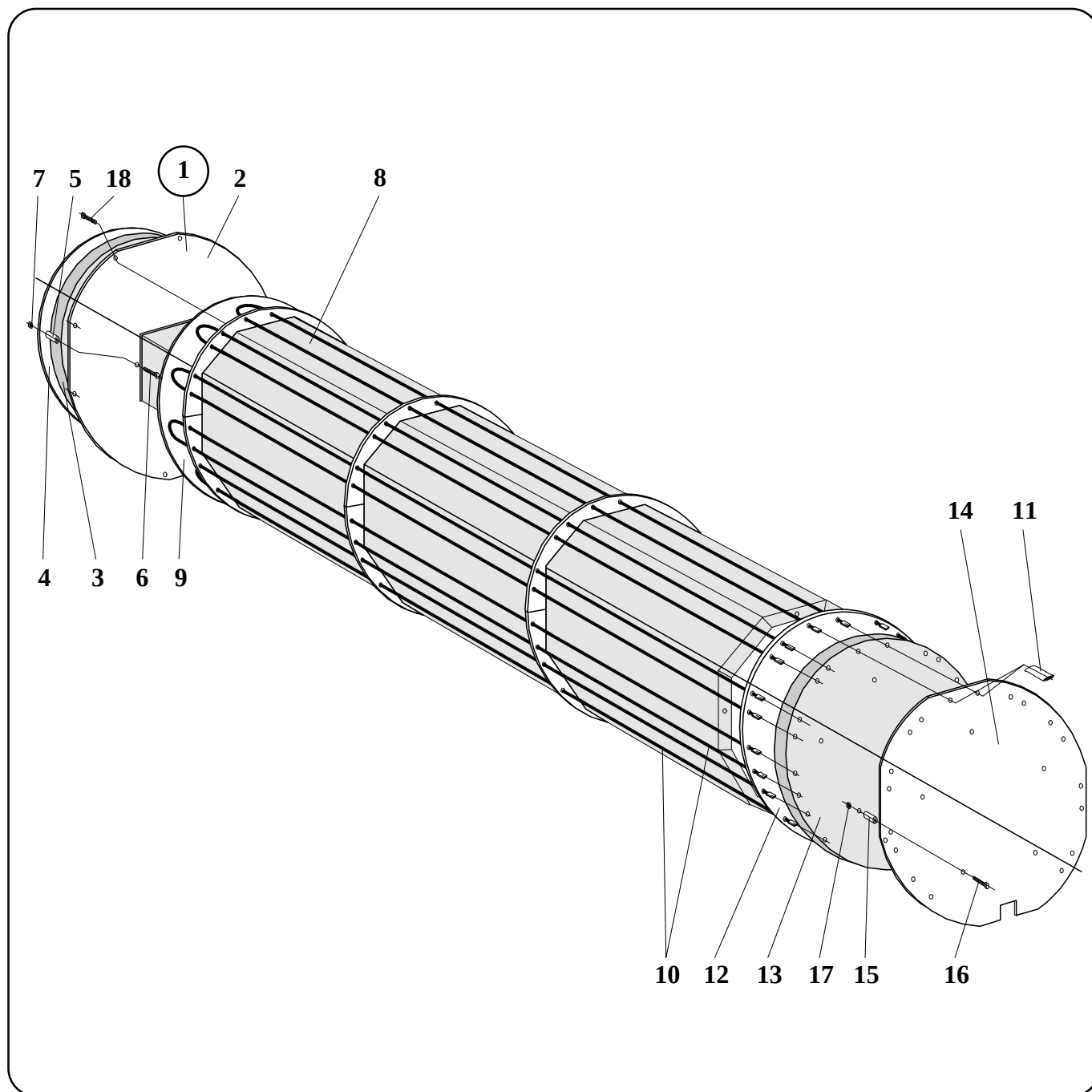
02106002			SPARE PARTS LIST				Chapter	Page		
FOLDING ARM CONTROL CLUTCH							10	62		
							Illustration	Issue	Month	Year
							06100520	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes				
1	1		55007563	Folding arm control clutch	3					
2	2		32100698	* External plate, support	3					
3	2		32100699	* Internal plate, support	3					
4	1		32100700	* Rear plate, support	3					
5	1		55007571	* Control rod	3					
6	2		73011158	** Toggle link socket	1,2					
7	1		32100692	* Folder control hub	3					
8	1		32100689	* Folder control shaft	3					
9	2		73010070	* Supporting bearing, Ø 20	1,2					
10	4		74026053	* Ø 20 circlip	3					
11	3		74020054	* M 6 x 50 screw	3					
12	1		55007568	* Folder control pinion	3					
13	2		73011130	** Ball bearing	1,2					
14	1		73020453	* Brake clutch	1,2					
15	1		74023007	* Grooved pin Ø 3 x 12	3					
16	1		32006057	* Driving wedge	3					
17	1		32100691	* Limit stop clutch	3					
18	3		74020030	* M 6 x 30 screw	3					
19	5		74033007	* M 8 x 20 screw	3					
20	4		74033203	* M 8 nut	3					
21	14		74033101	* M 6 x 16 screw	3					
22	14		74033202	* M 6 nut	3					

1st version for machines to no 83600002



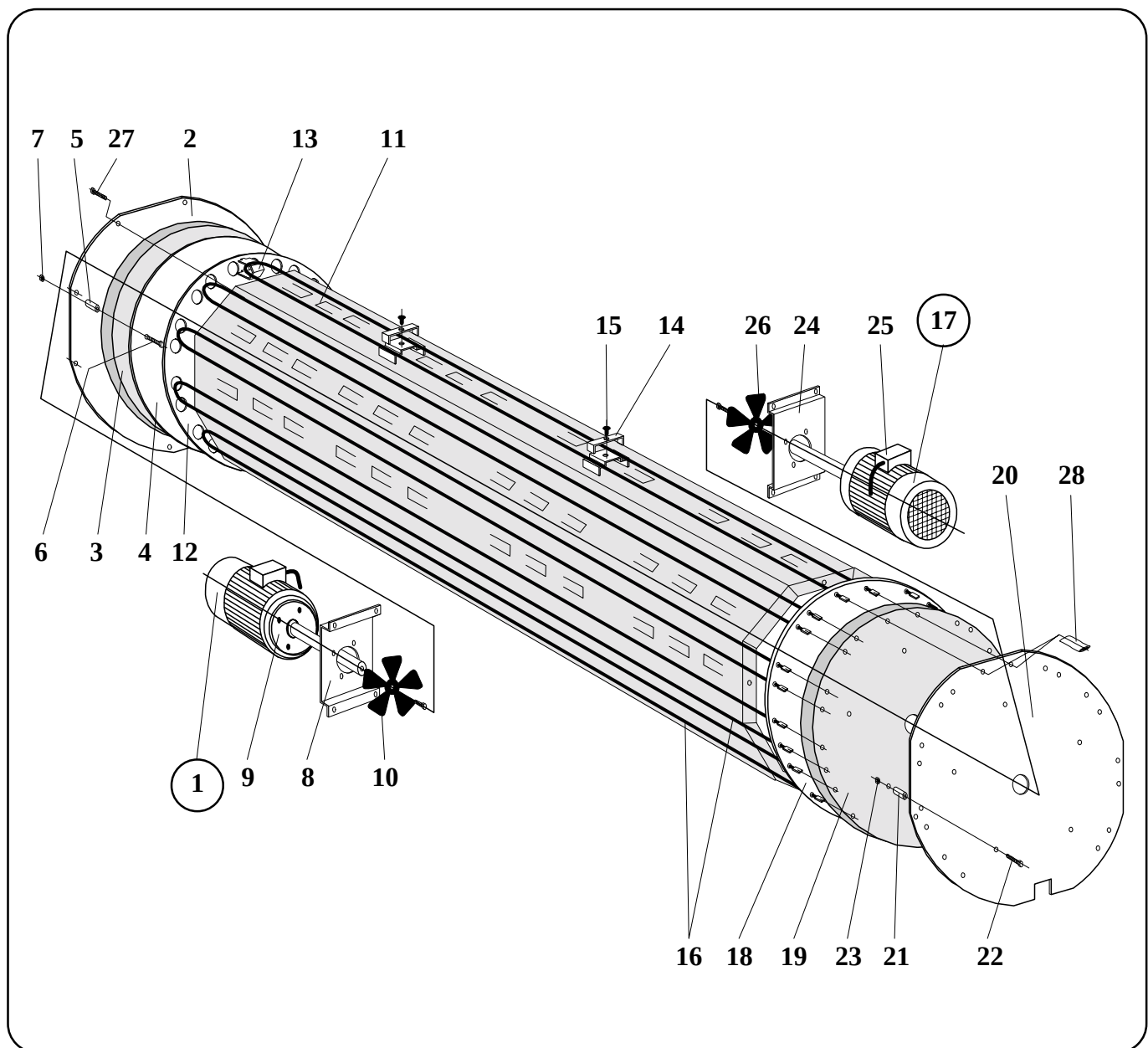
02106002			SPARE PARTS LIST			Chapter	Page
						11	64
ELECTRIC HEATING (1st version)			Illustration	Issue	Month		Year
			06100509	01	01		98
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55007863	Right flange	3		
2	1		32100995	* Right flange	3		
3	1		75015176	* Insulating	1,2		
4	1		32100418	* Insulating fixing plate	3		
5	4		32100038	* Distance sleeve	3		
6	4		74020054	* M 6 x 50 screw	3		
7	4		74033202	* M 6 nut	3		
8	1		32101005	Heating element support (1.9 m)	3		
or	1		32101004	Heating element support (2.1 m)	3		
or	1		32101003	Heating element support (2.5 m)	3		
or	1		32101002	Heating element support (2.8 m)	3		
or	1		32101001	Heating element support (3.2 m)	3		
9	1		32100389	Stop flange for heating element	3		
10	9		32100388	Clamping bow	3		
11	18		32100387	Clamping bow (1.9 to 2.5 m)	3		
or	27		32100387	Clamping bow (2.8 and 3.2 m)	3		
12	18		74023080	Ø 4.8 rivet	1,2		
or	27		74023080	Ø 4.8 rivet	1,2		
13	9		71070120	Heating element (1.9 m)	1,2	230 V	
or	9		71070119	Heating element (2.1 m)	1,2	230 V	
or	9		71070118	Heating element (2.5 m)	1,2	230 V	
or	9		71070117	Heating element (2.8 m)	1,2	230 V	
or	9		71070115	Heating element (3.2 m)	1,2	230 V	
14	18		71077037	Insulating cape	1,2		
15	1		32100999	Insulating fixing plate	3		
16	1		75015177	Insulating	1,2		
17	1		32100998	Left flange	3		
18	5		32100038	Distance sleeve	3		
19	5		74020054	M 6 x 50 screw	3		
20	5		74033202	M 6 nut	3		
21	5		74033001	M 6 x 12 screw	3		

2nd version for machines from no 83600003



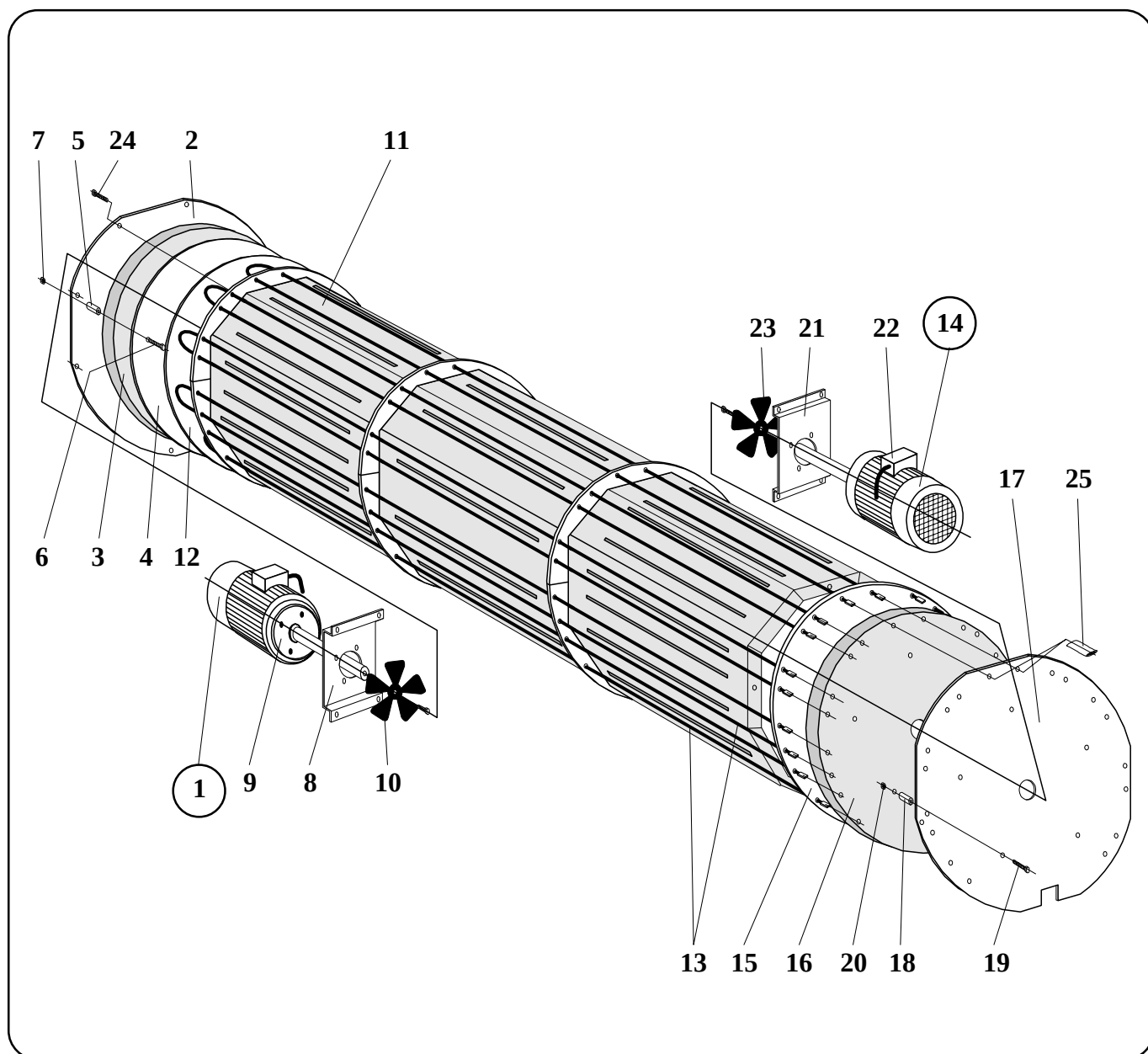
02106002			SPARE PARTS LIST			Chapter	Page
						11	64A
ELECTRIC HEATING (2nd version)			Illustration	Issue	Month		Year
			06100568	01	09		98
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55007863	Right flange	3		
2	1		32100995	* Right flange	3		
3	1		75015176	* Insulating	1,2		
4	1		32100418	* Insulating fixing plate	3		
5	4		32100038	* Distance sleeve	3		
6	4		74020054	* M 6 x 50 screw	3		
7	4		74033202	* M 6 nut	3		
8	1		32101845	Heating element support (1.9 m)	3		
or	1		32101844	Heating element support (2.1 m)	3		
or	1		32101843	Heating element support (2.5 m)	3		
or	1		32101842	Heating element support (2.8 m)	3		
or	1		32101841	Heating element support (3.2 m)	3		
9	1		32101701	Stop flange for heating element	3		
10	9		71070133	Heating element (1.9 m)	1,2	230 V	
or	9		71070132	Heating element (2.1 m)	1,2	230 V	
or	9		71070131	Heating element (2.5 m)	1,2	230 V	
or	9		71070130	Heating element (2.8 m)	1,2	230 V	
or	9		71070129	Heating element (3.2 m)	1,2	230 V	
11	18		71077037	Insulating cape	1,2		
12	1		32100999	Insulating fixing plate	3		
13	1		75015177	Insulating	1,2		
14	1		32100998	Left flange	3		
15	5		32100038	Distance sleeve	3		
16	5		74020054	M 6 x 50 screw	3		
17	5		74033202	M 6 nut	3		
18	5		74033001	M 6 x 12 screw	3		

1st version for machines to no 83600002

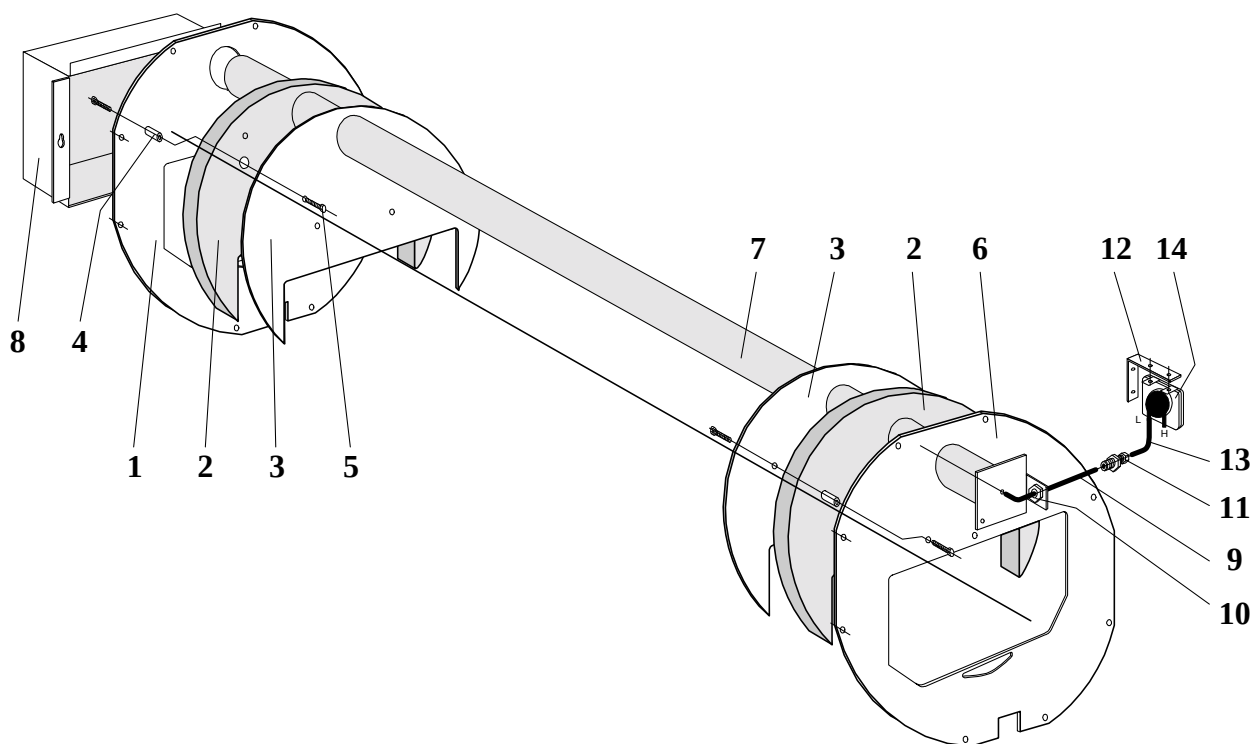


02106002			SPARE PARTS LIST			Chapter	Page
						11	66
ELECTRIC HEATING (heated cylinder with air circulation) (1st version)			Illustration	Issue	Month		Year
			06100543	01	01		98
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55007626	Right fan	3		
2	1		32100380	* Right flangr	3		
3	1		75015176	* Insulating	1,2		
4	1		32100418	* Insulating fixing plate	3		
5	4		32100038	* Distance sleeve	3		
6	4		74020054	* M 6 x 50 screw	3		
7	4		74033202	* M 6 nut	3		
8	1		32100187	* Fan motor support	3		
9	1		71014106	* 0.18 kW motor	1,2		
10	1		32100845	* Turbine	3		
11	1		32100395	Heating element support (1.9 m)	3		
or	1		32100394	Heating element support (2.1 m)	3		
or	1		32100393	Heating element support (2.5 m)	3		
or	1		32100392	Heating element support (2.8 m)	3		
or	1		32100391	Heating element support (3.2 m)	3		
12	1		32100389	Stop flange for heating element	3		
13	9		32100388	Clamping bow	3		
14	18		32100387	Clamping bow (1,9 to 2,5 m)	3		
or	27		32100387	Clamping bow (2,8 and 3,2 m)	3		
15	18		74023080	Ø 4.8 rivet	1,2		
or	27		74023080	Ø 4.8 rivet	1,2		
16	9		71070120	Heating element (1.9 m)	1,2	230 V	
or	9		71070119	Heating element (2.1 m)	1,2	230 V	
or	9		71070118	Heating element (2.5 m)	1,2	230 V	
or	9		71070117	Heating element (2.8 m)	1,2	230 V	
or	9		71070115	Heating element (3.2 m)	1,2	230 V	
17	1		55007153	Left fan	3		
18	1		32100189	* Insulating fixing plate	3		
19	1		75015178	* Insulating	1,2		
20	1		32100381	* Left flange	3		
21	5		32100038	* Distance sleeve	3		
22	5		74020054	* M 6 x 50 screw	3		
23	5		74033202	* M 6 nut	3		
24	1		32100187	* Fan motor support	3		
25	1		71014106	* 0.18 kW motor	1,2		
26	1		32100845	* Turbine	3		
27	5		74033001	M 6 x 12 screw	3		
28	18		71077037	Insulating cape	1,2		

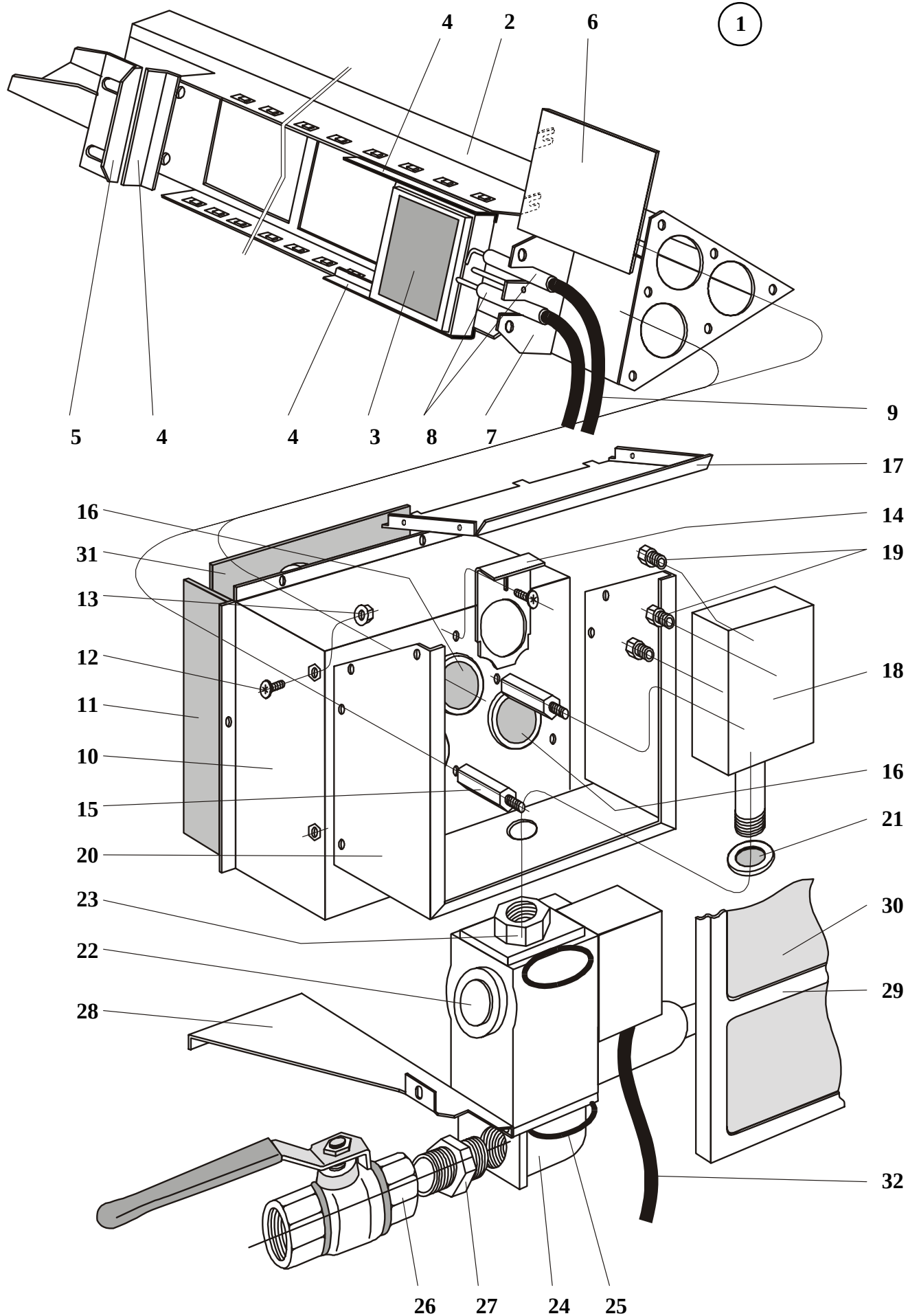
2nd version for machines from no 83600003



02106002			SPARE PARTS LIST				Chapter	Page	
							11	66A	
ELECTRIC HEATING (heated cylinder with air circulation) (2nd version)					Illustration	Issue	Month	Year	
					06100569	01	09	98	
Ite	Quantity		Article N°	Description	Info	Notes			
1	1		55007626	Right fan	3				
2	1		32100380	* Right flangr	3				
3	1		75015176	* Isulating	1,2				
4	1		32100418	* Insulating fixing plate	3				
5	4		32100038	* Distance sleeve	3				
6	4		74020054	* M 6 x 50 screw	3				
7	4		74033202	* M 6 nut	3				
8	1		32100187	* Fan motor support	3				
9	1		71014106	* 0.18 kW motor	1,2				
10	1		32100845	* Turbine	3				
11	1		32101725	Heating element support (1.9 m)	3				
or	1		32101724	Heating element support (2.1 m)	3				
or	1		32101723	Heating element support (2.5 m)	3				
or	1		32101722	Heating element support (2.8 m)	3				
or	1		32101721	Heating element support (3.2 m)	3				
12	1		32101701	Stop flange for heating element	3				
13	9		71070133	Heating element (1.9 m)	1,2				230 V
or	9		71070132	Heating element (2.1 m)	1,2				230 V
or	9		71070131	Heating element (2.5 m)	1,2				230 V
or	9		71070130	Heating element (2.8 m)	1,2				230 V
or	9		71070129	Heating element (3.2 m)	1,2				230 V
14	1		55009139	Left fan	3				
15	1		32101703	* Insulating fixing plate	3				
16	1		75015178	* Insulating	1,2				
17	1		32101702	* Left flange	3				
18	5		32100038	* Distance sleeve	3				
19	5		74020054	* M 6 x 50 screw	3				
20	5		74033202	* M 6 nut	3				
21	1		32100187	* Fan motor support	3				
22	1		71014106	* 0.18 kW motor	1,2				
23	1		32100845	* Turbine	3				
24	5		74033001	M 6 x 12 screw	3				
25	18		71077037	Insulating cape	1,2				

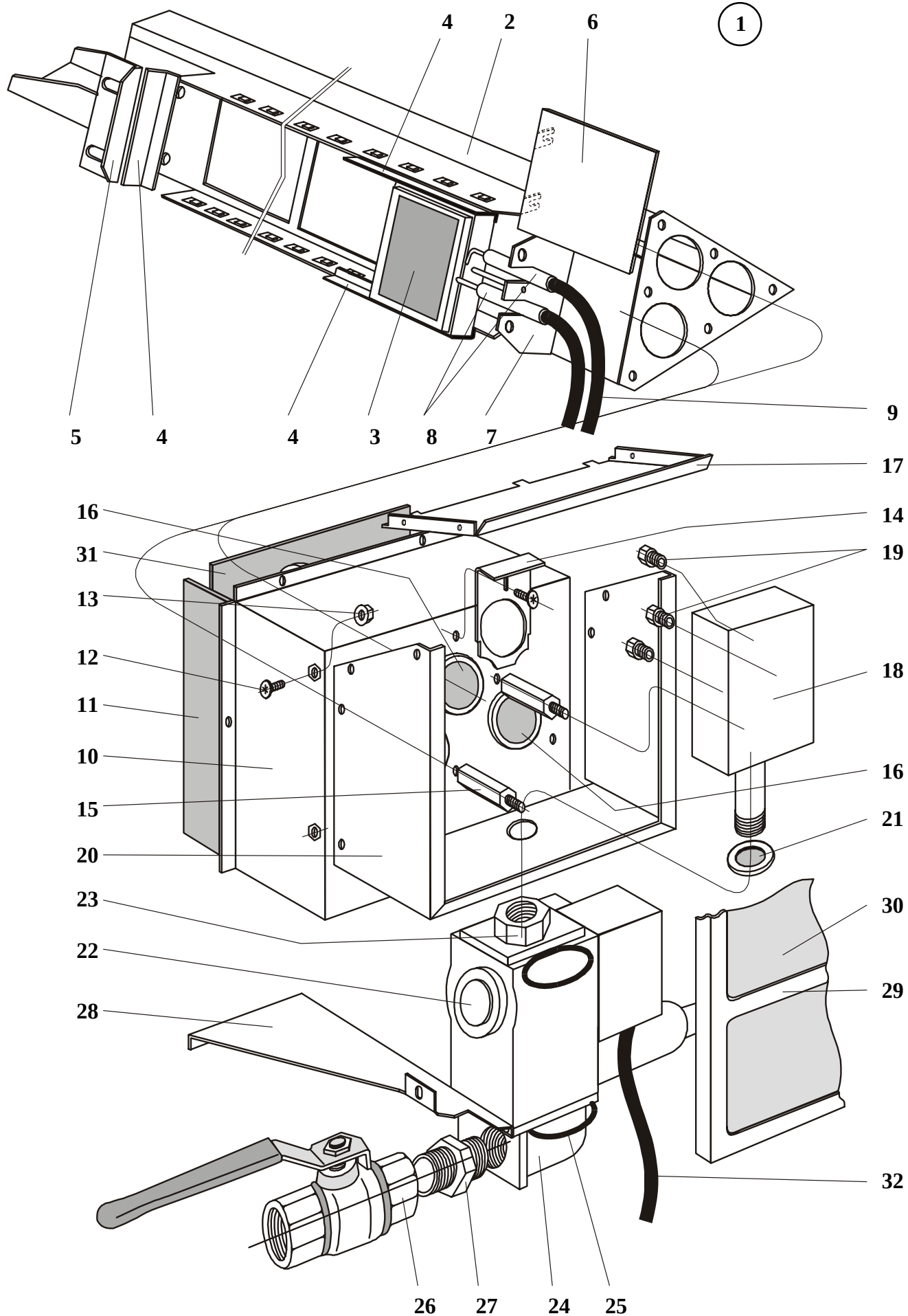


02106002			SPARE PARTS LIST			Chapter	Page
						12	68
						Month	Year
						05	99
GAS HEATING (flanges + suction)			Illustration	Issue			
			06100542	03			
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		32100666	Right flange	3		
2	2		75015147	Insulating	3		
3	2		32100624	Insulating protection plate	3		
4	4		32100629	Heat insulator distance sleeve	3		
5	8		74033101	M 6 x 16 screw	3		
* 6	1		32100665	Left flange	3		
7	1		32100635	Exhaust gas suction tube (1.9 m)	3		
or	1		32100634	Exhaust gas suction tube (2.1 m)	3		
or	1		32100633	Exhaust gas suction tube (2.5 m)	3		
or	1		32100632	Exhaust gas suction tube (2.8 m)	3		
or	1		32100631	Exhaust gas suction tube (3.2 m)	3		
8	1		32100625	Protection box	3		
9	1		32101099	Pressure switch tube	3		
10	1		31003509	Opening in partition	3		
11	1		32006860	Male coupling sleeve G 1/8"	3		
12	1		32101098	Pressure switch support	3		
13	1		72046136	Tube Ø 6 x 8	3		
14	1		72060062	Pressure switch C6065A	1,2		

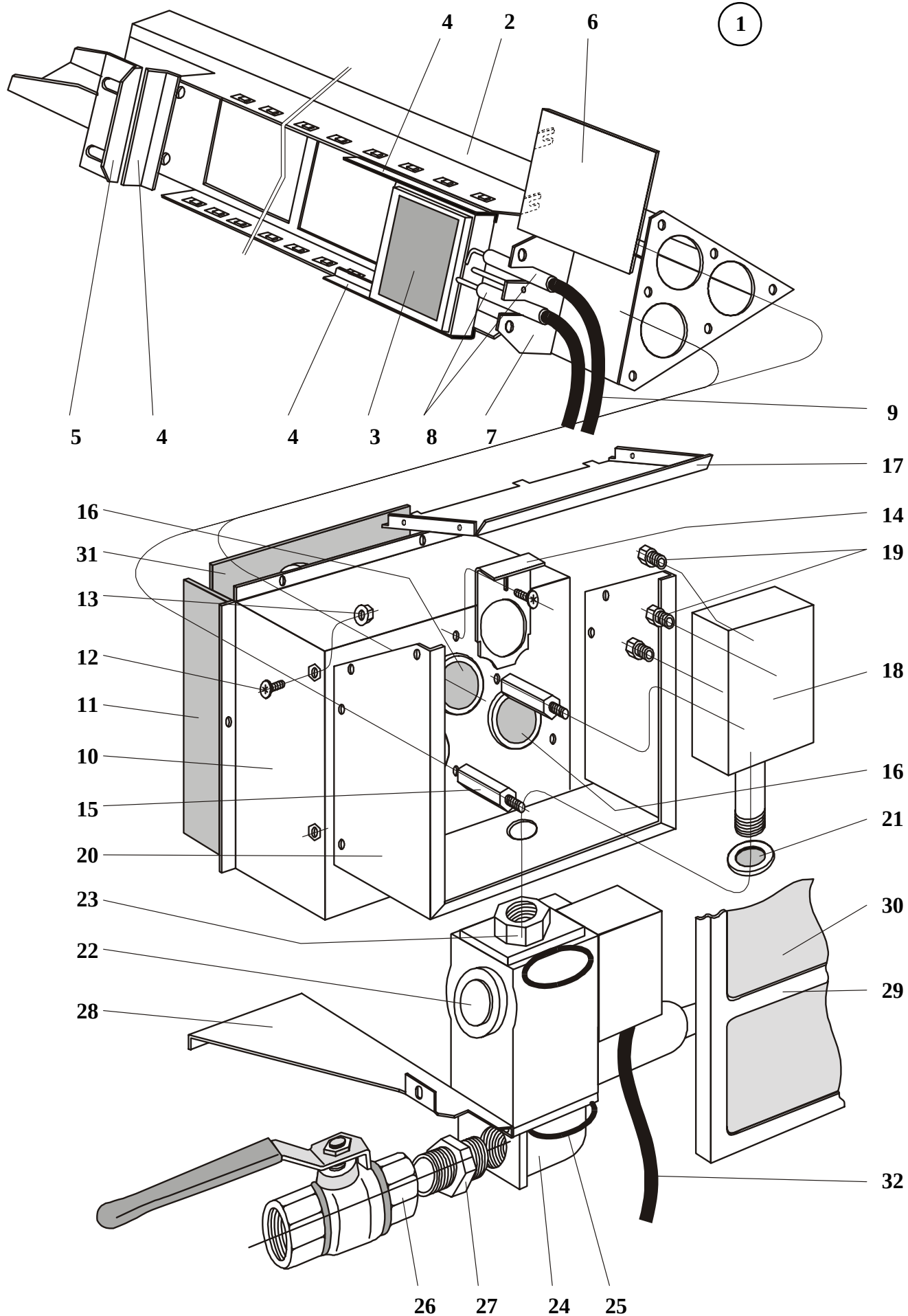


02106002			SPARE PARTS LIST				Chapter	Page
							12	70
GAS HEATING IRONER 1.9 m					Illustration	Issue	Month	Year
					06100508	02	02	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55008022	Gas pipe burner	3			
2	1		32100495	* Pipe burner body	3			
3	22		72051209	* Ceramic plate	1,2			
4	12		73016150	* Pipe burner ceramic joint	3			
5	1		32100453	* Angle	3			
6	1		32100663	* Electrode protection cape	3			
7	1		32100452	* Electrode support	3			
8	1		71088032	* Lighting + control electrode	1,2			
9	2		71040070	* Electrode threads	1,2			
10	1		32100668	* Filter casing support	3			
11	3		73016165	* Insulating	3			
12	18		74033101	* M 6 x 16 screw	3			
13	4		74011002	* M 6 nut	3			
14	1		32100460	* Venturi stop plate	3			
15	3		32100669	* Feeding tank distance sleeve	3			
16	3		72051212	* Venturi	3			
17	1		32100457	* Filter casing	3			
18	1		32100454	* Feeding tank	3			
19	3		72051220	* Injector, Ø 1.60	1,2			
or	3		72051219	* Injector, Ø 1.70	1,2			
or	3		72051221	* Injector, Ø 1.85	1,2			
or	3		72051223	* Injector, Ø 3.30	1,2			
20	1		32100458	* Filter casing	3			
21	1		71075018	* Joint	1,2			
22	1		72011143	* Adjustment electrovalve block	1,2			
23	1		72011144	* Right flange G 3/4"	1,2			
24	1		72011145	* Elbow flanged G 3/4"	1,2			
25	2		72011148	* O-ring joint	1,2			
26	1		72010081	* Tap G 3/4"	3			
27	1		72043024	* Welding stud G 3/4"	3			
28	1		32100464	* Tap stop lever	3			
29	1		32006983	* Filter frame	3			
30	1	32101305	* Filter	3				
31	1	73016168	* Insulating	3				
32	1	-	Electrovalve block strand	3				

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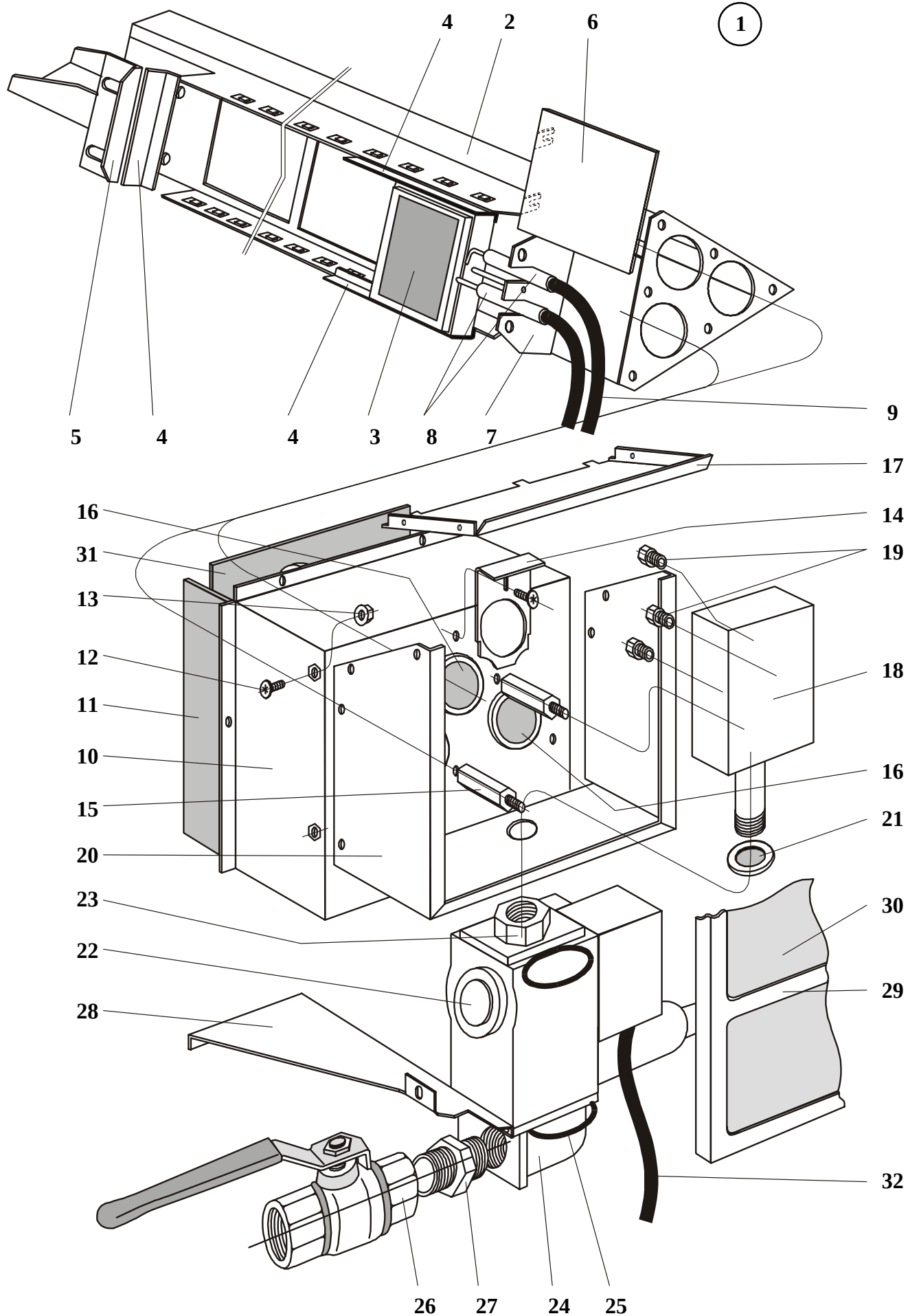
02106002			SPARE PARTS LIST				Chapter	Page
							12	72
GAS HEATING IRONER 2.1 m					Illustration	Issue	Month	Year
					06100508	02	02	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55008183	Gas pipe burner	3			
2	1		32100494	* Pipe burner body	3			
3	25		72051209	* Ceramic plate	1,2			
4	13		73016150	* Pipe burner ceramic joint	3			
5	1		32100453	* Angle	3			
6	1		32100663	* Electrode protection cape	3			
7	1		32100452	* Electrode support	3			
8	1		71088032	* Lighting + control electrode	1,2			
9	2		71040070	* Electrode threads	1,2			
10	1		32100668	* Filter casing support	3			
11	3		73016165	* Insulating	3			
12	18		74033101	* M 6 x 16 screw	3			
13	4		74011002	* M 6 nut	3			
14	1		32100460	* Venturi stop plate	3			
15	3		32100669	* Feeding tank distance sleeve	3			
16	3		72051212	* Venturi	3			
17	1		32100457	* Filter casing	3			
18	1		32100454	* Feeding tank	3			
19	3		72051219	* Injector, Ø 1.70	1,2			
or	3		72051213	* Injector, Ø 1.80	1,2			
or	3		72051218	* Injector, Ø 1.95	1,2			
or	3		72051227	* Injector, Ø 3.40	1,2			
20	1		32100458	* Filter casing	3			
21	1		71075018	* Joint	1,2			
22	1		72011143	* Adjustment electrovalve block	1,2			
23	1		72011144	* Right flange G 3/4"	1,2			
24	1		72011145	* Elbow flanged G 3/4"	1,2			
25	2		72011148	* O-ring joint	1,2			
26	1		72010081	* Tap G 3/4"	3			
27	1		72043024	* Welding stud G 3/4"	3			
28	1		32100464	* Tap stop lever	3			
29	1		32006983	* Filter frame	3			
30	1	32101305	* Filter	3				
31	1	73016168	* Insulating	3				
32	1	-	Electrovalve block strand	3				
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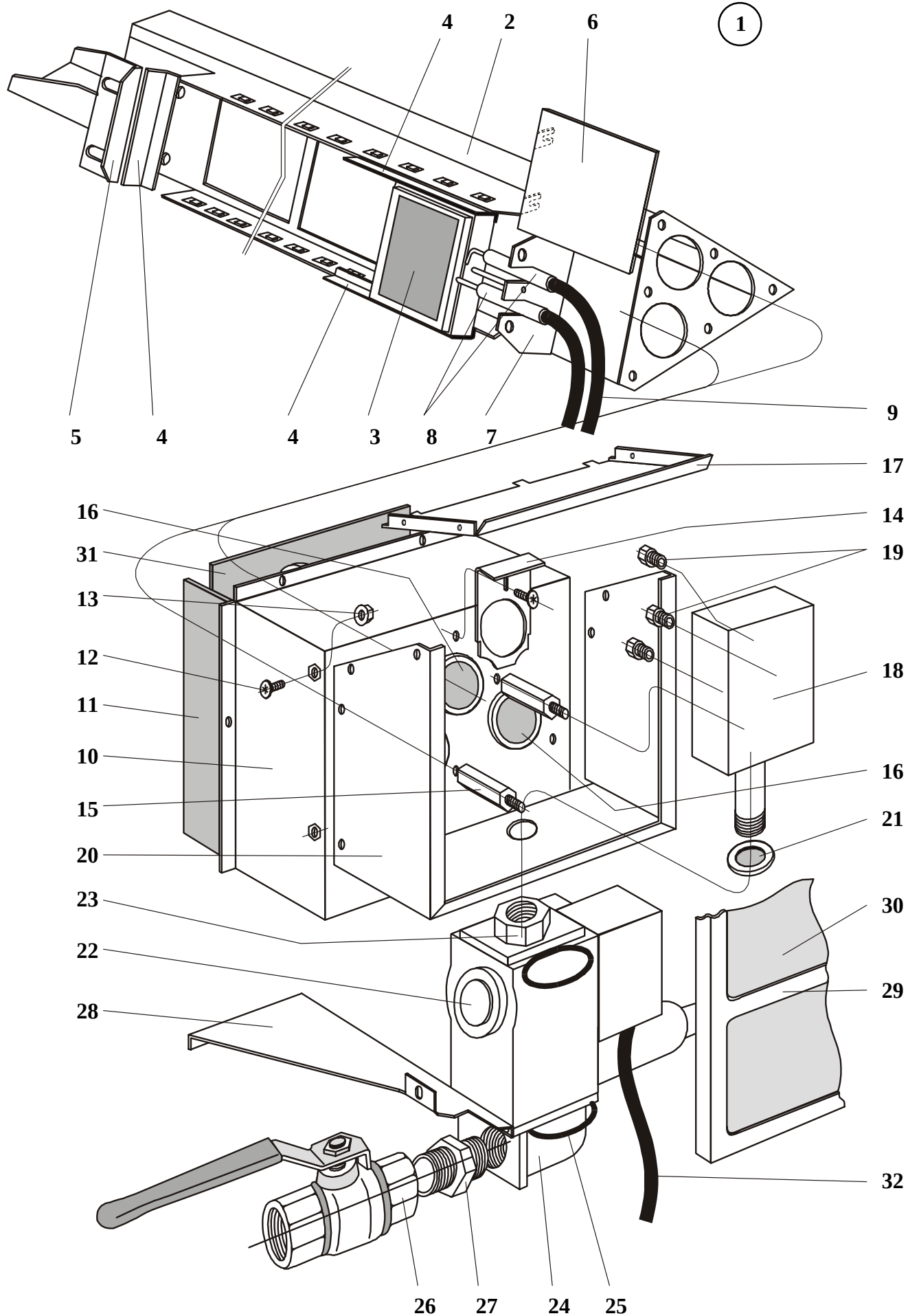
02106002			SPARE PARTS LIST				Chapter	Page
							12	74
GAS HEATING IRONER 2.5 m					Illustration	Issue	Month	Year
					06100508	02	02	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55008021	Gas pipe burner	3			
2	1		32100493	* Pipe burner body	3			
3	31		72051209	* Ceramic plate	1,2			
4	16		73016150	* Pipe burner ceramic joint	3			
5	1		32100453	* Angle	3			
6	1		32100663	* Electrode protection cape	3			
7	1		32100452	* Electrode support	3			
8	1		71088032	* Lighting + control electrode	1,2			
9	2		71040070	* Electrode threads	1,2			
10	1		32100668	* Filter casing support	3			
11	3		73016165	* Insulating	3			
12	18		74033101	* M 6 x 16 screw	3			
13	4		74011002	* M 6 nut	3			
14	1		32100460	* Venturi stop plate	3			
15	3		32100669	* Feeding tank distance sleeve	3			
16	3		72051212	* Venturi	3			
17	1		32100457	* Filter casing	3			
18	1		32100454	* Feeding tank	3			
19	3		72051221	* Injector, Ø 1.85	1,2			
or	3		72051217	* Injector, Ø 2.00	1,2			
or	3		72051215	* Injector, Ø 2.10	1,2			
or	3		72051224	* Injector, Ø 3.70	1,2			
20	1		32100458	* Filter casing	3			
21	1		71075018	* Joint	1,2			
22	1		72011143	* Adjustment electrovalve block	1,2			
23	1		72011144	* Right flange G 3/4"	1,2			
24	1		72011145	* Elbow flanged G 3/4"	1,2			
25	2		72011148	* O-ring joint	1,2			
26	1		72010081	* Tap G 3/4"	3			
27	1		72043024	* Welding stud G 3/4"	3			
28	1		32100464	* Tap stop lever	3			
29	1		32006983	* Filter frame	3			
30	1	32101305	* Filter	3				
31	1	73016168	* Insulating	3				
32	1	-	Electrovalve block strand	3				

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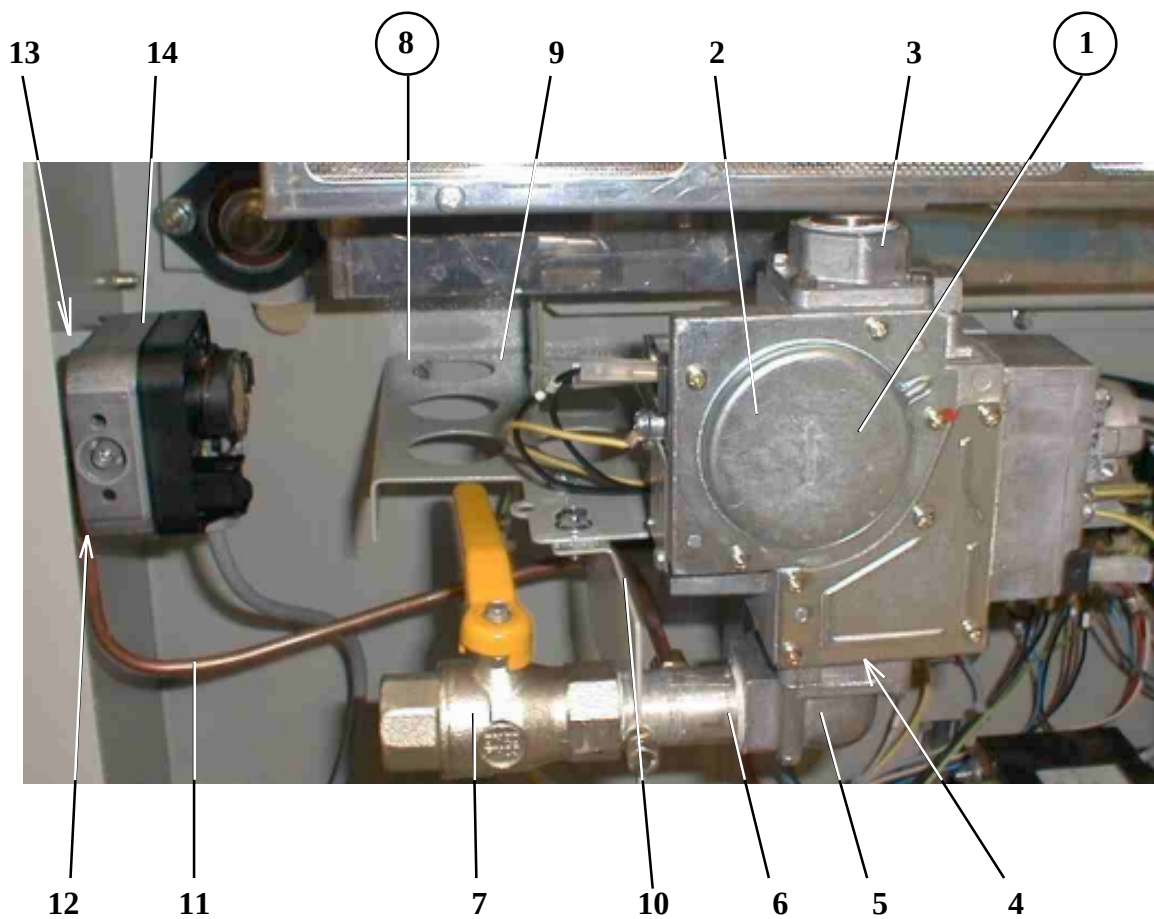
02106002			SPARE PARTS LIST				Chapter	Page
							12	76
GAS HEATING IRONER 2.8 m					Illustration	Issue	Month	Year
					06100508	02	0201	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55008182	Gas pipe burner	3			
2	1		32100492	* Pipe burner body	3			
3	34		72051209	* Ceramic plate	1,2			
4	17		73016150	* Pipe burner ceramic joint	3			
5	1		32100453	* Angle	3			
6	1		32100663	* Electrode protection cape	3			
7	1		32100452	* Electrode support	3			
8	1		71088032	* Lighting + control electrode	1,2			
9	2		71040070	* Electrode threads	1,2			
10	1		32100668	* Filter casing support	3			
11	3		73016165	* Insulating	3			
12	18		74033101	* M 6 x 16 screw	3			
13	4		74011002	* M 6 nut	3			
14	1		32100460	* Venturi stop plate	3			
15	3		32100669	* Feeding tank distance sleeve	3			
16	3		72051212	* Venturi	3			
17	1		32100457	* Filter casing	3			
18	1		32100454	* Feeding tank	3			
19	3		72051217	* Injector, Ø 2.00	1,2			
or	3		72051214	* Injector, Ø 2.05	1,2			
or	3		72051216	* Injector, Ø 2.20	1,2			
or	3		72051225	* Injector, Ø 3.80	1,2			
20	1		32100458	* Filter casing	3			
21	1		71075018	* Joint	1,2			
22	1		72011143	* Adjustment electrovalve block	1,2			
23	1		72011144	* Right flange G 3/4"	1,2			
24	1		72011145	* Elbow flanged G 3/4"	1,2			
25	2		72011148	* O-ring joint	1,2			
26	1		72010081	* Tap G 3/4"	3			
27	1		72043024	* Welding stud G 3/4"	3			
28	1		32100464	* Tap stop lever	3			
29	1		32006983	* Filter frame	3			
30	1	32101305	* Filter	3				
31	1	73016168	* Insulating	3				
32	1	-	Electrovalve block strand	3				
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							12	78
GAS HEATING IRONER 3.2 m					Illustration	Issue	Month	Year
					06100508	02	02	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55007166	Gas pipe burner	3			
2	1		32100491	* Pipe burner body	3			
3	39		72051209	* Ceramic joint	1,2			
4	19		73016150	* Pipe burner ceramic joint	3			
5	1		32100453	* Angle	3			
6	1		32100663	* Electrode protection cape	3			
7	1		32100452	* Electrode support	3			
8	1		71088032	* Lighting + control electrode	1,2			
9	2		71040070	* Electrode threads	1,2			
10	1		32100668	* Filter casing support	3			
11	3		73016165	* Insulating	3			
12	18		74033101	* M 6 x 16 screw	3			
13	4		74011002	* M 6 nut	3			
14	1		32100460	* Venturi stop plate	3			
15	3		32100669	* Feeding tank distance sleeve	3			
16	3		72051212	* Venturi	3			
17	1		32100457	* Filter casing	3			
18	1		32100454	* Feeding tank	3			
19	3		72051214	* Injector, Ø 2.05	1,2			
or	3		72051215	* Injector, Ø 2.10	1,2			
or	3		72051202	* Injector, Ø 2.30	1,2			
or	3		72051226	* Injector, Ø 4.00	1,2			
20	1		32100458	* Filter casing	3			
21	1		71075018	* Joint	1,2			
22	1		72011143	* Adjustment electrovalve block	1,2			
23	1		72011144	* Right flange G 3/4"	1,2			
24	1		72011145	* Elbow flanged G 3/4"	1,2			
25	2		72011148	* O-ring joint	1,2			
26	1		72010081	* Tap G 3/4"	3			
27	1		72043024	* Welding stud G 3/4"	3			
28	1		32100464	* Tap stop lever	3			
29	1		32006983	* Filter frame	3			
30	1	32101305	* Filter	3				
31	1	73016168	* Insulating	3				
32	1	-	Electrovalve block strand	3				

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AUSTRALIA
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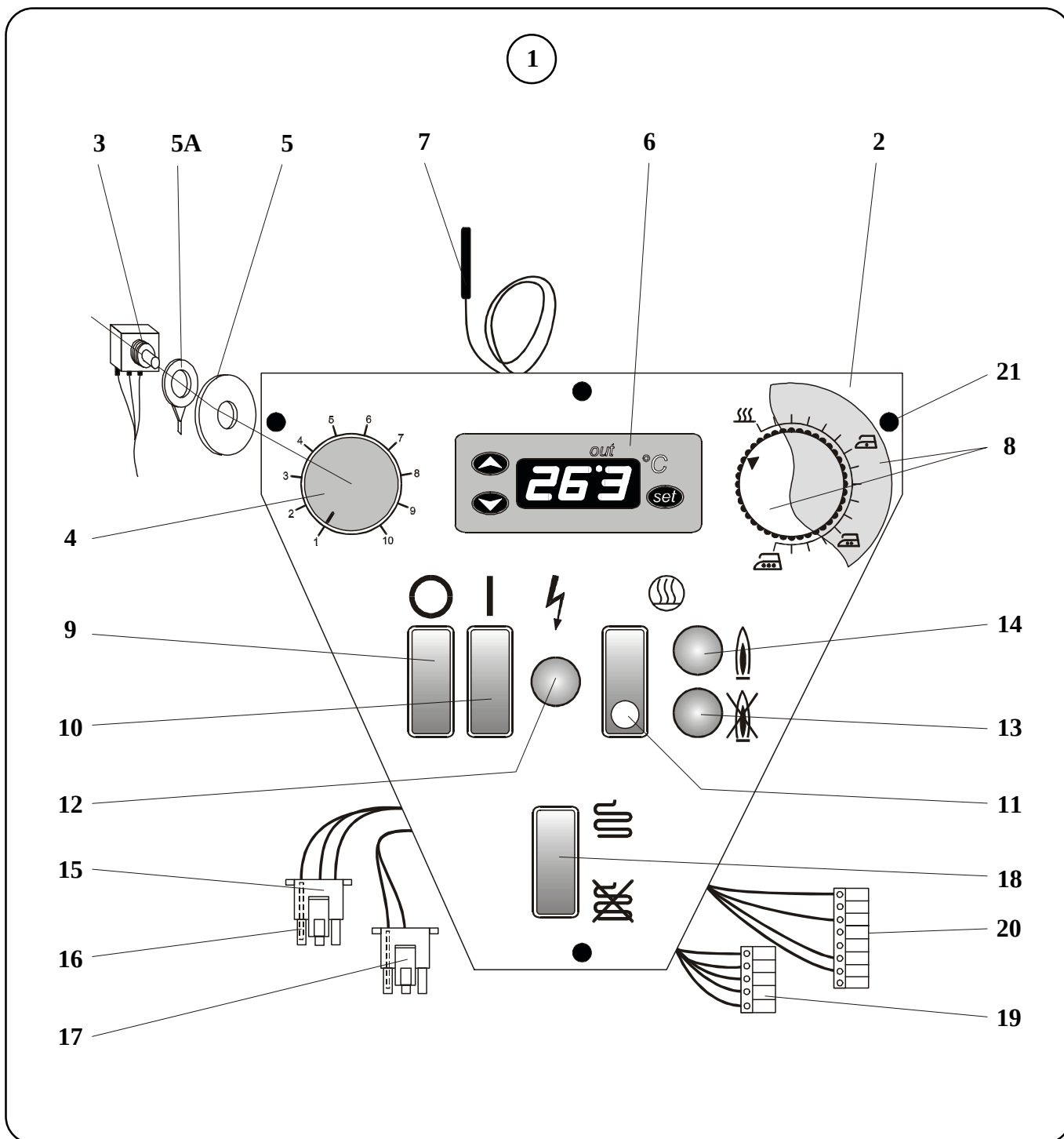
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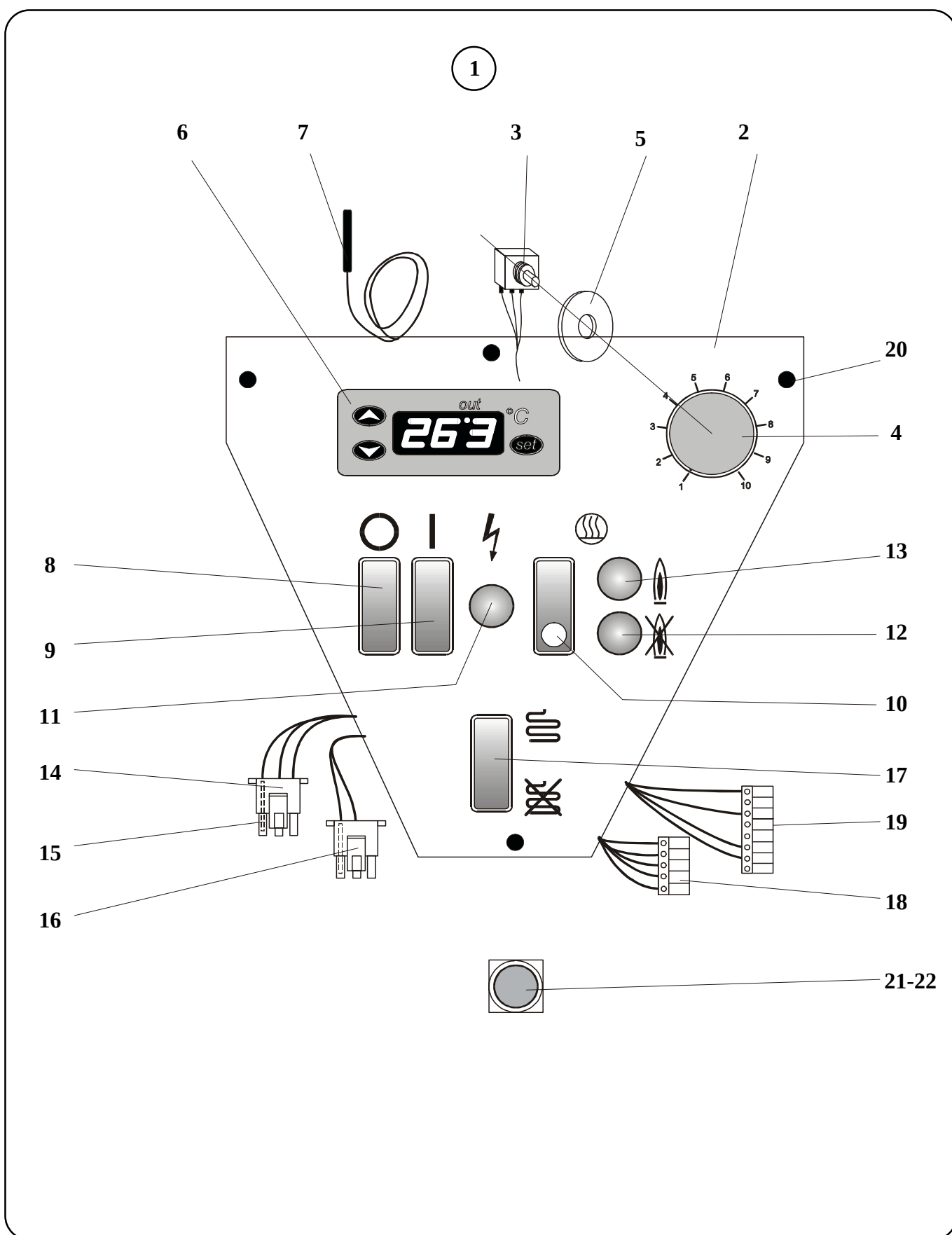
02106002			SPARE PARTS LIST				Chapter	Page		
GAS HEATING IRONER AUSTRALIA							12	78A		
							Illustration	Issue	Month	Year
							06100587	01	09	99
Ite	Quantity		Article N°	Description	Info	Notes				
1	1		55009926	Gas pipe burner	3					
2	1		72011136	* Electrovalve	1,2					
3	1		72011144	* G 3/4" Right flange	1,2					
4	2		72011148	* O-ring joint	1,2					
5	1		72011145	* G 3/4" Elbow flanged	1,2					
6	1		32007052	* T	3					
7	1		72010081	* G 3/4" Tap	3					
8	1		55009921	Electrovalve support	3					
9	1		32102084	* 1er element flange	3					
10	1		32102085	* 2er element flange	3					
11	1		32102096	Copper tube	3					
12	1		72044094	G1/4 Square	3					
13	1		32102097	Air pressure switch support	3					
14	1		72060054	Air pressure switches	1,2					

Steam heating

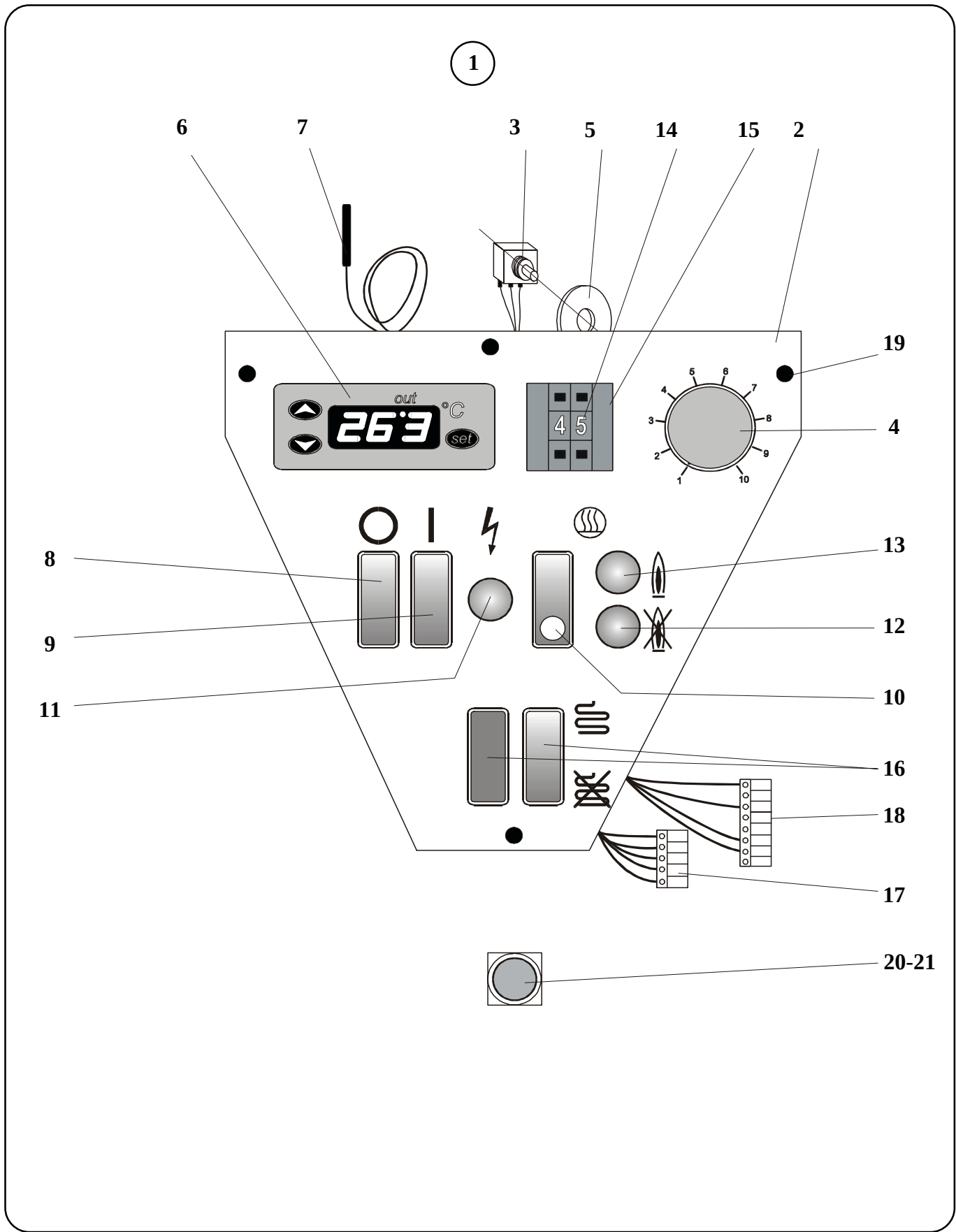
Version for machines to no 85200014 (gas heating / electric heating)



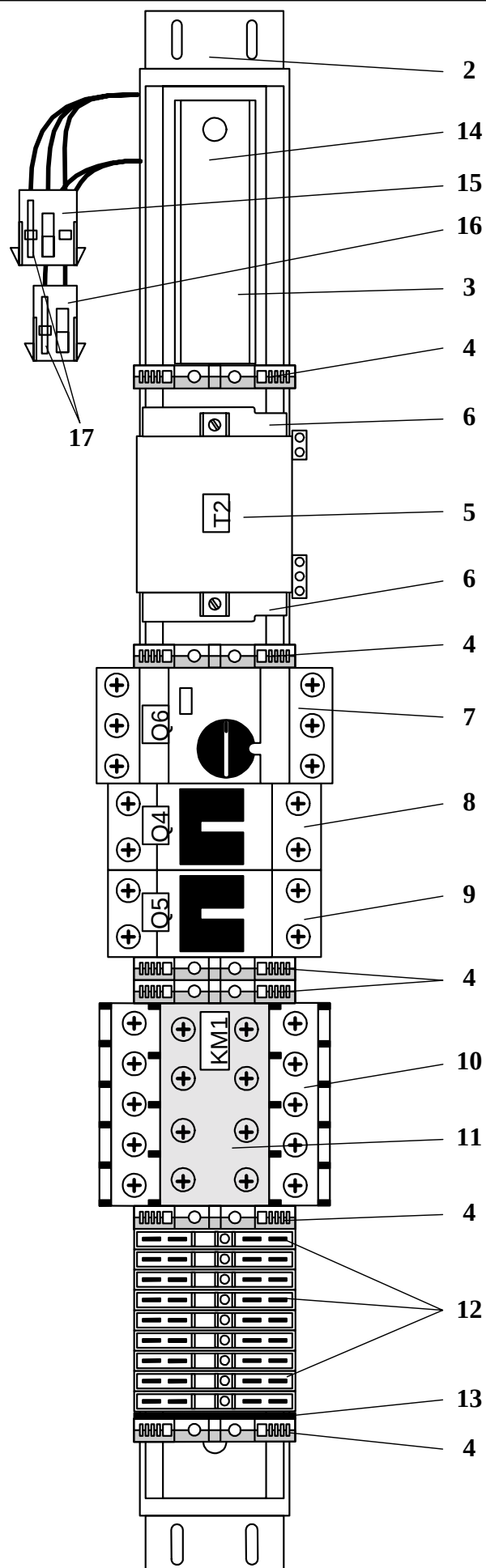
02106002			SPARE PARTS LIST				Chapter	Page
							13	80
CONTROL PANEL					Illustration	Issue	Month	Year
					06100517	04	09	99
Ite	Quantity		Article N°	Description	Info	Notes		
1	1		55008688	Control panel, electric heating	3	ironer without folding		
or	1		55008684	Control panel, electric heating	3	ironer with folding		
or	1		55009524	Control panel, with air circulation	3	ironer without folding		
or	1		55009525	Control panel, with air circulation	3	ironer with folding		
or	1		55007115	Control panel, gas heating	3	ironer without folding		
or	1		55008039	Control panel, gas heating	3	ironer with folding		
or	1		55008685	Control panel, steam heating	3	ironer without folding		
or	1		55009509	Control panel, steam heating	3	ironer with folding		
2	1		71060057	* Control panel	3			
3	1		71082071	* Potentiometer	1,2			
4	1		71082072	* Potentiometer button	3			
5	1		74036803	* Washer	3			
5A	1		71074174	* Ring terminal Ø 10	3			
6	1		71031065	* P.I.D thermostat	1,2	electric ironer		
or	1		71031054	* Thermometer 0-200 °C (gas heat.)	1,2	to no 81300010		
or	1		71031061	* Electronic thermoregulator (" ")	1,2	from no 81300011		
or	1		71031054	* Thermometer 0-200 °C (steam heat)	1,2			
7	1		71031057	* Temperature probe	1,2			
8	1		71030062	* Adjustment thermostat	1,2	gas / electric ironer		
or	1		32101865	* Obturator	1,2	steam ironer		
or	1		32101865	* Obturator	1,2	ironer with air circulation		
9	1		71054159	* Red stop switch	1,2			
10	1		71054158	* Green stop switch	1,2			
11	1		71054157	* On/Off switch	1,2	gas / electric ironer		
or	1		71054170	* Obturator	1,2	steam ironer		
12	1		71072057	* Green indicator	1,2			
13	1		71072058	* Orange indicator	1,2			
14	1		71072059	* White indicator	1,2			
15	1		71074129	* Connector, 9 pins	3	ironer without folding		
16	1		71074131	* Connector, 6 pins	3	ironer without folding		
17	7		71074135	* Male socket	3	ironer without folding		
18	1		71054156	* Single-pole switch	1,2	ironer with folding		
19	1		71074122	* Connector, 5 points	3	ironer with folding		
20	1		71074123	* Connector, 8 points	3	ironer with folding		
21	4		74023092	Rivet	1,2			



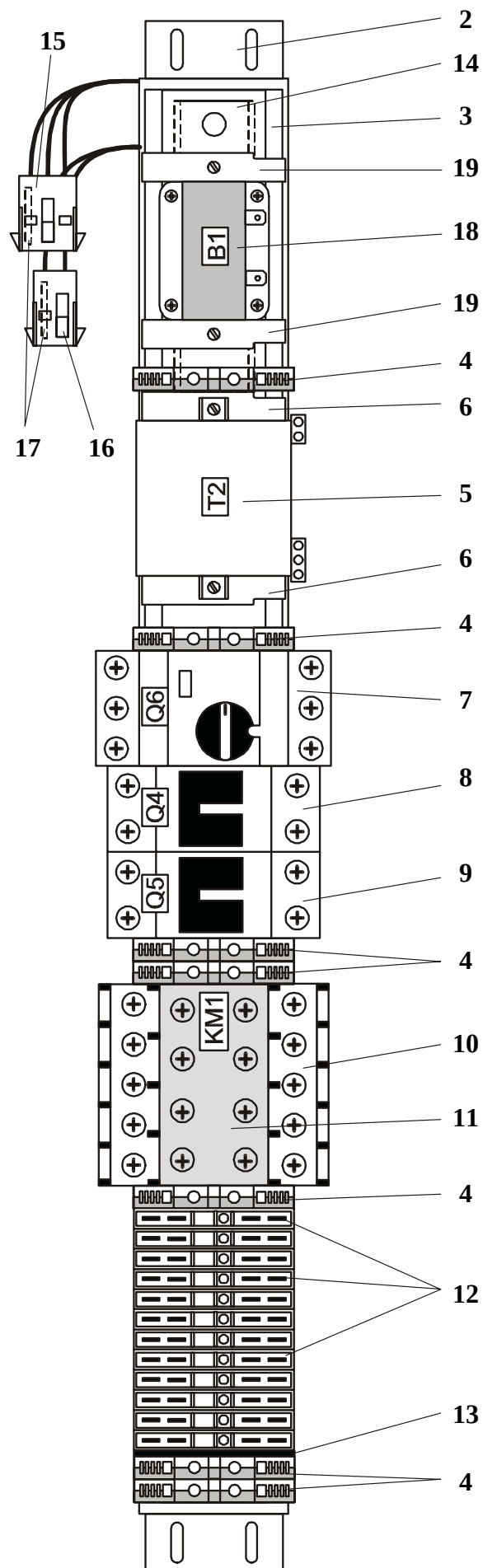
02106002			SPARE PARTS LIST			Chapter	Page
						13	80B
						Month	Year
						09	99
CONTROL PANEL			Illustration	Issue			
			06100576	02			
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55008688	Control panel, electric heating	3	ironer without folding	
or	1		55008688	Control panel, electric heating	3	ironer with rear outlet	
or	1		55008684	Control panel, electric heating	3	ironer with folding	
or	1		55009524	Control panel, with air circulation	3	ironer without folding	
or	1		55009524	Control panel, with air circulation	3	ironer with rear outlet	
or	1		55009525	Control panel, with air circulation	3	ironer with folding	
or	1		55007115	Control panel, gas heating	3	ironer without folding	
or	1		55007115	Control panel, gas heating	3	ironer with rear outlet	
or	1		55008039	Control panel, gas heating	3	ironer with folding	
2	1		71060062	* Control panel	3		
3	1		71082071	* Potentiometer	1,2		
4	1		71082072	* Potentiometer button	3		
5	1		74036803	* Washer	3		
6	1		71031065	* P.I.D thermostat	1,2	electric ironer	
or	1		71031061	* Electronic thermoregulator	1,2	gas ironer	
or	1		71031054	* Thermometer 0-200 °C-	1,2	steam ironer	
7	1		71031057	* Temperature probe	1,2		
8	1		71054159	* Red stop switch	1,2		
9	1		71054158	* Green stop switch	1,2		
10	1		71054157	* On/Off switch	1,2	gas / electric ironer	
or	1		71054170	* Obturator	1,2	steam ironer	
11	1		71072057	* Green indicator	1,2		
12	1		71072058	* Orange indicator	1,2		
13	1		71072059	* White indicator	1,2		
14	1		71074129	* Connector, 9 pins	3	ironer without folding	
15	1		71074131	* Connector, 6 pins	3	ironer without folding	
16	7		71074135	* Male socket	3	ironer without folding	
17	1		71054156	* Single-pole switch	1,2	ironer with folding	
18	1		71074122	* Connector, 5 points	3	ironer with folding	
19	1		71074123	* Connector, 8 points	3	ironer with folding	
20	4		74023092	Rivet	1,2		
* 21	1		71054127	Green pushbutton (on left casing)	1,2	Australia - gas heating	
* 22	1		71054130	Contact block (on left casing)	1,2	Australia - gas heating	



02106002			SPARE PARTS LIST			Chapter	Page
						13	80C
CONTROL PANEL			Illustration	Issue		Month	Year
LENGTH FOLDING WITH COUNTING WHEEL			06100589	01		11	99
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55010004	Control panel, gas heating	3		
2	1		71060063	* Control panel	3		
3	1		71082071	* Potentiometer	1,2		
4	1		71082072	* Potentiometer button	3		
5	1		74036809	* Washer	3		
6	1		71031065	* P.I.D thermostat	1,2	electric ironer	
or	1		71031061	* Electronic thermoregulator	1,2	gas ironer	
or	1		71031054	* Thermometer 0-200 °C	1,2	steam ironer	
7	1		71031057	* Temperature probe	1,2		
8	1		71054159	* Red stop switch	1,2		
9	1		71054158	* Green stop switch	1,2		
10	1		71054157	* On/Off switch	1,2	gas / electric ironer	
or	1		71054170	* Obturator	1,2	steam ironer	
11	1		71072057	* Green indicator	1,2		
12	1		71072058	* Orange indicator	1,2		
13	1		71072059	* White indicator	1,2		
14	1		32102049	* Counting wheel	1,2		
15	1		71054180	* Mask	1,2		
16	1		71054156	* Single-pole switch	1,2		
17	1		71074122	* Connector, 5 points	3		
18	1		71074123	* Connector, 8 points	3		
19	4		74023092	Rivet	1,2		
20	1		71054127	Green pushbutton (on left casing)	1,2	Australia - gas heating	
21	1		71054130	Contact block (on left casing)	1,2	Australia - gas heating	

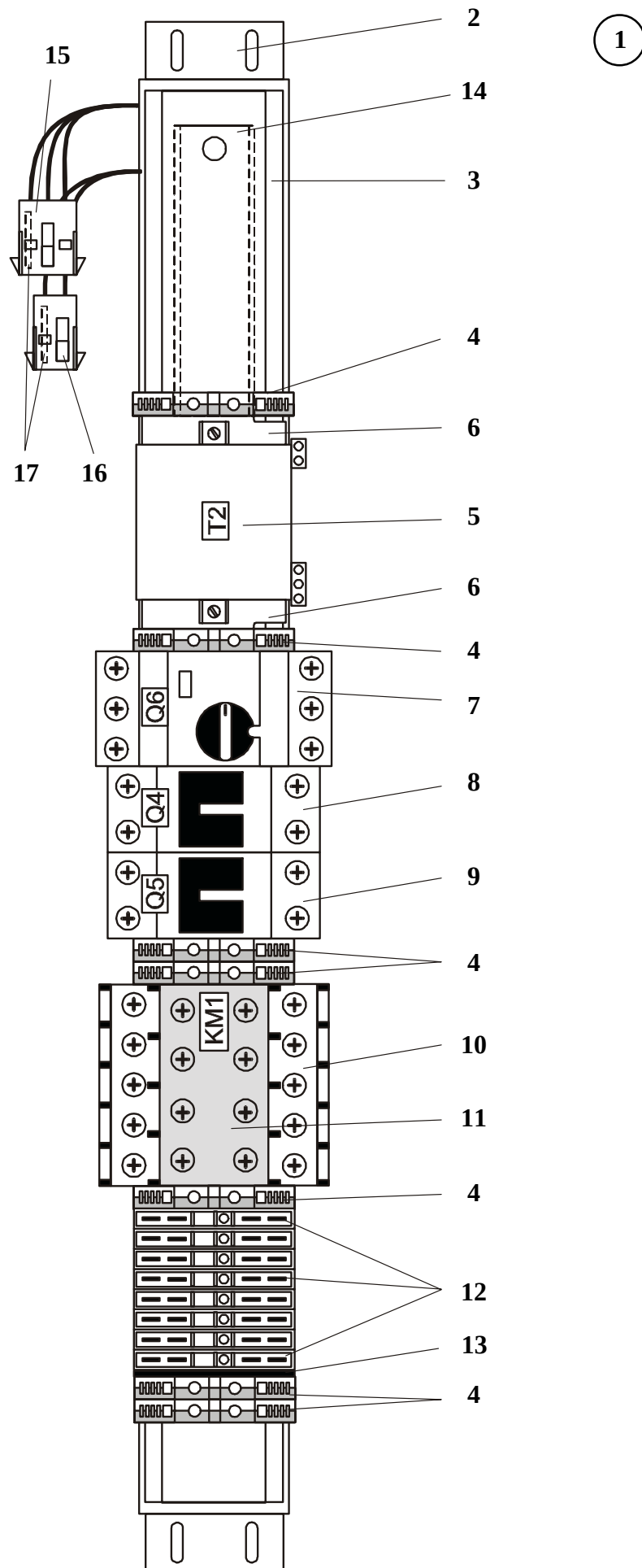


02106002			SPARE PARTS LIST			Chapter	Page
CONTROL PLATE electric heating with or without air circulation (without folding / rear outlet)			Illustration		Issue	14	82
						Month	Year
			06100511		03	12	98
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55008683	Control plate	3	ironer without folding ironer with rear outlet	
or	1		55009360	Control plate	3		
2	1		32100680	* Control plate support	3	ironer without folding ironer with rear outlet	
3	1		32004566	* Structural steel, lenght : 500 mm	3		
4	7		71075058	* Earth terminal, 2.5 mm ²	3		
5	1		71031055	* Transformer 12 V	1,2		
6	2		71081013	* Snap nut	3		
7	1		71082296	* Magnetic breaker	1,2		
8	1		71082144	* Two-pole breaker	1,2		
or	1		71082336	* Two-pole breaker	1,2		
9	1		71082354	* Two-pole breaker	1,2		
10	1		71050182	* Three-pole contactor	1,2		
11	1		71050184	* Series contact	1,2	ironer without folding ironer with rear outlet	
12	10		71075033	* Connection terminal	3		
or	13		71075033	* Connection terminal	3		
13	1		71075038	* End flange	3		
* 14	0.5	m	71081022	* Chute	3		
15	1		71074130	* Connector, 9 pins	3		
16	1		71074132	* Connector, 6 pins	3		
17	11		71074136	* Female socket	3		

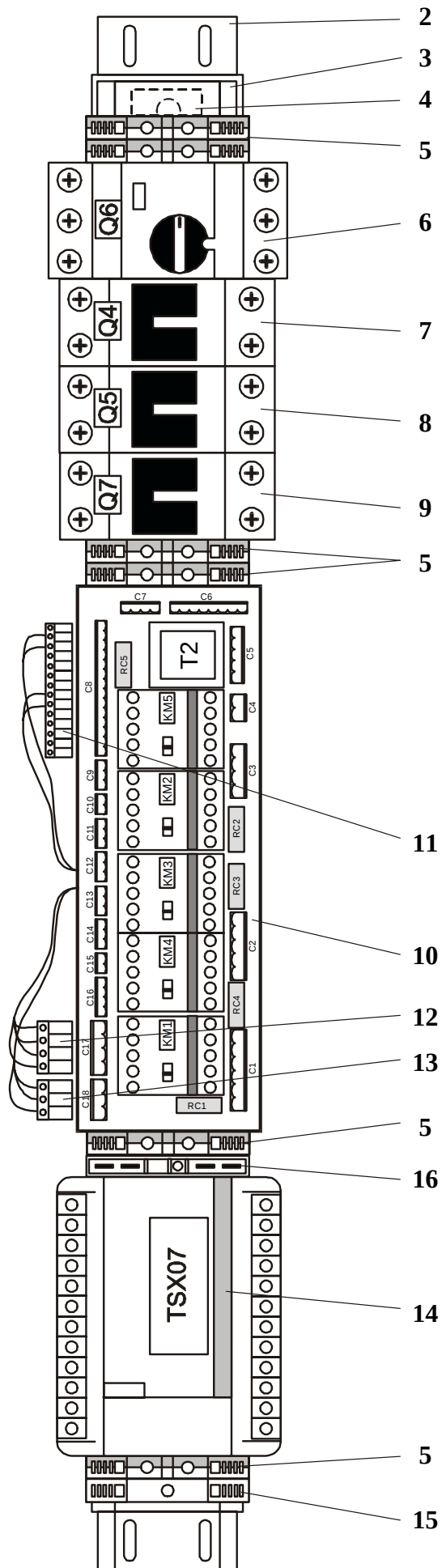


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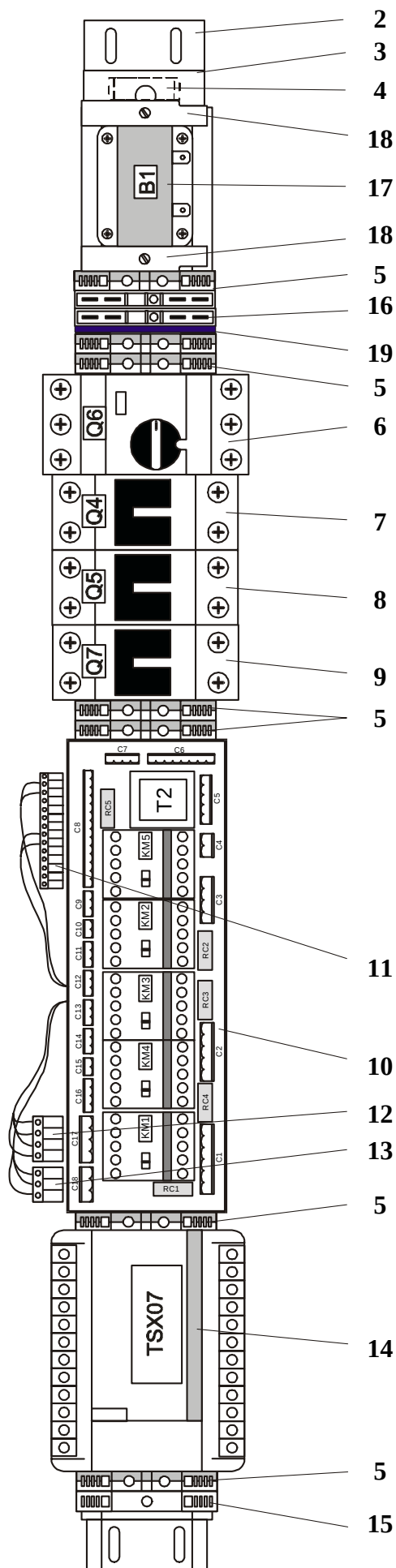
02106002			SPARE PARTS LIST				Chapter	Page		
CONTROL PLATE WITHOUT FOLDING ELECTRIC HEATING							14	82B		
							Illustration	Issue	Month	Year
							06100577	01	01	99
Ite	Quantity		Article N°	Description	Info	Notes				
1	1	m	55005683	Control plate	3	ironer without folding				
or	1		55009360	Control plate	3	ironer with rear outlet				
2	1		32100680	* Control plate support	3					
3	1		32004566	* Structural steel, length : 500 mm	3					
4	7		71075058	* Earth terminal, 2.5 mm²	3					
5	1		71031055	* Transformer 12 V	1,2					
6	2		71081013	* Snap nut	3					
7	1		71082296	* Magnetic breaker	1,2					
8	1		71082144	* Two-pole breaker	1,2	ironer without folding				
or	1		71082336	* Two-pole breaker	1,2	ironer with rear outlet				
9	1		71082354	* Two-pole breaker	1,2					
10	1		71050182	* Three-pole contactor	1,2					
11	1		71050184	* Series contact	1,2					
12	11		71075033	* Connection terminal	3	ironer without folding				
or	13		71075033	* Connection terminal	3	ironer with rear outlet				
13	1		71075038	* End flange	3					
14	0.5		71081022	* Chute	3					
15	1		71074130	* Connector, 9 pins	3					
16	1		71074132	* Connector, 6 pins	3					
17	11	71074136	* Female socket	3						
18	1	71030052	* Safety thermostat	1,2						
19	2	71081013	* Snap nut	3						



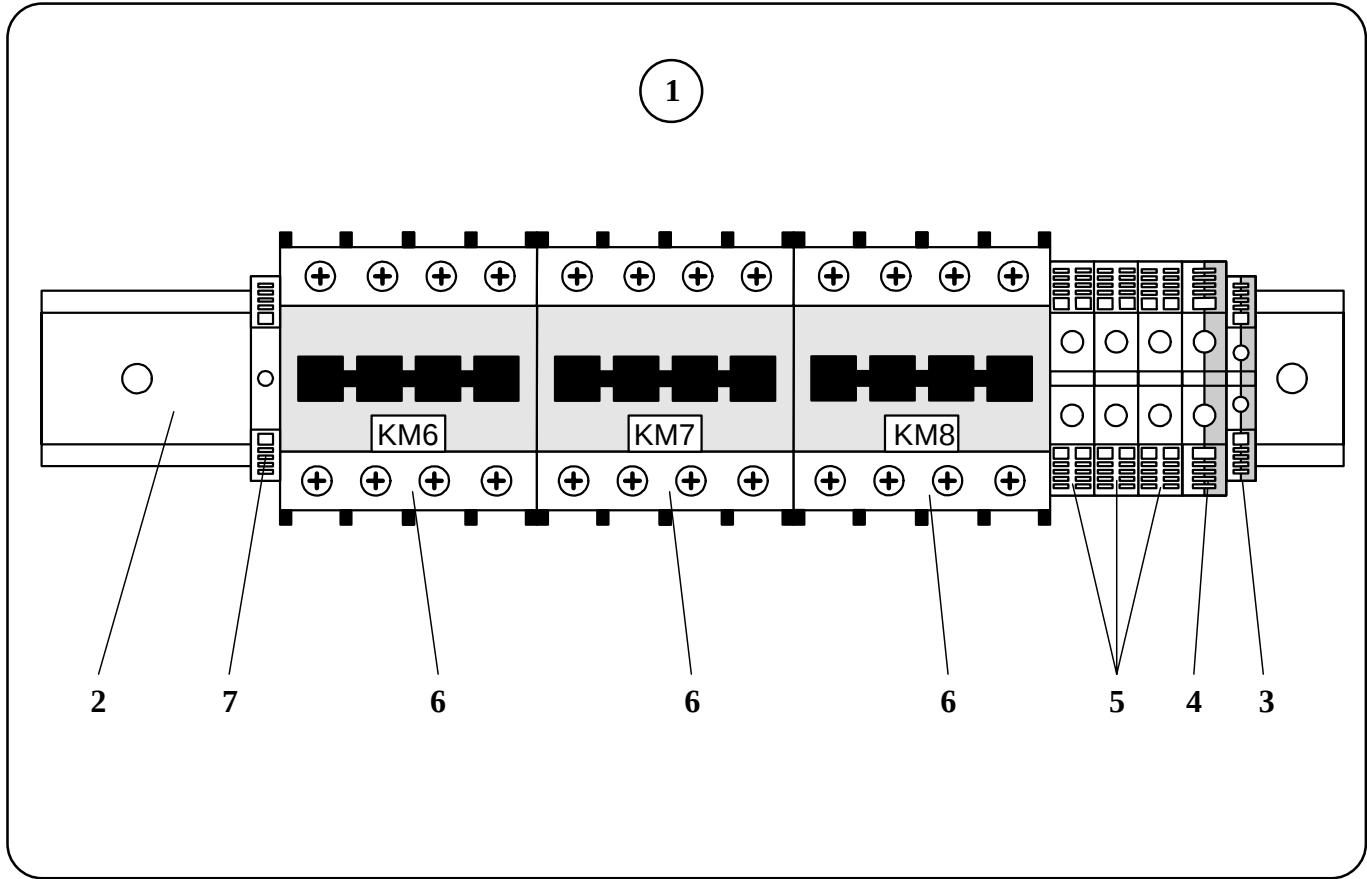
02106002			SPARE PARTS LIST			Chapter	Page
CONTROL PLATE WITHOUT FOLDING ELECTRIC HEATING WITH AIR CIRCULATION			Illustration		Issue	14	82C
						Month	Year
			06100575		01	01	99
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55009712	Control plate	3	ironer without folding ironer with rear outlet	
or	1		55009711	Control plate	3		
2	1		32100680	* Control plate support	3	ironer without folding ironer with rear outlet	
3	1		32004566	* Structural steel, length : 500 mm	3		
4	7		71075058	* Earth terminal, 2.5 mm ²	3		
5	1		71031055	* Transformer 12 V	1,2		
6	2		71081013	* Snap nut	3		
7	1		71082296	* Magnetic breaker	1,2		
8	1		71082144	* Two-pole breaker	1,2		
or	1		71082336	* Two-pole breaker	1,2		
9	1		71082354	* Two-pole breaker	1,2		
10	1		71050182	* Three-pole contactor	1,2		
11	1		71050184	* Series contact	1,2	ironer without folding ironer with rear outlet	
12	8		71075033	* Connection terminal	3		
or	11		71075033	* Connection terminal	3		
13	1		71075038	* End flange	3		
14	0.5	m	71081022	* Chute	3		
15	1		71074130	* Connector, 9 pins	3		
16	1		71074132	* Connector, 6 pins	3		
17	11		71074136	* Female socket			



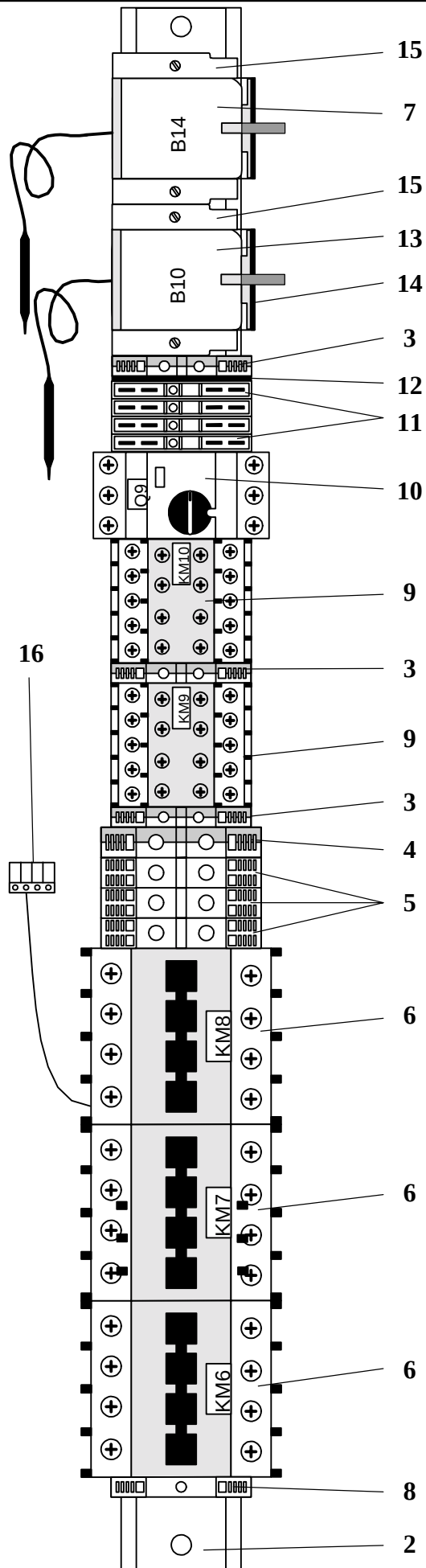
02106002			SPARE PARTS LIST			Chapter	Page
						14	84
						Month	Year
						09	97
CONTROL PLATE (electric heating with folding)			Illustration	Issue			
			06100515	02			
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55008707	Control plate	3	to no 81300010 from no 81300011	
or	1		55007558	Control plate	3		
2	1		32100680	* Control plate support	3		
3	1		32004661	* Structural steel, length : 650 mm	3		
4	0.6	m	71081008	* Chute	3		
5	6		71075058	* Earth terminal, 2.5 mm ²	3		
6	1		71082296	* Three-pole breaker	1,2		
7	1		71082144	* Two-pole breaker	1,2		
8	1		71082354	* Two-pole breaker	1,2		
9	1		71082340	* Two-pole breaker	1,2		
10	1		71082345	* Interconnection board	1,2		
11	1		71074126	* Connector, 14 points	3		
12	1		71074150	* Connector, 4 points	3		
13	1		71074151	* Connector, 3 points	3		
14	1		32101503	* Configured automate	1,2		
15	1		71075037	* End flange	3		
16	1		71075033	* Connection terminal	3		

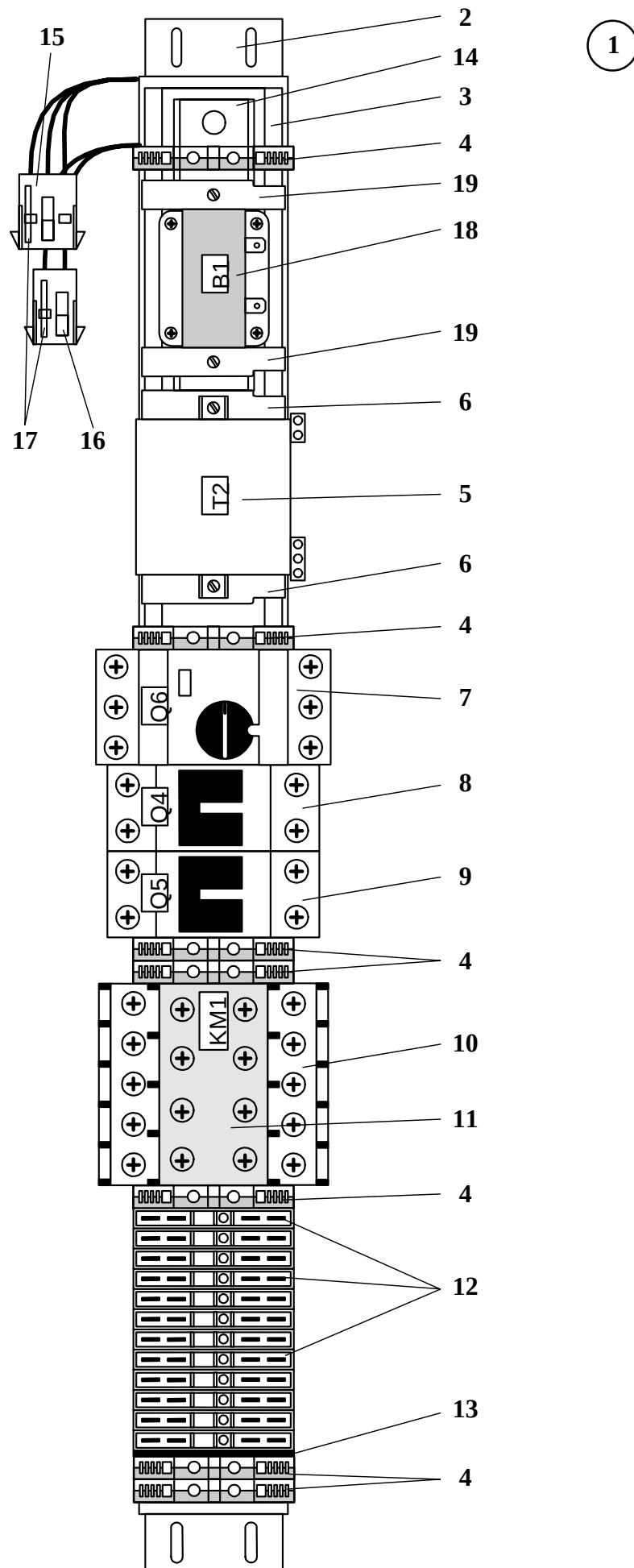


02106002			SPARE PARTS LIST			Chapter	Page
CONTROL PLATE GAS AND ELECTRIC WITH FOLDING			Illustration		Issue	14	84B
						Month	Year
			06100574		02	11	99
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55009703	Control plate	3	with Counting wheel	
2	1		32100680	* Control plate support	3		
3	1		32007516	* Structural steel, length : 750 mm	3		
4	0.6	m	71081008	* Chute	3		
5	7		71075058	* Earth terminal, 2.5 mm ²	3		
6	1		71082296	* Three-pole breaker	1,2		
7	1		71082144	* Two-pole breaker	1,2		
8	1		71082354	* Two-pole breaker	1,2		
9	1		71082340	* Two-pole breaker	1,2		
10	1		71082345	* Interconnexion board	1,2		
11	1		71074126	* Connector, 14 points	3		
12	1		71074150	* Connector, 4 points	3		
13	1		71074151	* Connector, 3 points	3		
14	1		32101503	* Configured automate	1,2		
* or	1		32102021	* Configured automate	1,2		
15	1		71075037	* End flange	3		
16	2		71075033	* Connection terminal	3		
17	1		71030052	* Safety thermostat	1,2		
18	2		71081013	* Snap nut	3		

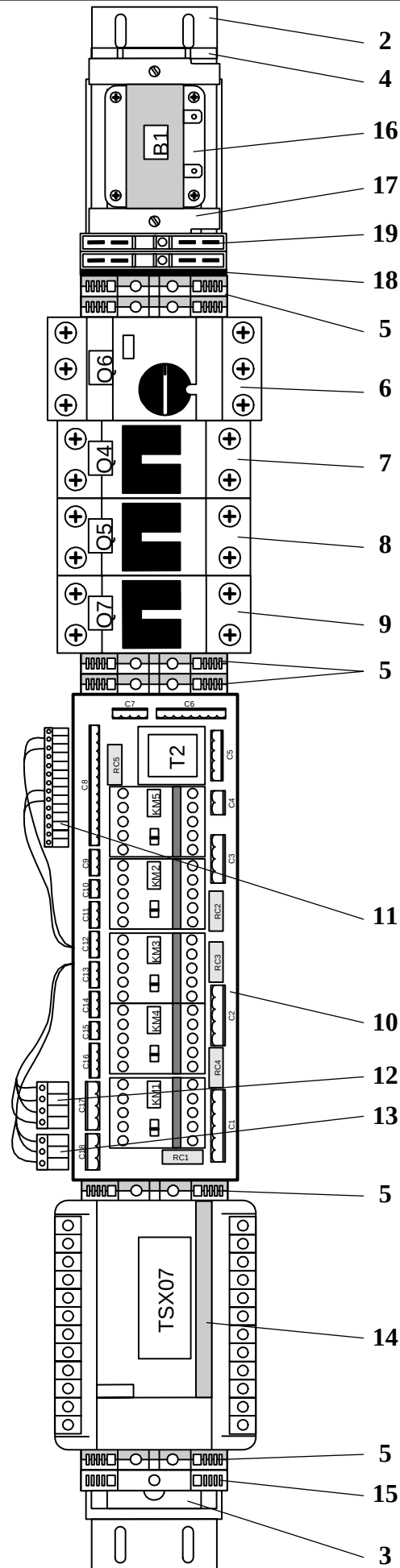


02106002			SPARE PARTS LIST			Chapter	Page
						14	86
ELECTRIC HEATING PLATE			Illustration	Issue	Month		Year
			06100510	01	01		98
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55007982	Electric heating plate	3	ironer without folding ironer with folding	
or	1		55008222	Electric heating plate	3		
2	1		32004371	* Structural steel, length : 400 mm	3		
3	1		71075058	* Earth terminal, 2.5 mm ²	3		
4	1		71075064	* Earth terminal, 16 mm ²	3		
5	3		71075065	* Phase terminal 16 mm ²	3		
6	3		71050067	* Contactor	1,2		
7	1		71075037	* End flange	3		

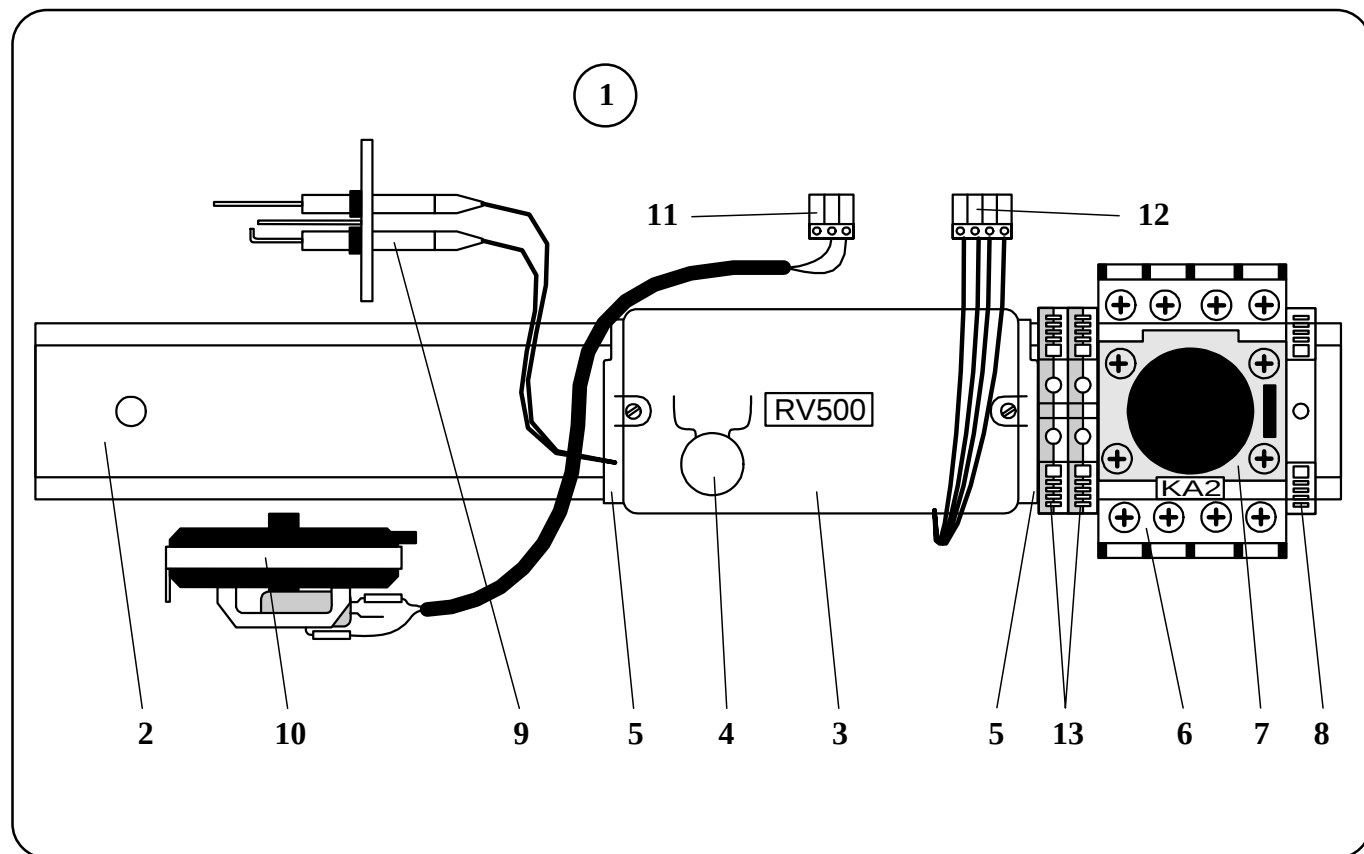




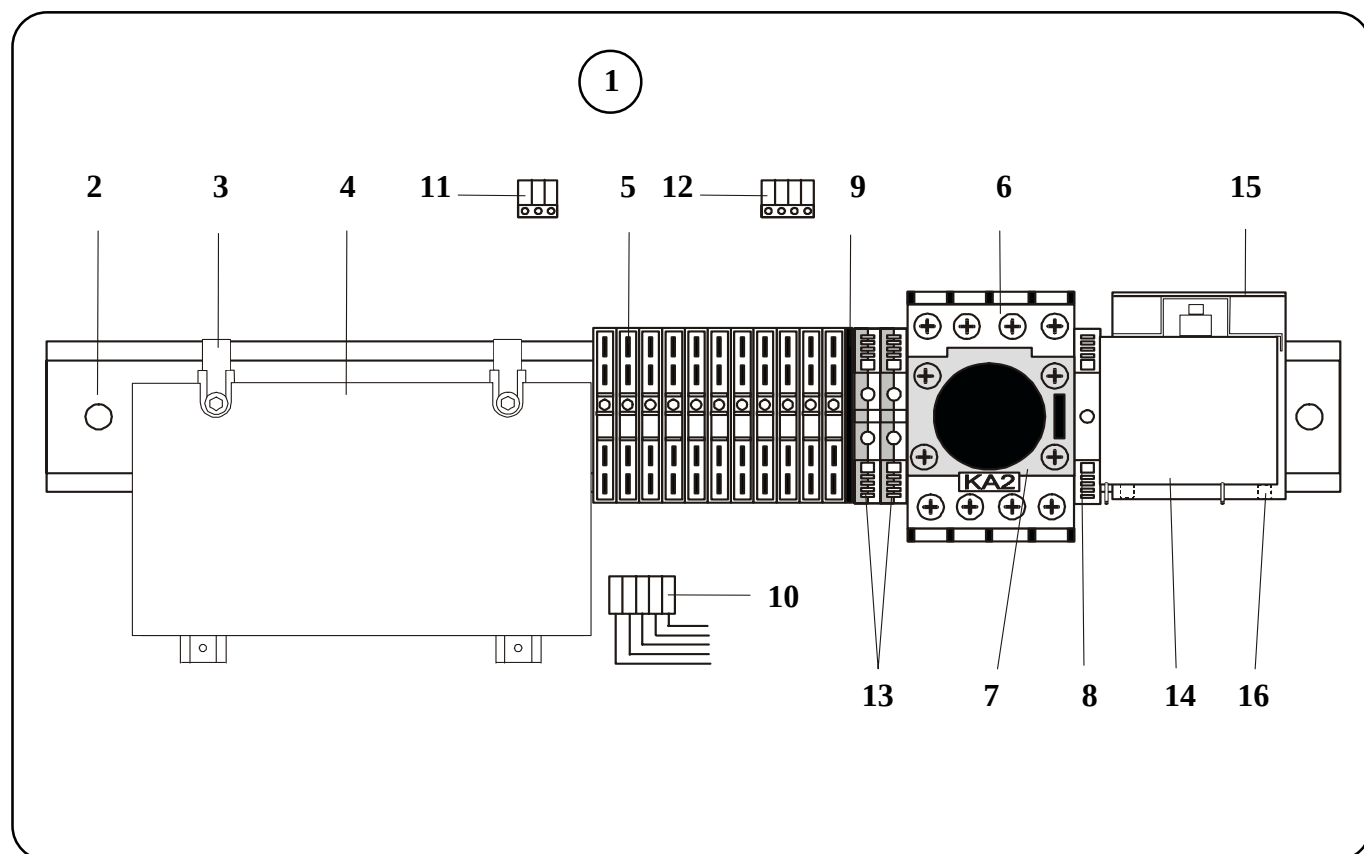
02106002			SPARE PARTS LIST				Chapter	Page
							14	90
CONTROL PLATE (gas heating without folding)					Illustration	Issue	Month	Year
					06100512	05	01	99
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	/16 m	55007118	Control plate	3	ironer without folding to no 85200014 ironer without folding from no 85200015 ironer with rear outlet to no 85200014 ironer with rear outlet from no 85200015		
or	1		55009692	Control plate	3			
or	1		55009361	Control plate	3			
or	1		55009693	Control plate	3			
2	1		32100680	* Control plate support	3			
3	1		32004566	* Structural steel, length : 500 mm	3			
4	7		71075058	* Earth terminal, 2.5 mm²	3			
5	1		71031055	* Transformer 12 V	1,2			
6	2		71081013	* Snap nut	3			
7	1		71082296	* Magnetic breaker	1,2			
8	1		71082144	* Two-pole breaker	1,2	ironer without folding ironer with rear outlet		
or	1		71082336	* Two-pole breaker	1,2			
9	1		71082354	* Two-pole breaker	1,2			
10	1		71050182	* Three-pole contactor	1,2			
11	1		71050184	* Series contact	1,2	to no 81300010 from no 81300011		
12	12		71075033	* Connection terminal	3			
or	14		71075033	* Connection terminal	3			
13	1		71075038	* End flange	3			
14	0.5		71081022	* Chute	3			
15	1		71074130	* Connector, 9 pins	3			
16	1		71074132	* Connector, 6 pins	3	to no 81300010 from no 85200015 to no 81300010 from no 85200015		
17	11		71074136	* Female socket	3			
18	1		71030052	* Safety thermostat	1,2			
or	1		71030052	* Safety thermostat	1,2			
19	2		71081013	* Snap nut	3			
or	2		71081013	* Snap nut	3			



02106002			SPARE PARTS LIST				Chapter	Page
							14	92
CONTROL PLATE (with folding) (all heating)					Illustration	Issue	Month	Year
					06100516	04	12	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1	m	55007558	Control plate	3	to no 81300010 from no 81300011		
2	1		32100680	* Control plate support	3			
3	1		32004661	* Structural steel, length : 650 mm	3			
4	0.5		71081022	* Chute	3			
5	6		71075058	* Earth terminal, 2.5 mm²	3			
or	7		71075058	* Earth terminal, 2.5 mm²	3			
6	1		71082296	* Three-pole breaker	1,2			
7	1		71082144	* Two-pole breaker	1,2			
8	1		71082354	* Two-pole breaker	1,2			
9	1		71082340	* Two-pole breaker	1,2			
10	1		71082345	* Interconnection board	1,2			
11	1		71074126	* Connector, 14 points	3			
12	1		71074150	* Connector, 4 points	3			
13	1		71074151	* Connector, 3 points	3			
14	1		32101503	* Configured automate	1,2			
15	1		71075037	* End flange	3			
16	1		71030052	* Thermostat	1,2			
17	2		71081020	* Snap nut	3			
18	1		71075038	* End flange	3			
19	2	71075033	* Connection terminal	3				



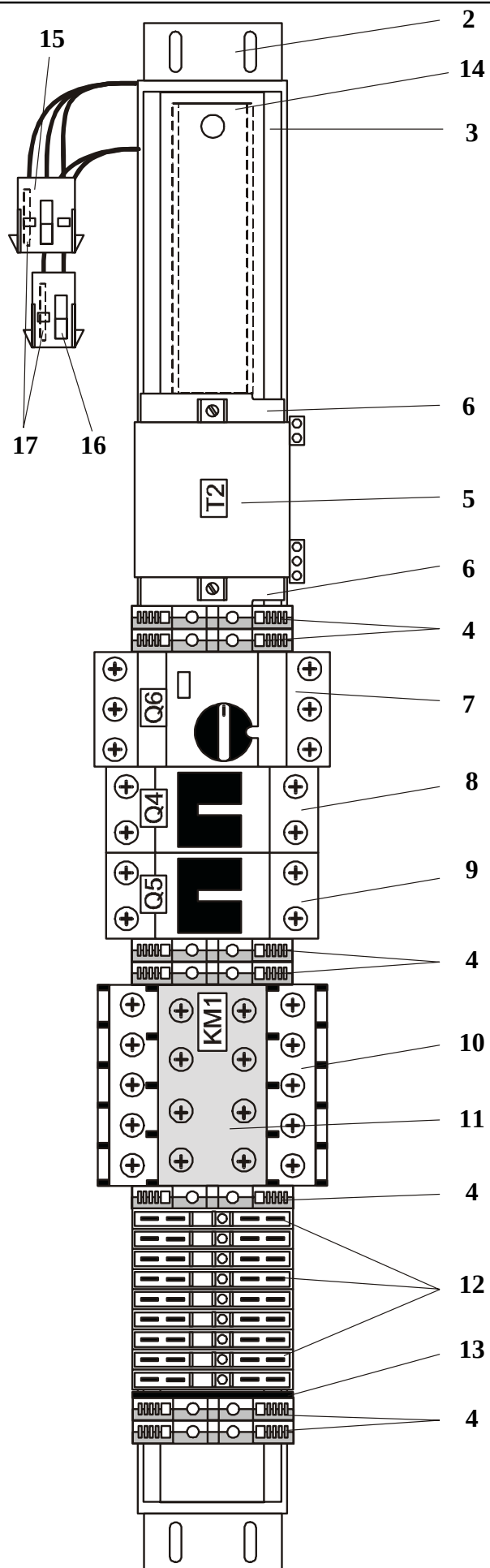
06100514



06100584

Issue	Month	Year
03	08	99

02106002			SPARE PARTS LIST			Chapter	Page
						14	94
GAS HEATING PLATE			Illustration	Issue	Month		Year
			06100514 / 584	02	08		99
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55008219	Gas heating plate	3	ironer without folding ironer with folding	
or	1		55008241	Gas heating plate	3		
2	1		32004371	* Structural steel, length : 400 mm	3		
3	1		71088018	* Ignitor RV500	1,2		
4	1		71082035	* Varistor 250 V	1,2		
5	2		71081013	* Snap nut	3		
6	1		71050071	* Contactor	1,2		
7	1		71052041	* Time-delay contact	1,2		
8	1		71075037	* Stop	3		
9	1		71088032	* Lighting + control electrode	1,2		
10	1		72060062	* Pressure switch C6065A	1,2		
11	1		71074121	* Connector, 3 points	3	ironer with folding ironer with folding	
12	1		71074141	* Connector, 4 points	3		
13	7		71075058	* Earth terminal, 2.5 mm ²	3		
*	1	1	55009974	Gas heating plate - Australia	3	ironer without folding and ironer with rear outlet ironer with folding	
	or	1	55009920	Gas heating plate - Australia	3		
2	1		32004371	* Structural steel, length : 400 mm	3	ironer with folding ironer with folding	
3	2		71081020	* Snap nut	3		
4	1		71088033	* Ignitor	1,2		
5	12		71075033	* Connection terminal	3		
6	1		71050071	* Contactor	1,2		
7	1		71052041	* Time-delay contact	3		
8	1		71075037	* Stop	3		
9	1		71075038	* End flange	3		
10	1		71088034	* Connector 5 points	3		
11	1		71074121	* Connector 3 points	3		
12	1		71074141	* Connector 4 points	3		
13	2		71075058	* Earth terminal 2.5 mm ²	3		
14	1		71030063	* Thermostat 220 °C	1,2		
15	1		32101458	* Thermostat support	1,2		
16	2		71081020	* Snap nut	3		

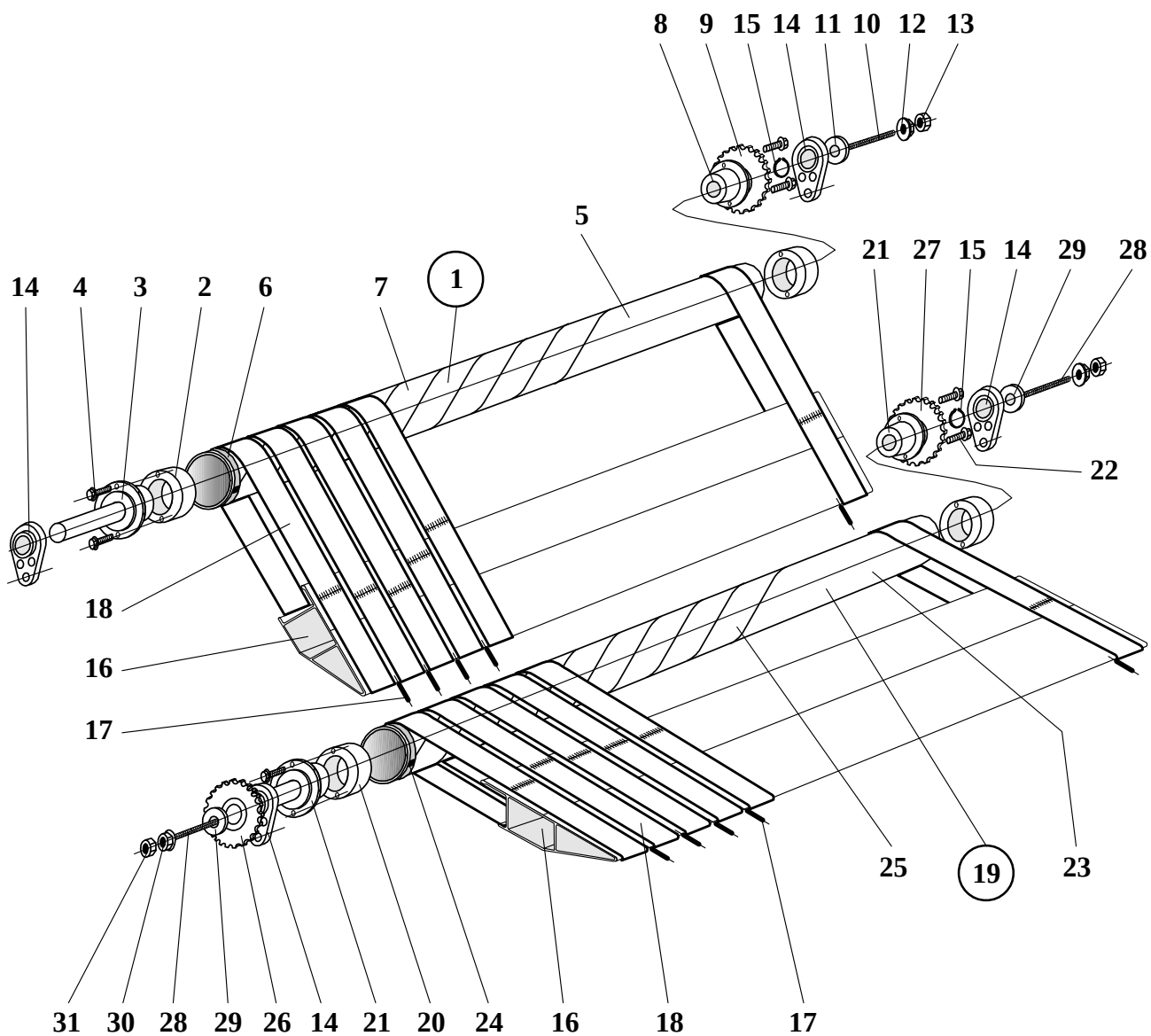


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02106002			SPARE PARTS LIST				Chapter	Page			
CONTROL PLATE STEAM HEATING WITHOUT FOLDING							14	94B			
							Illustration		Issue	Month	Year
							06100372		01	01	99
Ite	Quantity		Article N°	Description	Info	Notes					
1	1	m	55007118	Control plate	3	ironer without folding					
or	1		55009361	Control plate	3	ironer with rear outlet					
2	1		32100680	* Control plate support	3						
3	1		32004566	* Structural steel, length : 500 mm	3						
4	7		71075058	* Earth terminal, 2.5 mm²	3						
5	1		71031055	* Transformer 12 V	1,2						
6	2		71081013	* Snap nut	3						
7	1		71082296	* Magnetic breaker	1,2						
8	1		71082144	* Two-pole breaker	1,2	ironer without folding					
or	1		71082336	* Two-pole breaker	1,2	ironer with rear outlet					
9	1		71082354	* Two-pole breaker	1,2						
10	1		71050182	* Three-pole contactor	1,2						
11	1		71050184	* Series contact	1,2						
12	7		71075033	* Connection terminal	3	ironer without folding					
or	9		71075033	* Connection terminal	3	ironer with rear outlet					
13	1		71075038	* End flange	3						
14	0.5		71081022	* Chute	3						
15	1	71074130	* Connector, 9 pins	3							
16	1	71074132	* Connector, 6 pins	3							
17	11	71074136	* Female socket								

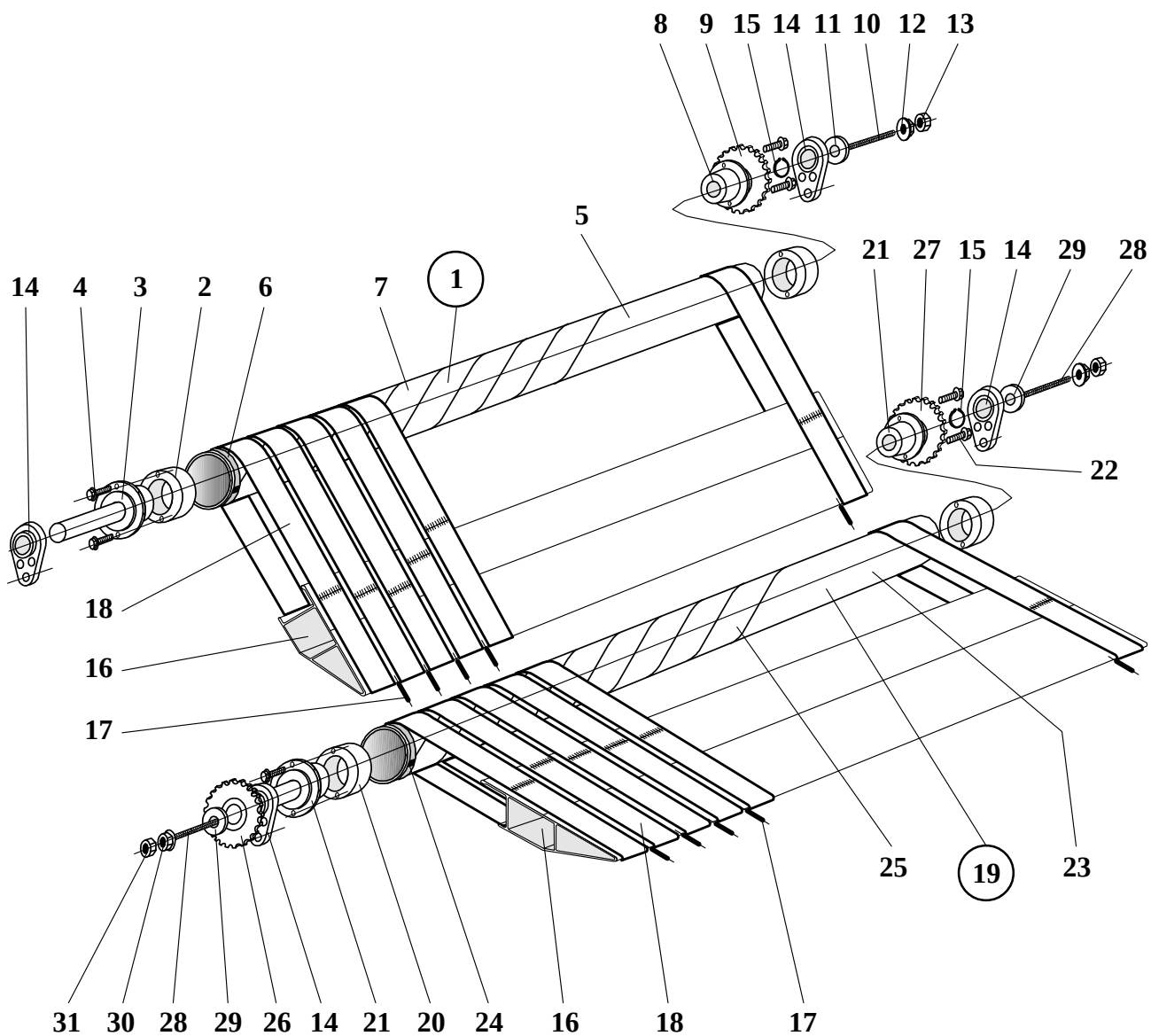


02106002			SPARE PARTS LIST				Chapter	Page		
CONTROL PLATE WITH FOLDING STEAM HEATING AND ELECTRIC HEATING WITH AIR CIRCULATION						Illustration	Issue	14	94C	
						06100573		01	Month	Year
									01	99
Ite	Quantity		Article N°	Description	Info	Notes				
1	1	m	55007558	Control plate	3					
2	1		32100680	* Control plate support	3					
3	1		32007516	* Structural steel, length : 750 mm	3					
4	0.5		71081022	* Chute	3					
5	6		71075058	* Earth terminal, 2.5 mm²	3					
6	1		71082296	* Three-pole breaker	1,2					
7	1		71082144	* Two-pole breaker	1,2					
8	1		71082354	* Two-pole breaker	1,2					
9	1		71082340	* Two-pole breaker	1,2					
10	1		71082345	* Interconnection board	1,2					
11	1		71074126	* Connector, 14 points	3					
12	1		71074150	* Connector, 4 points	3					
13	1		71074151	* Connector, 3 points	3					
14	1		32101503	* Configured automate	1,2					
15	1		71075037	* End flange	3					

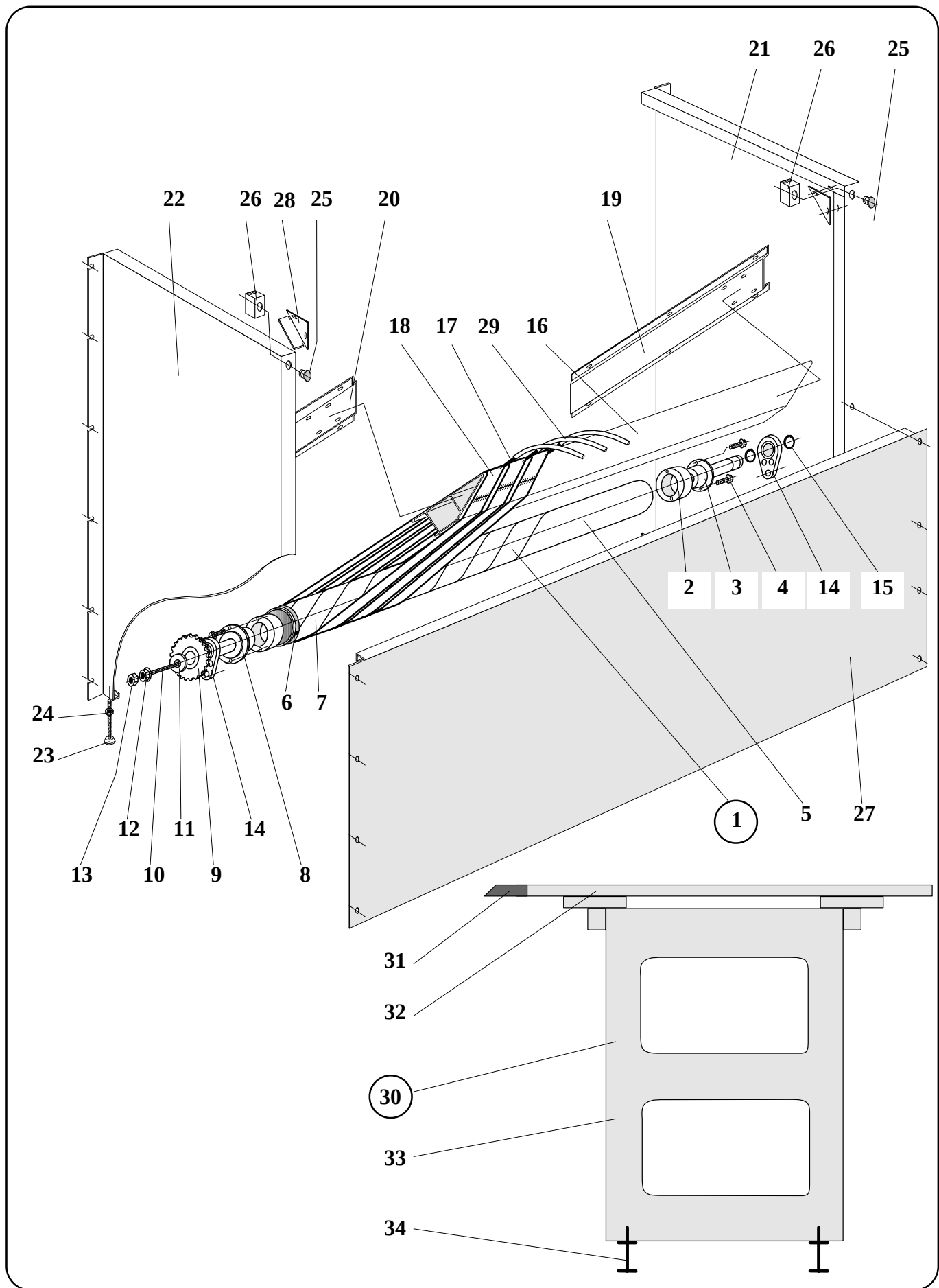


02106002			SPARE PARTS LIST				Chapter	Page
							15	96
TRANSFERT TABLE TO REAR OUTLET					Illustration	Issue	Month	Year
					06100545	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes		
1	1		55008574	Upper satellite (1.9 m)	3			
or	1		55008880	Upper satellite (2.1 m)	3			
or	1		55008881	Upper satellite (2.5 m)	3			
or	1		55008882	Upper satellite (2.8 m)	3			
or	1		55008872	Upper satellite (3.2 m)	3			
2	2		32100021	* Blocking cone	3			
3	1		32101163	* Free axis shaft	3			
4	4		74033101	* M 6 x 16 screw	3			
5	1		32100055	* Tube (1.9 m)	3			
or	1		32100054	* Tube (2.1 m)	3			
or	1		32100053	* Tube (2.5 m)	3			
or	1		32100052	* Tube (2.8 m)	3			
or	1		32100051	* Tube (3.2 m)	3			
6	2		72046158	* Clamping collar	1,2			
7	11	m	77010002	* Adhesive strip (1.9 m)	1,2			
or	12	m	77010002	* Adhesive strip (2.1 m)	1,2			
or	14	m	77010002	* Adhesive strip (2.5 m)	1,2			
or	15	m	77010002	* Adhesive strip (2.8 m)	1,2			
or	17	m	77010002	* Adhesive strip (3.2 m)	1,2			
8	1		32100024	* Shaft	3			
9	1		32101363	* Blocking axis + disk, 23 teeth	3			
10	1		74010126	* Tie rod, M 10 x 110 mm	3			
11	1		74036803	* Ø 10 washer	3			
12	1		74033204	* M 10 nut	3			
13	1		74021029	* M 10 nut	3			
14	4		73010074	Bearing	1,2			
15	2		74026053	Ø 20 circlip	1,2			
16	2		32100445	Outlet table (1.9 m)	3			
or	2		32100444	Outlet table (2.1 m)	3			
or	2		32100443	Outlet table (2.5 m)	3			
or	2		32100442	Outlet table (2.8 m)	3			
or	2		32100441	Outlet table (3.2 m)	3			
17	17 / 58		74023078	* Grooved pin Ø 3 x 20	1,2			
18	18 / 36		77010237	Evacuation strip (1.9 m)	1,2			
or	20 / 40		77010237	Evacuation strip (2.1 m)	1,2			
or	24 / 48		77010237	Evacuation strip (2.5 m)	1,2			
or	26 / 52		77010237	Evacuation strip (2.8 m)	1,2			
or	30 / 60		77010237	Evacuation strip (3.2 m)	1,2			
19	1		55008592	Control satellite (1.9 m)	3			
or	1		55008883	Control satellite (2.1 m)	3			
or	1		55008884	Control satellite (2.5 m)	3			
or	1		55008885	Control satellite (2.8 m)	3			
or	1		55008873	Control satellite (3.2 m)	3			
20	2		32100021	* Blocking cone	3			
21	2		32100024	* Shaft	3			
22	4		74033101	* M 6 x 16 screw	3			

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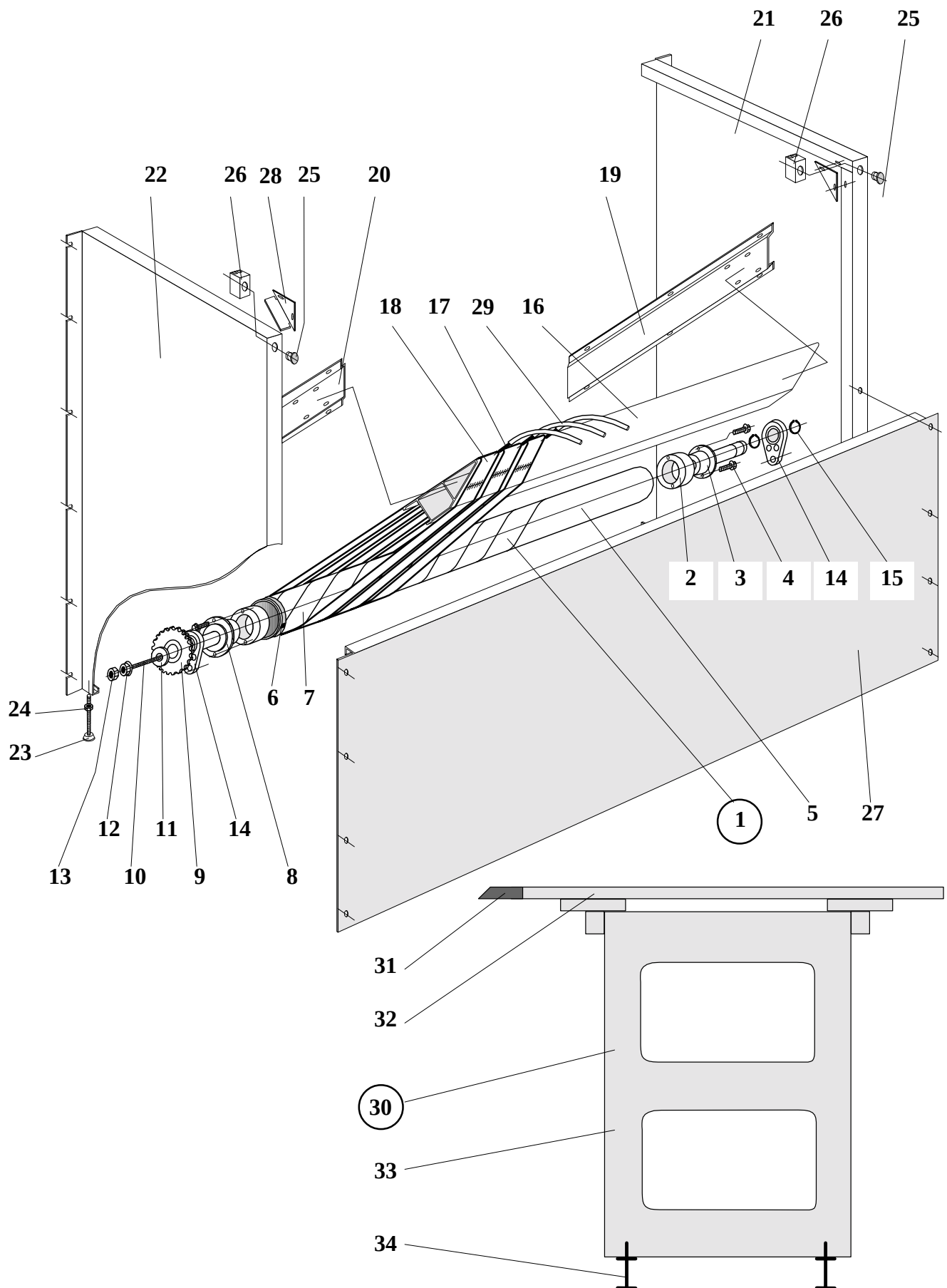


02106002			SPARE PARTS LIST				Chapter	Page		
TRANSFERT TABLE TO REAR OUTLET							15	98		
							Illustration	Issue	Month	Year
							06100545	01	01	98
Ite	Quantity		Article N°	Description	Info	Notes				
23	1		32100055	* Tube (1,9 m)	3					
or	1		32100054	* Tube (2,1 m)	3					
or	1		32100053	* Tube (2,5 m)	3					
or	1		32100052	* Tube (2,8 m)	3					
or	1		32100051	* Tube (3,2 m)	3					
24	2		72046158	* Clamping collar	1,2					
25	11		77010002	* Adhesive strip (1.9 m)	1,2					
or	12		77010002	* Adhesive strip (2.1 m)	1,2					
or	14		77010002	* Adhesive strip (2.5 m)	1,2					
or	15		77010002	* Adhesive strip (2.8 m)	1,2					
or	17		77010002	* Adhesive strip (3.2 m)	1,2					
26	1		32101367	* Free axis + disk, 23 teeth	3					
27	1		32101363	* Blocking axis + disk, 23 teeth	3					
28	2		74010126	* Tie rod, M 10 x 110 mm	3					
29	1		74036803	* Ø 10 washer	3					
30	1		74033204	* M 10 nut	3					
31	1		74021029	* M 10 nut	3					



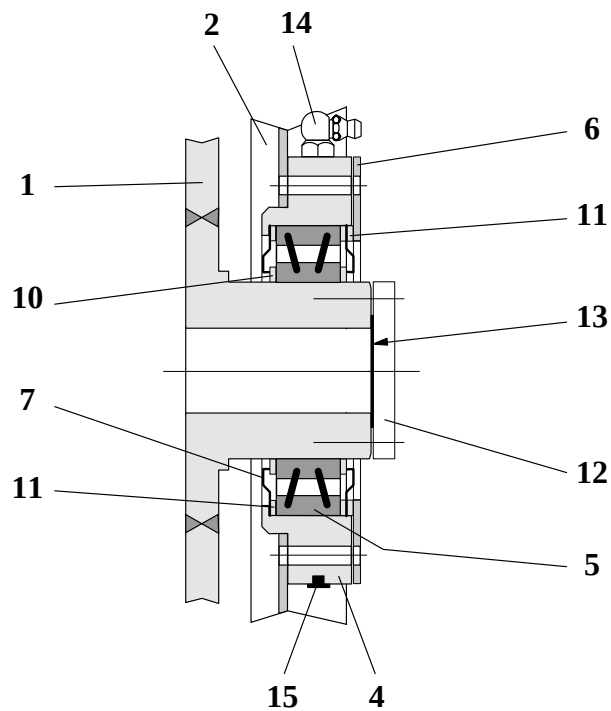
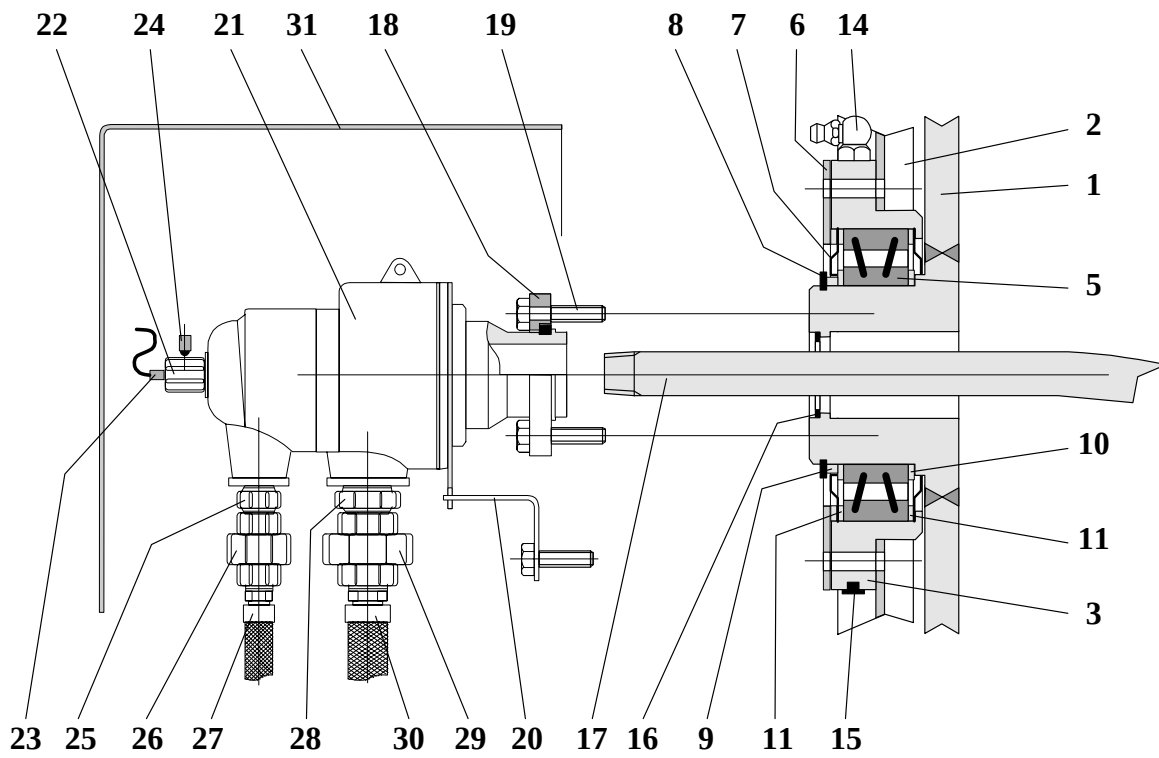
02106002			SPARE PARTS LIST			Chapter	Page
						16	100
						Month	Year
						01	98
REAR OUTLET			Illustration	Issue			
			06100546	01			
Ite	Quantity		Article N°	Description	Info	Notes	
1	1		55008594	Lower satellite (1.9 m)	3		
or	1		55008886	Lower satellite (2.1 m)	3		
or	1		55008887	Lower satellite (2.5 m)	3		
or	1		55008888	Lower satellite (2.8 m)	3		
or	1		55008874	Lower satellite (3.2 m)	3		
2	2		32100021	* Blocking cone	3		
3	1		32101384	* Shaft + blocking axis	3		
4	4		74033101	* M 6 x 16 screw	3		
5	1		32100055	* Tube (1.9 m)	3		
or	1		32100054	* Tube (2.1 m)	3		
or	1		32100053	* Tube (2.5 m)	3		
or	1		32100052	* Tube (2.8 m)	3		
or	1		32100051	* Tube (3.2 m)	3		
6	2		72046158	* Clamping collar	1,2		
7	11	m	77010002	* Adhesive strip (1.9 m)	1,2		
or	12	m	77010002	* Adhesive strip (2.1 m)	1,2		
or	14	m	77010002	* Adhesive strip (2.5 m)	1,2		
or	15	m	77010002	* Adhesive strip (2.8 m)	1,2		
or	17	m	77010002	* Adhesive strip (3.2 m)	1,2		
8	1		32100024	* Shaft	3		
9	1		32101367	* Free axis + disk, 23 teeth	3		
10	1		74010126	* Tie rod, M 10 x 110 mm	3		
11	1		74036803	* Ø 10 washer	3		
12	1		74033204	* M 10 nut	3		
13	1		74021029	* M 10 nut	3		
14	2		73010074	Bearing	1,2		
15	2		74026053	Ø 20 circlip	1,2		
16	1		32100795	Outlet table (1.9 m)	3		
or	1		32100794	Outlet table (2.1 m)	3		
or	1		32100793	Outlet table (2.5 m)	3		
or	1		32100792	Outlet table (2.8 m)	3		
or	1		32100791	Outlet table (3.2 m)	3		
17	17		74023078	* Grooved pin Ø 3 x 20	1,2		
18	18		77010235	Evacuation strip (1.9 m)	1,2		
or	20		77010235	Evacuation strip (2.1 m)	1,2		
or	24		77010235	Evacuation strip (2.5 m)	1,2		
or	26		77010235	Evacuation strip (2.8 m)	1,2		
or	30		77010235	Evacuation strip (3.2 m)	1,2		
19	1		32101386	Left support for rear outlet table	3		
20	1		32101385	Right support for rear outlet table	3		
21	1		32101388	Left casing for rear outlet	3		
22	1		32101387	Right casing for rear outlet	3		
23	4		74030105	Adjusting jack	3		
24	8		74033203	M 8 nut	3		
25	2		71054132	Red emergency stop	1,2		
26	2		71054130	O/C contact block	1,2		

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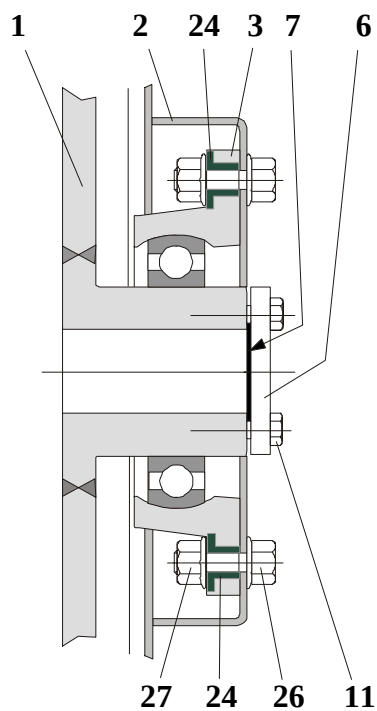
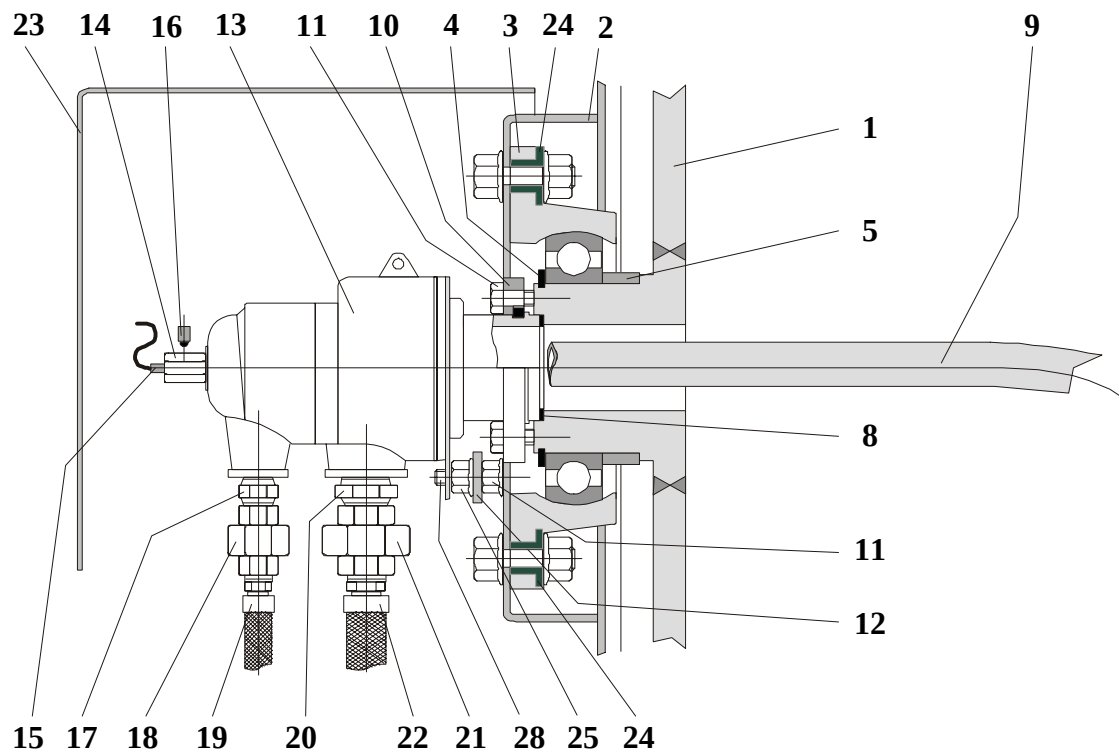


02106002			SPARE PARTS LIST			Chapter	Page
						16	102
REAR OUTLET					Illustration	Issue	Month
					06100546	03	05
Ite	Quantity		Article N°	Description	Info	Notes	
27	1		32101395	Lower casing, rear outlet (1.9 m)	3		
or	1		32101394	Lower casing, rear outlet (2.1 m)	3		
or	1		32101393	Lower casing, rear outlet (2.5 m)	3		
or	1		32101392	Lower casing, rear outlet (2.8 m)	3		
or	1		32101391	Lower casing, rear outlet (3.2 m)	3		
28	2		32101656	Protection casing	3		
* 29	19 to 31		72046124	Rilsan tube longueur 150 mm	1,2		
* 30	1		55008598	Rear outlet table seat (1,9 m)	3		
* or	1		55009195	Rear outlet table seat (2,1 m)	3		
* or	1		55009196	Rear outlet table seat (2,5 m)	3		
* or	1		55009197	Rear outlet table seat (2,8 m)	3		
* or	1		55009198	Rear outlet table seat (3,2 m)	3		
* 31	2		32101822	* Stop	3		
* 32	1		32101765	* Rear table (1,9 m)	3		
* or	1		32101764	* Rear table (2,1 m)	3		
* or	1		32101763	* Rear table (2,5 m)	3		
* or	1		32101762	* Rear table (2,8 m)	3		
* or	1		32101761	* Rear table (3,2 m)	3		
* 33	2		32101759	* Table stand	3		
* 34	4		74030105	* Stand support machine	3		

1st version for machines to no 90400009 without 90300016



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STEAM HEATING							17	104		
							Illustration	Issue	Month	Year
							06100570	01	09	98
Ite	Quantity		Article N°	Description	Info	Notes				
1	1		32100615	Steam cylinder (1.90 m) NF	3					
or	1		32100614	Steam cylinder (2.10 m) NF	3					
or	1		32100613	Steam cylinder (2.50 m) NF	3					
or	1		32100612	Steam cylinder (2.80 m) NF	3					
or	1		32100611	Steam cylinder (3.20 m) NF	3					
1	1		32100895	Steam cylinder (1.90 m) TÜF	3					
or	1		32100894	Steam cylinder (2.10 m) TÜF	3					
or	1		32100893	Steam cylinder (2.50 m) TÜF	3					
or	1		32100892	Steam cylinder (2.80 m) TÜF	3					
or	1		32100891	Steam cylinder (3.20 m) TÜF	3					
1	1		32101465	Steam cylinder (1.90 m) Export	3					
or	1		32101464	Steam cylinder (2.10 m) Export	3					
or	1		32101463	Steam cylinder (2.50 m) Export	3					
or	1		32101462	Steam cylinder (2.80 m) Export	3					
or	1		32101461	Steam cylinder (3.20 m) Export	3					
2	2		32100158	Bearing support flange	3					
3	2		32100045	Bearing (blocked)	3					
4	1		32100047	Bearing (free)	3					
5	2		73011161	Ball bearing	1,2					
6	2		32100156	Cap piece of bearing	3					
7	4		73011162	Ring "Nylos"	1,2					
8	1		74026062	Ø 70 circlips	1,2					
9	1		32100417	Distance sleeve circlips	3					
10	4		32101022	Internal washer	1,2					
11	6		32101020	External washer	1,2					
12	1		32101500	Cap	3					
13	1		32101502	Ø 47 joint of flange	1,2					
14	2		72061011	Greaser	3					
15	2		72013076	Delivery valve	3					
16	1		73020398	DN 25 joint	1,2					
17	1		32100416	Breather tube	3					
18	1		32100650	Flange	3					
19	4		74033010	M 8 x 35 screw	3					
20	1		32100465	Stopfinger	3					
21	1		73020467	Steam turning joint DN 25	1,2					
22	1		32101501	Temperature connection piece	3					
23	1		71031057	Temperature probe	1,2					
24	1		74020227	M 5 x 8 ball screw	3					
25	1		72043179	G 1/2-3/8" nipple	3					
26	2		72043155	G 3/8" pipe union	3					
27	1		72052059	DN 10 steam flexible	1,2					
28	1		72043180	G 3/4-1" nipple	3					
29	2		72043156	G 3/4" union pipe	3					
30	1		72052058	DN 20 steam flexible	1,2					
31	1		32101504	Protective casing	3					



02106002			SPARE PARTS LIST				Chapter	Page
							17	106
STEAM HEATING (2 nd version)					Illustration	Issue	Month	Year
					06100571	01	09	99
Ite	Quantity		Article N°	Description	Info	Notes		
1	1		32100615	Steam cylinder (1.90 m) NF	3			
or	1		32100614	Steam cylinder (2.10 m) NF	3			
or	1		32100613	Steam cylinder (2.50 m) NF	3			
or	1		32100612	Steam cylinder (2.80 m) NF	3			
or	1		32100611	Steam cylinder (3.20 m) NF	3			
1	1		32100895	Steam cylinder (1.90 m) TÜF	3			
or	1		32100894	Steam cylinder (2.10 m) TÜF	3			
or	1		32100893	Steam cylinder (2.50 m) TÜF	3			
or	1		32100892	Steam cylinder (2.80 m) TÜF	3			
or	1		32100891	Steam cylinder (3.20 m) TÜF	3			
1	1		32101465	Steam cylinder (1.90 m) Export	3			
or	1		32101464	Steam cylinder (2.10 m) Export	3			
or	1		32101463	Steam cylinder (2.50 m) Export	3			
or	1		32101462	Steam cylinder (2.80 m) Export	3			
or	1		32101461	Steam cylinder (3.20 m) Export	3			
2	2		32100158	Bearing support flange	3			
3	2		73010077	Bearing	1,2			
4	1		74026062	Ø circlips	1,2			
5	1		32100415	Distance sleeve	3			
6	1		32101500	Cap	3			
7	1		32101502	Ø 47 joint of flange	1,2			
8	1		73020398	DN 25 flange	1,2			
9	1		32100416	Breather tube	3			
10	1		32100650	Flange	3			
11	8		74020059	M 8 x 25 screw	3			
12	1		32100465	Stopfinger	3			
13	1		73020467	Steam turning joint DN 25	1,2			
14	1		32101501	Temperature connection piece	3			
15	1		71031057	Temperature probe	1,2			
16	1		74020227	M 5 x 8 ball screw	3			
17	1		72043179	G 1/2-3/8" nipple	3			
18	2		72043155	G 3/8" union pipe	3			
19	1		72052059	DN 10 steam flexible	1,2			
20	1		72043180	G 3/4-1" nipple	3			
21	2		72043156	G 3/4" union pipe	3			
22	1		72052058	DN 20 steam flexible	1,2			
23	1		32101504	Protective casing	3			
24	4		32101942	Distance sleeve	3			
25	5		74033203	M 8 nut	3			
26	4		74033022	M 12 x 40 screw	3			
27	4		74033205	M 12 nut	3			
28	1		74033010	M 8 x 35 screw	3			

